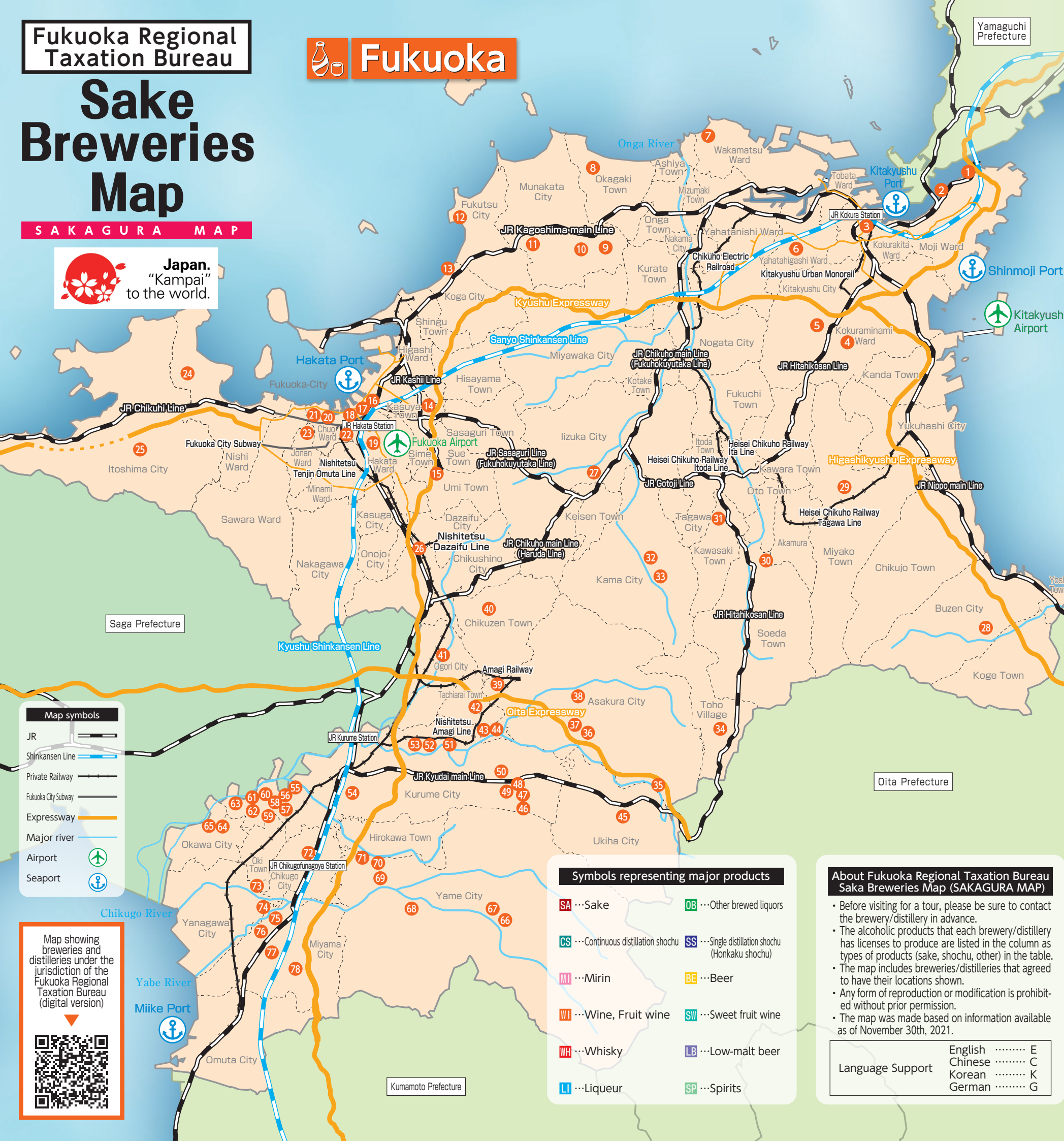


Sake Breweries Map

SAKAGURA MAP



| Location | No. | Brewery/Distillery Name | Emblematic Brand | Main Product | Telephone Number | Tour | Shop | Language Support | HP | Types of Items |
|-----------------|-----|---|---|--------------|------------------|------|------|------------------|----|----------------|
| Kitakyushu City | 1 | Mojiko Brewery | Weizen | BE | 093-332-5155 | | | | | BE |
| | 2 | Moji Distillery, The Nikka Whisky Distilling Co. Ltd. | Ichibanfuda | SS | 093-381-1431 | | | | | CS SS WH SP LI |
| | 3 | Kokura Brewing | Pale Ale | LB | 050-1224-5441 | | | | | LB |
| | 4 | Domaine Le Miyaki | Hiraodai Pinot Noir | WI | 093-952-8741 | | | E | | WI |
| | 5 | Muhamatsu Brewery Ltd. | Muhamatsu | SA | 093-451-0002 | | | E | | SA SS LI |
| | 6 | Mizokami Co. Ltd. | Tenshin Daiginjo | SA | 093-652-0289 | | | | | SA |
| | 7 | Watarise Farm Winery | Watarise Blanc | WI | 093-741-1949 | | | | | WI |
| Okagaki Town | 8 | Budounoki No Winery | Budounoki Winery - Red | WI | 093-282-2226 | | | E | | WI |
| | 9 | Izu Honten Joint Stock Company | Kamenoo | SA | 0940-32-3001 | | | | | SA LI |
| Munakata City | 10 | Katsuya Shuzo General Partnership | Okinoshima | SA | 0940-32-3010 | | | | | SA LI |
| | 11 | Hinosato Brewery | Saison Beer | LB | 0940-55-1974 | | | | | LB |
| Fukuoka City | 12 | Toyomura Shuzo Co. Ltd. | Toyosakari Genshu | SA | 0940-52-0001 | | | | | SA |
| Koga City | 13 | Okina Sake Brewery | Daikan | SA | 092-944-0551 | | | | | SA CS LI |
| Kasuya Town | 14 | Hikari Shuzo Co. Ltd. | Hakata Kojyoro | SS | 092-922-2458 | | | | | SS LI |
| | 15 | Kobayashi Shuzo Honten Co. Ltd. | Bandai | SA | 092-932-0001 | | | | | SA SS LI |
| Fukuoka City | 16 | Asunaro Brewery | Chiyo IPA | LB | 092-710-4842 | | | E · G | | LB |
| | 17 | Ishikura Shuzo Co. Ltd. | Hyakunen-gura | SA | 092-651-1986 | | | E | | SA LI |
| | 18 | Hotel Okura Fukuoka Co. Ltd. | Hakata Draft Als | BE | 092-262-1356 | | | | | BE |
| | 19 | Asahi Breweries, Ltd. | Super Dry | BE | 092-431-1131 | | | E · K | | BE LB OB |
| | 20 | Fukuoka Craft | Daimyo Pale Ale | BE | 092-791-1494 | | | E | | BE LB |
| | 21 | Hagio Brewery | Hakatakkko | SS | 092-741-5565 | | | | | SS |
| | 22 | Librom Craft Sake Brewery | Cielo Blue | OB | 092-753-9298 | | | E | | OB |
| Jonan Ward | 23 | K's Brewing Company | The Brewmaster | BE | 092-841-6336 | | | | | BE |
| | 24 | Suginoya Brewery | Wazen Ashirai | SA | 092-806-1186 | | | | | SA BE LB LI |
| Itoshima City | 25 | Shiraito Sake Brewery | Tanaka Rokujugo | SA | 092-322-2901 | | | | | SA LI |
| | 26 | Oga Shuzo Co. Ltd. | Tamadeizumi | SA | 092-262-2633 | | | | | SA SS LI |
| Iizuka City | 27 | Mizuhogiku Co. Ltd. | Mizuhogiku | SA | 0948-22-1050 | | | | | SA SS LI |
| Buzen City | 28 | Goto Brewery Limited Partnership | Kubote | SS | 0979-83-4538 | | | | | SA SS |
| Miyako Town | 29 | Hayashi Shuzojo | Kusugiku Junmai Ginjo | SA | 0930-42-0015 | | | | | SA SS |
| | 30 | Towatari Brewery Co. Ltd. | Toyokoma | SA | 0947-82-0027 | | | | | SA |
| Kawasaki Town | 31 | Maruboshi Vinegar Co. Ltd. | Imomajin | LI | 0947-47-1700 | | | | | SP LI |
| | 32 | Kanhokuto Shuzo Co. Ltd. | Kanhokuto Special Junmai | SA | 0948-57-0009 | | | | | SA |
| Kama City | 33 | Osato Brewery Co. Ltd. | Kurodabushi | SA | 0948-57-0059 | | | | | SA LI |
| | 34 | Kataoka Shuzo | Fukuine | SA | 0946-72-2321 | | | | | SA LI |
| Toho Village | 35 | Ebisu Shuzo Co. Ltd. | Alembic | SS | 0946-62-0102 | | | | | SS SP |
| Asakura City | 36 | Shinozaki Co. Ltd. | Sennonomemuri | SS | 0946-52-0005 | | | | | SA SS SP LI |
| | 37 | Studio Gogo Winery | Studio gogo | WI | 092-571-6304 | | | | | WI |
| | 38 | Asakura Shuzo Co. Ltd. | Kuninoko | SA | 0946-22-3377 | | | | | SA SS LI |
| Chikuzen Town | 39 | Kirin Brewery Company, Limited | Kirin Ichibanshibori | BE | 0946-23-2111 | | | E · K | | BE LB OB SP LI |
| | 40 | Tenpai Co. Ltd. | Tenpai | SS | 0946-22-1717 | | | E | | SS SP LI |
| Ogori City | 41 | Moriyama Shuzo Co. Ltd. | Karoku | SA | 0942-75-2302 | | | | | SA |
| | 42 | Hiryu Shuzo Co. Ltd. | Chikugogawa | SA | 0942-77-0010 | | | E | | SA |
| Tachiarai Town | 43 | Miinokotobuki Co. Ltd. | Miinokotobuki | SA | 0942-77-0019 | | | | | SA LI |
| | 44 | Kenjou Co. Ltd. | Mezurashi | SS | 0942-77-3881 | | | | | SS SP LI |
| Ukiha City | 45 | Isonosawa Co. Ltd. | Shun | SS | 0943-77-3103 | | | | | SA SS LI |
| | 46 | Kyoho Winery, Ltd. | Kyoho Wine | WI | 0943-72-2382 | | | | | OB LI SW |
| Kurume City | 47 | Beniotome Minou Distillery | Beniotome STANDARD | SS | 0943-72-3939 | | | | | SS SP LI |
| | 48 | Eirin Shuzo Co. Ltd. | Bakkai Kiwami | SS | 0943-73-0088 | | | E | | SS SP |
| | 49 | Tanoshimaru Shuzo Co. Ltd. | Waramugi | SS | 0943-73-1544 | | | | | SS SP LI |
| | 50 | Wakatakeya Sake Brewery Ltd. | Hakata Nerizake | SA | 0943-72-2175 | | | | | SA LI |
| | 51 | Yamanokotobuki Shuzo Co. Ltd. | Yama no Kotobuki Junmai-shu Yamada Nishiki Munakata Japanese Sake Project | SA | 0942-78-3025 | | | | | SA LI |
| | 52 | Yamaguchi Sake Brewery G.P. | Niwanougisu Special Junmai-shu | SA | 0942-78-2008 | | | | | SA OB LI |
| | 53 | Chitosenomatsu Co. Ltd. | Chitosenomatsu | SA | 0942-78-3003 | | | | | SA LI |
| | 54 | Fukutokuchō Co. Ltd. Kurume Plant | Hakatanohana | SS | 0942-26-3131 | | | | | SS WH SP |
| | 55 | Mizuhonishiki Sake Brewery | Mizuhonishiki Junmai-shu | SA | 0942-27-3055 | | | | | SA OB LI |
| | 56 | Takamasamune Co. Ltd. | Bakkai Kiwami | SS | 0942-26-1801 | | | | | SA SS LI |
| Okawa City | 57 | Morinokura Brewing Co. | Morinokura | SS | 0942-64-3001 | | | | | SA SS LI |
| | 58 | Mannengame Brewery Co. Ltd. | Mannengame Junmai Daiginjo Fukuokoshi | SA | 0942-64-2025 | | | E | | SA |
| | 59 | Asahigiku Shuzo Co. Ltd. | Asahigiku | SA | 0942-64-2003 | | | | | SA |
| | 60 | Ikekame Shuzo Co. Ltd. | Kurokabuto | SA | 0942-64-3101 | | | | | SA SS LI |
| | 61 | Hiyokutsuru Shuzo Co. Ltd. | Junmai Hiyokutsuru | SA | 0942-62-2171 | | | | | SA SS LI |
| | 62 | Hananotsuyu Co. Ltd. | Hananotsuyu | SA | 0942-62-2151 | | | E | | SA SS OB LI |
| | 63 | Chikushinohomare Co. Ltd. | Daiginjo-shu | SA | 0942-62-2320 | | | E | | SA |
| | 64 | Kurauchidou Co. Ltd. | Seiriki | SA | 0944-87-2145 | | | E | | SA SS |
| | 65 | Wakanami Sake Brewery Inc. | Wakanami | SA | 0944-88-1225 | | | | | SA SS LI |
| | 66 | Goto Brewery Limited Partnership | Kinranfujimsume | SA | 0943-42-0011 | | | | | SA SS LI |
| Yame City | 67 | Asahimatsu Co. Ltd. | Asahimatsu Honjozo | SA | 0943-42-0003 | | | | | SA SS LI |
| | 68 | Tachibana Wine Co. Ltd. | Hakata Amau Strawberry Wine | SW | 0943-37-1081 | | | | | OB LI SW |
| | 69 | Yame Brewery | Yame Brewery Pilsner | LB | 0943-24-3339 | | | | | LB |
| | 70 | Takahashi Shouten Co. Ltd. | Shigemasu | SA | 0943-23-5101 | | | | | SA SS LI |
| Chikugo City | 71 | Kitaya Co. Ltd. | Daiginjo Gokujo Kitaya | SA | 0943-23-2154 | | | E | | SA SS LI |
| | 72 | Nishiyoshida Shuzo Co. Ltd. | Tsukushi Black Label | SS | 0942-53-2229 | | | | | SS SP LI |
| Yanagawa City | 73 | Yanagawa Shuzo Co. Ltd. | Kuninokotobuki | SA | 0944-72-5254 | | | | | SA SS OB LI |
| | 74 | Kikubijin Sake Brewing Co. Ltd. | Kikubijin | SA | 0944-62-3001 | | | E | | SA LI |
| Miyama City | 75 | Ikedaya Co. Ltd. | Ikezumi | SA | 0944-62-2049 | | | | | SA |
| | 76 | Shichiyo Shuzo Co. Ltd. | Tomhisago | SA | 092-282-3751 | | | | | SA |
| | 77 | Noda Shuzo Co. Ltd. | Chiyonishiki | SA | 0944-62-5101 | | | | | SA LI |
| | 78 | Tamamizu Shuzo Limited Partnership | Tamamizu | SA | 0944-67-2001 | | | | | SA LI |

Map symbols

- JR
- Shinkansen Line
- Private Railway
- Fukuoka City Subway
- Expressway
- Major river
- Airport
- Seaport

Map showing breweries and distilleries under the jurisdiction of the Fukuoka Regional Taxation Bureau (digital version)

Symbols representing major products

- SA ...Sake
- CS ...Continuous distillation shochu
- MI ...Mirin
- WI ...Wine, Fruit wine
- WH ...Whisky
- LI ...Liqueur
- OB ...Other brewed liquors
- SS ...Single distillation shochu (Honkaku shochu)
- BE ...Beer
- SW ...Sweet fruit wine
- LB ...Low-malt beer
- SP ...Spirits

About Fukuoka Regional Taxation Bureau Saka Breweries Map (SAKAGURA MAP)

- Before visiting for a tour, please be sure to contact the brewery/distillery in advance.
- The alcoholic products that each brewery/distillery has licenses to produce are listed in the column as types of products (sake, shochu, other) in the table.
- The map includes breweries/distilleries that agreed to have their locations shown.
- Any form of reproduction or modification is prohibited without prior permission.
- The map was made based on information available as of November 30th, 2021.

Language Support

- English E
- Chinese C
- Korean K
- German G

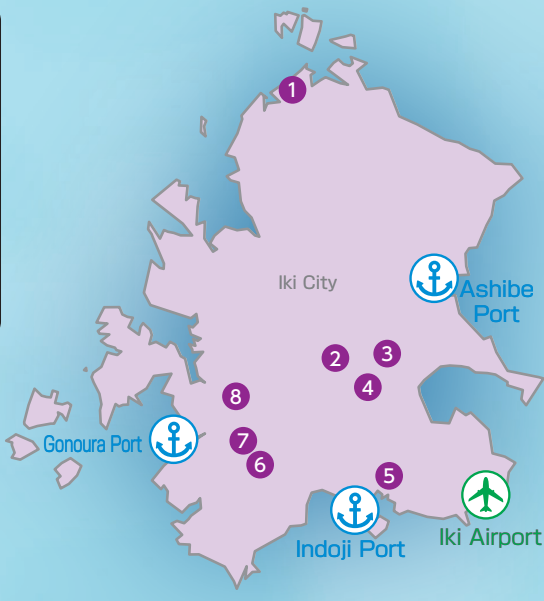
Geographical Indication "Iki"



Mugi-shochu (barley shochu) produced in Iki City was designated as a Geographical Indication (GI) (*) by the National Tax Agency Commissioner in June, 1995 for the first time in Japan.

The birthplace of mugi-shochu (barley shochu)

*What is Geographical Indication (GI)?
 "Geographical Indication (GI)" serves to designate the "origin" of the alcoholic beverage, and acts as certification that the product possesses "certain qualities." For example, in order to identify the beverage as "Champagne," it is required to be produced within the specific region and meet prescribed standards and quality requirements.
 GI--Geographical Indication



Nagasaki Prefecture

| Location | No. | Brewery/Distillery Name | Emblematic Brand | Major Product | Telephone Number | Tour | Shop | Language Support | HP | Types of Items |
|----------------------|-----|--|--|---------------|------------------|------|------|------------------|----|----------------|
| Iki City | 1 | Island Brewery | GOLDEN ALE | LB | 0920-42-0010 | | | | | LB |
| | 2 | Ikinokura Distillery Co. Ltd. | Ikikko | SS | 0920-45-2111 | | | | | SA SS SP LI |
| | 3 | Ikinohana Co. Ltd. Shochuya Hompo | Ikinohana | SS | 0920-45-0041 | | | | | SS |
| | 4 | Saruko Izu Shuzo Co. Ltd. | Saruko | SS | 0920-45-0200 | | | | | SS |
| | 5 | Omoya Shuzo Co. Ltd. | Chingu | SS | 0920-44-5002 | | | | | SA SS SP LI |
| | 6 | Genkai Shuzo Co. Ltd. | Iki | SS | 0920-47-0160 | | | | | SS SP LI |
| | 7 | Yamanomori Brewery | Yamanomori | SS | 0920-47-0301 | | | | | SS |
| | 8 | Amanokawa Shuzo Co. Ltd. | Amanokawa | SS | 0920-47-0108 | | | | | SS |
| Tsushima City | 9 | Noukaminpakuyamasatonoyado(Inakayasaitou) | Tsushima Doburoku (unfiltered sake), Bodaiju, Shochu,ranosato | OB | 0920-57-0130 | | | | | OB |
| Goto City | 10 | Kawachi Sake Brewery | Shiratake | SA | 0920-54-2010 | | | | | SA SS LI |
| | 11 | Goto Retto Shuzo Co. Ltd. | Gotoimo | SS | 0959-84-3300 | | | | | SS |
| Shinkamigoto Town | 12 | Goto Winery Co. Ltd. | Sparkling Wine Campbell Early | LI | 0959-74-5277 | | | | | LI |
| | 13 | Gotonada Distillery | Gotonada | SS | 0920-52-0002 | | | | | SS |
| Hirado City | 14 | Fukuda Brewery Co. Ltd. | Fukutsuru | SA | 0950-27-1111 | | | | | SA SS LI LI |
| | 15 | Mori Sake Co. Ltd. | Hiran | SA | 0950-23-3131 | | | E | | SA SS LI |
| Sasebo City | 16 | Senryu Brewery Co. Ltd. | Honjin | SA | 0956-65-2209 | | | | | SA SS LI |
| | 17 | Sasebo Sunset Beer | Pale Ale | LB | 090-6701-3583 | | | E | | LB |
| Hasami Town | 18 | Umegae Sake Brewery Co. Ltd. | Umegae | SA | 0956-59-2311 | | | | | SA SS SP LI |
| | 19 | Imazato Brewery Co. Ltd. | Rokujiyuyoshu | SA | 0956-85-2002 | | | | | SA SS |
| Saikai City | 20 | Oshima Shuzo Co. Ltd. | Migakioshima | SS | 0959-34-5678 | | | E | | SS LI |
| Nagasaki City | 21 | Muhyo Shuzo Co. Ltd. | Gunkanjima | SS | 0959-24-1234 | | | | | SS LI |
| Isahaya City | 22 | Kinokawa Co. Ltd. | Junmai Ginjo Reimei | SA | 0957-22-5600 | | | | | SA SS OB LI |
| | 23 | Ainusune Shuzo Joint Stock Company Limited | Junmai Daiginjo Ai | SA | 0957-36-0025 | | | | | SA SS |
| Unzen City | 24 | Ito Brewery Limited Partnership | Azumatsuyu | SA | 0957-82-2035 | | | | | SA |
| | 25 | Obama Winery | Kyoho Wine | LI | 090-6964-5748 | | | | | LI |
| Shimabara City | 26 | Yamasakihonten Shuzojo Co. Ltd. | Magatama | SA | 0957-62-2175 | | | | | SA SS SP LI |
| | 27 | Dobutokkuri Brewery | Mukashi-Koishiya | OB | 0957-72-4611 | | | | | OB |
| Miramishimabara City | 28 | Yoshidaya Limited Partnership | Bansho | SA | 0957-82-2032 | | | | | SA LI |
| | 29 | Uragawa Brewery Co. Ltd. | Ikkaku | SA | 0957-82-2030 | | | | | SA |
| Kashima City | 30 | Nokaminsyuku Onusubi Doburokukobo | Harajo-no-Utage | OB | 0957-82-0107 | | | | | OB |
| | 31 | Doburoku Brewery | Yonoyoshite | OB | 0957-87-2366 | | | | | OB |
| Kashima City | 32 | Kubo Shuzojo Co. Ltd. | Seippatsu | SS | 0957-86-2004 | | | | | SS |

Nagasaki

Saga Prefecture

| Location | No. | Brewery/Distillery Name | Emblematic Brand | Major Product | Telephone Number | Tour | Shop | Language Support | HP | Types of Items |
|---------------|-----|--|--|---------------|------------------|------|------|------------------|----|----------------|
| Kiyama Town | 1 | Kiyamashoten Co. Ltd. | Kihoutsuru Junmai Ginjo Yamada Nishiki | SA | 0942-92-2300 | | | | | SA LI |
| | 2 | Amabuki Shuzo Ltd. | Amabuki | SA | 0942-89-2001 | | | E | | SA SS LI |
| Miyaki Town | 3 | Noukaminsyuku Guza | Mitsuse Doburoku GUZA | OB | 0952-56-2649 | | | | | OB |
| | 4 | Yamato Sake Brewery | Hizentoji | SA | 0952-62-3535 | | | | | SA SS LI LI |
| | 5 | Saga Armstrong Brewing | Sagan Salute Weizenbock | LB | 0952-97-5671 | | | E | | LB |
| Saga City | 6 | Stilldam Saga,Kusunohana Distillery | Stilldamgin | SP | 0952-37-6926 | | | | | SP |
| | 7 | Madonoume Sake Brewery Co. Ltd. | Special Junmai Madonoume | SA | 0952-68-2001 | | | | | SA SS LI |
| | 8 | Koueigiku Sake Brewery Co. Ltd. | Koueigiku | SA | 0952-97-6710 | | | | | SA |
| Ogi City | 9 | Koyanagi Brewery Ltd. | Takasagokinsyo | SA | 0952-73-2003 | | | | | SA |
| | 10 | Tenzan Sake Brewery Co. Ltd. | Tenzan | SA | 0952-73-3141 | | | | | SA SS LI |
| Taku City | 11 | Ogi Factory,Tomomasu Drink Co. Ltd. | n.e.o. Ginger Umeshu | LI | 0952-72-5588 | | | | | LI |
| | 12 | Azumatsuru Shuzo Co. Ltd. | Azumatsuru | SA | 0952-76-2421 | | | | | SA |
| Karatsu City | 13 | Komatsu Sake Brewing Co. Ltd. | Manrei | SA | 0955-62-2408 | | | | | SA SS LI LI |
| | 14 | Narutaki Shuzo Co. Ltd. | Jyurakutaikou | SA | 0955-74-3125 | | | E | | SA SS SP |
| Imari City | 15 | Hiwatashi Sake Brewery Unlimited Partnership | Maricho | SA | 0955-23-2332 | | | | | SA |
| | 16 | Matsuuraichi Sake Brewing Co. Ltd. | Matsuuraichi | SA | 0955-28-0123 | | | | | SA LI |
| Arita Town | 17 | Kawanami Shuzo General Partnership | Fujinoyuki | SA | 0955-28-3110 | | | | | SA |
| | 18 | Koimarishuzo Co. Ltd. | Koimari | SA | 0955-23-2516 | | | | | SA |
| Ureshino City | 19 | Matsuo Sake Brewing Co. | Miyanomatsu | SA | 0955-25-8427 | | | | | SA |
| | 20 | Munemasa Shuzo Co. Ltd. | Nonnoko | SS | 0955-41-0020 | | | C | | SA SS BE SP LI |
| Kashima City | 21 | Ide Shuzo Co. Ltd. | Toranoko | SA | 0954-43-0001 | | | | | SA |
| | 22 | Seto Shuzo Co. Ltd. | Azumacho | SA | 0954-66-2014 | | | E | | SA |
| Kashima City | 23 | Gochoda Brewery Co. Ltd. | Azumaichi | SA | 0954-66-2066 | | | E | | SA SS LI |
| | 24 | Yano Shuzo Ltd. | Hizenkuragokoro | SA | 0954-63-2008 | | | | | SA LI |
| Kashima City | 25 | Fukuchiyo Shuzo Co. Ltd. | Nabeshima | SA | 0954-62-3727 | | | E | | SA |
| | 26 | Mitsutake Sake Brewery Co. Ltd. | Makaieinozanai | SS | 0954-62-3033 | | | | | SA SS SP LI |
| Kashima City | 27 | Sachihime Shuzo Co. Ltd. | Sachihime | SA | 0954-63-3708 | | | E | | SA LI |
| | 28 | Baba Brewery | Nogomi | SA | 0954-63-3888 | | | | | SA |

Sake special designations and their requirements, etc.

| Special designation | Ingredients | Rice polishing ratio, etc. |
|---------------------|------------------------------------|---|
| Ginjo-shu | Rice, malted rice, brewers alcohol | 60% or less |
| Daiginjo-shu | Rice, malted rice, brewers alcohol | 50% or less |
| Junmai-shu | Rice, malted rice | — |
| Junmai Ginjo-shu | Rice, malted rice | 60% or less |
| Junmai Daiginjo-shu | Rice, malted rice | 50% or less |
| Special Junmai-shu | Rice, malted rice | 60% or less, or using a special process |
| Honjozo-shu | Rice, malted rice, brewers alcohol | 70% or less |
| Special Honjozo-shu | Rice, malted rice, brewers alcohol | 60% or less, or using a special process |

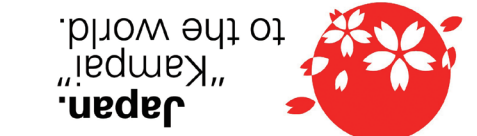
Ideal temperature for hot sake by variety.

| | Daiginjo-shu | Ginjo-shu | Junmai-shu | Honjozo-shu | Futsu-shu |
|--------------------------------------|--------------|-----------|------------|-------------|-----------|
| Tobikirikan (extremely hot) [55°C~] | × | × | × | △ | △ |
| Atsukan (hot) [50°C~55°C] | × | × | △ | ○ | ○ |
| Jokan (warm) [45°C~50°C] | × | △ | ○ | ◎ | ◎ |
| Nurukan (lukewarm) [40°C~45°C] | △ | ○ | ◎ | ○ | ○ |
| Hitohadakan (body temp.) [35°C~40°C] | ○ | ○ | ○ | ○ | ○ |
| Hinatakan (sun-warmed) [30°C~35°C] | △ | △ | △ | △ | △ |

Kanpai (toast) ordinances under the jurisdiction of the Fukuoka Regional Taxation Bureau

| Local municipality | Ordinance title |
|-------------------------------|--|
| Kashima City, Saga Prefecture | Ordinance on Promotion of Kanpai with Sake, Kashima City |
| Saga Prefecture | Ordinance on Promotion of Kanpai with Sake, Saga Prefecture |
| Iki City, Nagasaki Prefecture | Ordinance on Promotion of Kanpai with Iki Shochu |
| Nagasaki Prefecture | Ordinance on Promotion of Kanpai with Sake Produced in Nagasaki Prefecture |

* In addition to the above, there are ordinances, etc., that encourage people to make toasts with speciality products, locally produced sake glass set (Karatsu ware, Arita ware, Hasami ware) as well.



SAKAGURA MAP



Map Breweries Sake

Fukuoka Regional Taxation Bureau