

Breweries Map

Japan. "Kampai" to the world.

Wineries, Distilleries, etc.



TOTTORI PREFECTURE

Municipality	Factory	Main brand	Phone	Shop Visit	English spoken	Chinese spoken
Tottori City	1 TOTTO WINERY	TOTTO WINE	0857-30-0003	●	☆	○
	2 AKARI BREWING	Ginger Brown Ale	0857-35-0532	●	☆	○
Yazu Town	3 KITAKOHONTEN TOTTORI	MANYOUNOUTAGE	0858-71-0316	●	☆	○
Chizu Town	4 Talmay	Session	0858-71-0106	●	☆	○
Hokuei Town	5 HOJO WINERY CO.LTD.	HOJO WINE	0858-36-2015	●	☆	○
	6 UMETSUSHUZO CO.LTD.	Nokyo	0858-37-2008	●	☆	○
Kurayoshi City	7 KURAYOSHI BEER CO.LTD.	IPA	0858-27-1432	●	☆	○
	8 KURAYOSHI WINERY	MIYU	0858-27-1381	●	☆	○
	9 SENSUI SHUZO KAWACHIKURA	Vitality	0858-22-4056	●	☆	○
	10 Matsui Shuzo An Unlabeled Partnering Kurayoshi Distillery	Matsui Pure Malt Whisky The Kurayoshi	0858-27-0381	●	☆	○
Houki Town	11 Kume-Zakura Micro Brewery Corp.	DAISEN G BEER	0859-68-5570	●	☆	○
	12 Sake Brewery Corp.	Umeshu	0859-68-6555	●	☆	○
	13 DAISEN WINERY	Go	0859-68-6188	●	☆	○
Yonago City	14 JAP BREWERY	475 BEER	0859-46-0475	●	☆	○
Sakaminato City	15 Chiyoumushi Sake Brewery	Gin IMPACT	0859-42-3191	●	☆	○

The back is written in Japanese. 裏面は日本語版です。 Breweries Map

HIROSHIMA PREFECTURE

Municipality	Factory	Main brand	Phone	Shop Visit	English spoken	Chinese spoken
Miyoshi City	1 TOMOE	TOMOE	0824-64-0200	●	☆	○
	2 Vinoble Vineyard & Winery	Sauvignon Blanc	—	●	☆	○
Kita-Hiroshima Town	3 HOKKOH Winery	YAMASHINO	0826-82-3672	●	☆	○
	4 Fukumitsu Sake Brewery Co.Ltd.	ASHIKARI ONIKKAWA	090-7129-2767	●	☆	○
	5 YAHATAKOHGENSYUZO	FRESH DOBUROKU HACHIMAN	0826-37-0226	●	☆	○
Akita Town	6 AKINOKUNISYUZO CORPORATION	SANDANKYO	0826-22-6523	●	☆	○
Inasaidogen Town	7 Naoral Jochu distillery	Jo-chu-Purified Spirit	03-6801-5638	●	☆	○
Fukuyama City	8 YAMANKYO OTA WINERY	Yamano Valley Wine	084-974-2754	●	☆	○
	9 FUKUYAMA WINERY	Muscat Bailey A	—	●	☆	○
	10 Craft-heart Brewery	SENSUI DRAFT	084-983-2391	●	☆	○
	11 SENSUI Fukuyama Brewingcollege	Best Bitter	080-3534-8293	●	☆	○
	12 INSTITUTE TOMONO	TOMONOURA LIMONCINO	090-8244-7156	●	☆	○
	13 Okamoto Kametaro Main Store Co.Ltd. Tomo Naomasa Kura	Mituboshi Houmeishu	084-982-2126	●	☆	○
	14 AKATARI HOUMEISHUGURA	AKATARI HOUMEISHU	084-982-2453	●	☆	○
	15 T Irie brewing Co.Ltd.	Houmeishu	084-982-2013	●	☆	○
	16 TOMOSHUZOU	HOUMEISHU	084-982-2011	●	☆	○
Onomichi City	17 ONOMICHI ADUMI BREWERY	ONOMICHI HONEY LEMON	0848-38-2221	●	☆	○
	18 ONOMICHI BREWERY	Onomichi Ale	0848-38-2710	●	☆	○
Sera Town	19 SERA WINERY	ceLALA-HYAKKA	0847-25-4300	●	☆	○
	20 serakoishi	Doburoku Serakoishi	0847-22-0217	●	☆	○
Mihara City	21 SETOCHUZOJO Co.Ltd.	2020 Mihara New Bailey A	—	●	☆	○
Takehara City	22 Nakao Sake Brewery Co.Ltd.	Ocho Lemon Sake	0846-22-2035	●	☆	○
Hiroshima City	23 Hakuoban Shuzo Co.Ltd.	Hakuoban Umeshu	082-422-2142	●	☆	○
	24 SAMOTSURI SAKE BREWING CO.LTD.	Jaramashi based Plum Liqueur	082-422-2122	●	☆	○
	25 Saijo BREWERY	Hiroshima Saijo Lemon Ale	082-437-3345	●	☆	○
Hiroshima City Asaka Ward	26 HIROSHIMA NORTH BEER KAMEYAMA BREWERY	PALE ALE	082-557-4398	●	☆	○
	27 KYOKUKOU SHUZO CO.LTD.	OKAMISAN NO UMESHU	082-812-3344	●	☆	○
Hiroshima City Naka Ward	28 HIROSHIMA NIKKAI BORO BREWINGS	HIROSHIMA HINOUE LAGER	082-236-9313	●	☆	○
	29 KeMIBY'S Brew Pub	The Ridee55 Red IPA	082-249-6201	●	☆	○
	30 Session's Brewery	Bruno GOLD	082-533-8622	●	☆	○
Hatsukaichi City	31 SAKURAO BREWERY & DISTILLERY	SAKURAO GIN	0829-32-2111	●	☆	○
	32 MIYAJIMA BREWERY	MOMIJI LAGER	0829-40-2607	●	☆	○
Kure City	33 MORIKAWA SHUZO CO.LTD.	HAKUKO	0823-84-2002	●	☆	○

SHIMANE PREFECTURE

Municipality	Factory	Main brand	Phone	Shop Visit	English spoken	Chinese spoken
Matsue City	1 Daikonshima Brewery	Shimane Daikonshima Doburoku	050-5217-5505	●	☆	○
	2 Yoneda Sake Brewery Co.Ltd.	HONMIRIN SHIPPO	0852-22-3232	●	☆	○
	3 Matsue BEER HEARN Brewery	Matsue BEER HEARN	0852-55-8355	●	☆	○
Yasugi City	4 KINPO SHUZO	TATARARA	0854-27-0111	●	☆	○
	5 AOTOSHuzo co.LTD.	HOROYOI UMESHU	0854-36-0006	●	☆	○
Okuzuma City	6 Okuzumasyuzo Co.Ltd.	DOBURUKU	0854-57-0888	●	☆	○
Izumo City	7 Sakemochida Horten Co.Ltd.	Yamasa Masamune Umeshu	0853-62-2023	●	☆	○
	8 3rdbarrelbrewery	Kai	080-2399-2763	●	☆	○
	9 SHIMANE WINERY	SHIMANE WINE ENMUSUBI	0853-53-5577	●	☆	○
Utsunomiya City	10 Okuzuma Vineyard Co.Ltd.	OKUZUMO WINE	0854-42-3480	●	☆	○
Onda City	11 Iwami Winery	Pure Sanbe Miyabi	0854-83-9103	●	☆	○
Misato Town	12 Osen Brewery	doburoku-Osen	0855-74-6122	●	☆	○
Gotsu City	13 IWAMI BAKUSHU	SESSION IPA 151	0855-25-5740	●	☆	○
Hamada City	14 FARMER'S BREWERY HONAMI	HONAMI HASSAKU	0855-25-5134	●	☆	○
Masuda City	15 OKADAYA BREWERY	Shimane Gin SHIN-ON	0856-22-0127	●	☆	○
	16 TAKATSUGAWA RIVER BEER TAKATSUGAWA BREWERY	TAKATSUGAWA BEER CRAFT	0856-32-9641	●	☆	○
	17 TANAKA BUDOUEN	BLACK TORNADO	0856-22-4901	●	☆	○
Tsuwano Town	18 Furukashi SHUZO UJIN GURA	UJIN UMESHU	0856-72-0048	●	☆	○
	19 ZAIMASAKABA	OHGAI	0856-72-0039	●	☆	○
Okizushima Town	20 OKI SAKE BREWERY CO.LTD.	OKI YUIYUI	08512-2-1111	●	☆	○

● : There is a shop on the premises
 ☆ : Visit to the brewery...Possible
 ☆ : Visit to the brewery...Reservation
 ○ : English and Chinese spoken
 — : No English or Chinese spoken

HIROSHIMA REGIONAL TAXATION BUREAU HOME PAGE
<https://www.nta.go.jp/about/organization/hiroshima/sake/index.htm>



AS OF SEPTEMBER 30, 2021

① This "Breweries Map" only indicates the factories which hope to publish.
 ② Please contact the manufacturer before visiting the manufacturing site, as there are precautions to be taken from the standpoint of hygiene and safety.
 ③ Please contact the brewery beforehand to inquire about languages spoken other than English or Chinese.
 ④ The sightseeing locations on the map accompanied by illustrations indicate the locations of the "World Heritage Sites" as adopted by the UNESCO General Assembly.
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Created by: Hiroshima Regional Taxation Bureau

YAMAGUCHI PREFECTURE

Municipality	Factory	Main brand	Phone	Shop Visit	English spoken	Chinese spoken
Iwakuni City	1 Arch Brewery	Arch Pale ale	080-6341-0498	●	☆	○
	2 MEYER BREWERY	MEYER LEMON	090-8210-8098	●	☆	○
Suwayama Town	3 Setouchi Jams Garden	Setouchi nama Limoncello	0820-73-0002	●	☆	○
	4 Suwayama Winery Brewery CO.LTD.	Domaine Pinot Noir	080-2942-1765	●	☆	○
Shunan City	5 SKYHOP BREWING	SAVEER HAZY IPA	0834-25-0048	●	☆	○
	6 YAMAGUCHI HIGABEER CO.LTD.	PALE ALE	0838-25-5612	●	☆	○
Hagi City	7 Yamaguchi Beer	Yamaguchi Beer Pilsner	083-941-0100	●	☆	○
Hofu City	8 Japan Traditional Nigori Sake Research Institute, Inc.	DOBURUKU TAKIMIZU	0835-55-1012	●	☆	○
Sanyo-Onoda City	9 Yamaguchi Winery	Yamaguchi wine	0836-71-0360	●	☆	○
Nagato City	10 OOTSUSHURUJUJOUZU	DAIDAINOHANA	0837-32-0334	●	☆	○
Shimonoseki City	11 SHIRATAKI KIKUGAWA FACTORY	FUKU FIN SAKE	083-284-0111	●	☆	○

OKAYAMA PREFECTURE

Municipality	Factory	Main brand	Phone	Shop Visit	English spoken	Chinese spoken
Tsuyama City	1 TSUYAMA Sake Brewery	TSUYAMA BEER	0868-29-1111	●	☆	○
	2 MAMBASHUZO CORPORATION	SAKUSHUMUSASHI	0868-27-0008	●	☆	○
Mariwa City	3 HIRUZEN WINERY	VITS COGNETIAE RED	0867-66-4424	●	☆	○
	4 TSUJII Co.,Ltd.	GOZENSUHU Yuzushu	0867-44-3155	●	☆	○
	5 Mimasaka Beer Works	Pale Ale	0867-44-1535	●	☆	○
Niimi City	6 domaine tetta	chardonnay	0867-96-3658	●	☆	○
	7 OKAYAMA WINE VALLEY AKATOYAMA WINERY	QAU GURA	070-4386-5301	●	☆	○
Bizen City	8 ARTSISHI TAKA BENGA FABRISHI SHUZA	DREAM OR REAL DOOR	0869-62-0541	●	☆	○
Setouchi City	9 KOUSU SHUZO CO.LTD.	PEACH LIQUOR	0869-34-2002	●	☆	○
Akaiwa City	10 Okayama Forest Park Chichibuonori Beer Factory	Pilsner	086-958-2111	●	☆	○
	11 KORESATO WINERY	KORESATO WINE Campbell Early Rose Grandis Foatere Okuyama Muscat Bailey A Barrel Aged	086-958-2888	●	☆	○
	12 OKAYAMA WINERY	Sakehitosuji Lemon Sake	086-957-3117	●	☆	○
	13 Toshiro Sake Brewery Co.Ltd.	AMAZUKU TOROKERU SHIMAZUKI HAKOTSUSHU	086-955-0029	●	☆	○
Okayama City Higashi Ward	14 Kirin Brewery Okayama	Kirin Ichiban Shiro Craft Beer	086-953-2525	●	☆	○
Okayama City Kita Ward	15 FUTAMO SAKE BREWERY	Saru no Osake	086-295-0025	●	☆	○
	16 LA GRANDE COLLINE JAPON	SHOKOSHI	—	●	☆	○
	17 YBIDOTESITA BEER BREWERY	ONZAKI	086-235-5712	●	☆	○
Okayama City Naka Ward	18 MIYASHITA SAKE BREWERY	DOPPO BEER	086-272-5594	●	☆	○
Kibichuo Town	19 kibi VALLEY	kibi WINE PIONE White	0867-34-1215	●	☆	○
Takahashi City	20 AKAGI SHUZO CO.LTD.	SHOUCHU KIBIZI	0866-45-3006	●	☆	○
Soja City	21 YOIKIGEN CO.,LTD.	YUZO MINT	0866-94-0011	●	☆	○
Kurashiki City	22 FUNAO WINERY	Muscat of Alexander's Sparkling Wine Sempret Type	086-552-9789	●	☆	○
	23 Mihachi Zakari Shuzo Co.Ltd.	Kotonowva	086-477-7125	●	☆	○
	24 GRAPE SHIP	GRAPE SHIP	—	●	☆	○
	25 OKAYAMA TOUZUJAKIMON CO.LTD. MURINAKA	TEZUKURIHONMIRIN	086-528-1043	●	☆	○
Ibara City	26 Senozshuzo-honten CO.LTD.	Homare Honmirin	086-528-1037	●	☆	○
	27 Kijitora shofukudo	Doburoku Cantabile	080-3765-0945	●	☆	○