

Annual Japan Sake Awards



Kanazawa Regional Taxation Bureau Sake Awards



Japan. "Kampai" to the world.

# Sake Brewery Map



## Ishikawa Prefecture



Municipality name	No	Brewery name	Representing brand	Visit to the brewery	Supported language	Shop	type of the liquor
Kanazawa City	1	Vin de la bocchi winery	Bocchi Blanc	Re	E	○	Sa B W L OB
	2	Oriental Brewing Higashiyama Brewery	KAGABOUCHA STOUT	Re	E	○	Sa B W L OB
	3	Oriental Brewing Yuwaku Brewery	YUWAKU YUZU ALE			○	Sa B W L OB
	4	Kanazawa Brewery	Kanazawa Beer Virgin Ale			○	Sa B W L OB
	5	KANAZAWA WINERY	MIKO CAMPBELL EARLY 2019 PETILLANT	Re		○	Sa B W L OB
	6	Takeuchi Sake Brewery	Goshoizumi	Po		○	Sa B W L OB
	7	Fukumitsuya Sake Brewery	Kagatobi	Re	E	○	Sa Sp B W L OB
	8	BREW CLASSIC LLC	BREW CLASSIC			○	Sa B W L OB
	9	Yachiya Brewing Co.,Ltd.	Kagatsuru	Re		○	Sa B W L OB
	10	Kuze Sake Brewery Co.,Ltd.	Choseimai	Po		○	Sa B W L OB
Tsubata Town	11	Harunari Brewing Shop	Haruyama			○	Sa B W L OB
	12	Fuse Brewery	Tenpei	Re	E-F	○	Sa B W L OB
	13	Mitanishuzouten	Sinriki			○	Sa B W L OB
Hakui City	14	DOBUROKU TAKAZAWA	Miyozake	Re	E	○	Sa B W L OB
	15	Mioya Brewery Co.,Ltd.	Yuho			○	Sa B W L OB
Nakanoto Town	16	TAROEMON	Taroemon	Re		○	Sa B W L OB
	17	Toriya Shuzou	Ikezuki	Re		○	Sa B W L OB
	18	Niwazurushuzoujou	Niwazuru			○	Sa B W L OB
Komatsu City	19	MARU	Saesa			E	Sa B W L OB
	20	Kaetsu Brewery Co.,Ltd.	Kaganotsuki	Re		○	Sa B W L OB
	21	Tezuka Syuzoujo Limited Partnership	Kikutsuru			○	Sa B W L OB
Kaga City	22	Nishide Shuzo LLC	Harugokoro	Re	E	○	Sa B W L OB
	23	NOGUCHI NAHOKO SAKE INSTITUTE	NOGUCHI NAHOKO SAKE INSTITUTE	Re	E	○	Sa Sp B W L OB
	24	Higashi Sake Brewing Co.,Ltd.	Sinsen	Re		○	Sa B W L OB
	25	Kano Sake Brewery Co.,Ltd.	Jyokigen			E	Sa B W L OB
Nomi City	26	Hashimoto Sake Brewing Co.,Ltd.	Judaima			E	Sa B W L OB
	27	Matsaura Sake Brewery	Shishinosato			○	Sa B W L OB
	28	Noguchi Shuzo Co.,Ltd.	NOGUCHI EMUSANIMARU DAIGUNJO KACHI	Re		○	Sa B W L OB
Kawakita Town	29	Miyamoto Shuzouten Co.,Ltd.	Mujou	Re		○	Sa Sp B W L OB
	30	WAKU WAKU Brewery	KANAZAWAHAKUMANGOKU BEER PALEALE	E-C			B W L OB
Wajima City	31	Shimizu Sake brewery	Notohomare			E	Sa B W L OB
	32	Nakashima Syuzouten General Partnership	Noto Suehiro	Re	E	○	Sa B W L OB
	33	Nakano Shuzou Co.,Ltd.	Noto Kameizumi			○	Sa B W L OB
	34	Nakano Brewing Co.,Ltd.	Kurumatsu Wakamidori			○	Sa B W L OB
	35	HEIDEE WINERY Co.,Ltd.	SOJO	Re	E	○	Sa B W L OB
	36	Hakuto Sake Brewery Co.,Ltd.	Okunoto no Shiragiku			E	Sa B W L OB
	37	Hiyoshi Sake Brewery	Kinyou Shirakoma	Re		○	Sa B W L OB
Suzu City	38	Sakurada Brewing Co.,Ltd.	Hatsuzakura			○	Sa B W L OB
	39	Sogen Sake Brewery Co.,Ltd.	Sogen			E	Sa B W L OB
	40	NIHONHAKKOUKASEI Co.,Ltd.	Notocyongaribushi	Re		○	Sa Sp B W L OB
Noto Town	41	Kazuma Sake Brewery Co.,Ltd.	Chikuha	Re	E-F	○	Sa B W L OB
	42	Kazuma Sake Brewery Co.,Ltd.	Chikuha	Re	E-F	○	Sa B W L OB
	43	Tsururo Sake Brewery Co.,Ltd.	Taniizumi	Re		○	Sa B W L OB
	44	Heart&Beer NIHONKAI CLUB	OKUNOTO BEER Pilsner	Re		○	Sa B W L OB
Anamizu Town	45	Matsunami Shuzo Co.,Ltd.	Oeyama	Po	E	○	Sa B W L OB
	46	NOTOWINE Co.,Ltd.	YAMA SAUVIGNON	Po	E	○	Sa B W L OB
Hakusan City	47	OHAGIYA	Himenagomi			○	Sa B W L OB
	48	Kanaya Shuzoten Co.,	Takasago	Re	E	○	Sa B W L OB
	49	Kikuhime Co.,Ltd.	Kikuhime			○	Sa B W L OB
	50	Kikuhime Co.,Ltd.	KIKUHIMEKASHIUSURUGI			○	Sa Sp B W L OB
	51	Manzairaku Sake Kura Co.,Ltd.	MANZAIRAKU KAGAIWESYU			○	Sa B W L OB
	52	Manzairaku Sake Kura Co.,Ltd.	Manzairaku			○	Sa B W L OB
	53	Shata Shuzo Co.,Ltd.	Tengumai			○	Sa Sp B W L OB
Nonoichi City	54	SHISHIKUSO	Tsurugi Doburoku Chintoro			○	Sa B W L OB
	55	Yoshida Sake Brewery Co.,Ltd.	Tedorigawamasamune	E-F		○	Sa B W L OB
	56	Nakamura Brewery Co.,Ltd.	Nichiei			○	Sa B W L OB

**Legend**

- Expressway
- Other toll roads
- Limited-access roads
- National road
- Bullet train (Shinkansen)
- JR Line
- Private railway

**Visit to the brewery**

- Reservation ..... Re
- Possible ..... Po

**Supported language**

- English ..... E
- Chinese ..... C
- Korean ..... K
- Taiwanese ..... T
- French ..... F

**About an abbreviation of the type of the liquor**

- Sa ... Sake
- Sp ... Continuous distillation Japanese spirits, Simple system distillation Japanese spirits
- B ... Beer, Sparkling liquor/Low malt beer
- W ... Fruit wine, Sweet fruit wine
- L ... Liqueur
- OB ... Sake compound, Mirin, Whisky, Spirits, Brandy, Other brewed liquors, Miscellaneous liquor etc.

The sake brewery map of three prefectures in the Hokuriku region

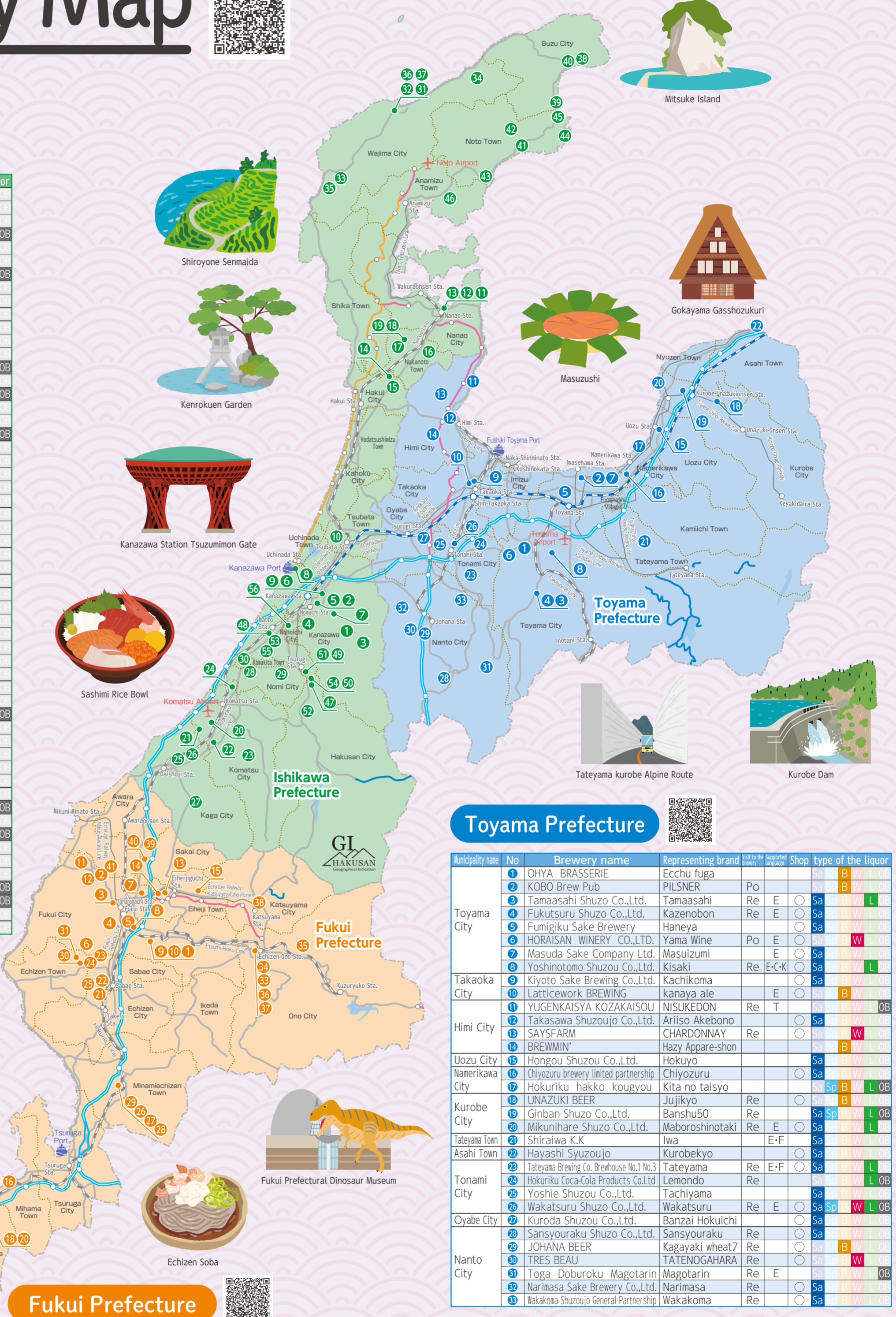
1 Regarding the possibility to visit breweries, sometimes a reservation is required, so if there is any breweries you wish to visit, please contact them in advance.

2 Unauthorized reproduction and alteration is prohibited.

3 The sake breweries listed here are the ones that have cooperated with us to create the sake brewery map.

Don't drink and drive! No alcohol for those under 20 years old! Drink in moderation!

The National Tax Agency website also provides Japanese, Chinese (simplified), Chinese (traditional), and Korean versions.



## Fukui Prefecture

Municipality name	No	Brewery name	Representing brand	Visit to the brewery	Supported language	Shop	type of the liquor
Fukui City	1	Aokiranjyado	Ranjyasyu			○	Sa B W L OB
	2	Ito Shuzou	Koshinotaka			○	Sa B W L OB
	3	Koshinoiso Brewing Co.,Ltd.	Ichigoichie	Re	E	○	Sa B W L OB
	4	Tajima Shuzo Co.,Ltd.	Fukuchitose			○	Sa B W L OB
	5	Tokoyamashuzou Limited partnership	Jozan			E	Sa B W L OB
	6	Nishioka-Kawamura Sake Brewery Co.,Ltd.	Tsukimaru			○	Sa B W L OB
	7	Funaki Sake Brewery	Kitanoshu	Re		○	Sa B W L OB
	8	Mikawashuzoujo	Maibijin	Re		○	Sa B W L OB
	9	Mourishuzou	Sari			○	Sa B W L OB
	10	Yasumoto Shuzo	Hakugakusen			○	Sa B W L OB
	11	Kumonoji Sake Brewery	Kumonoji			○	Sa B W L OB
	12	Rikisenshuzou	Ake no tsuru			○	Sa B W L OB
Eiheiji Town	13	Kokuryu Sake Brewing Corporation	Kokuryu	Re	E	○	Sa B W L OB
	14	Tanabe Shuzo LLC.	Echizenmisaki	Re	E	○	Sa B W L OB
Mihama Town	15	Yoshida Brewery Limited.	Hakuryu			E	Sa B W L OB
	16	Wakasa seaside brewery	Wakasa Beer	Re		○	Sa B W L OB
Wakasa Town	17	Miyake Hikouemon Sake Brewery	Hayaseura			○	Sa B W L OB
	18	Eco Farm Mikata Co.,Ltd.	BENICHU38°	Re		○	Sa B W L OB
Echizen City	19	Kojoukan pamco	Ume Beer			○	Sa B W L OB
	20	Torihama Sake Brewing Co.,Ltd.	Torihama	Re	E	○	Sa B W L OB
	21	Katayama Syuzou Co.,Ltd.	KANSAI-TSUKIKASA			○	Sa B W L OB

## Toyama Prefecture

Municipality name	No	Brewery name	Representing brand	Visit to the brewery	Supported language	Shop	type of the liquor
Toyama City	1	OHYA BRASSERIE	Ecchu fuga			○	Sa B W L OB
	2	KOBO Brew Pub	PILSNER	Po		○	Sa B W L OB
	3	Tamaasahi Shuzo Co.,Ltd.	Tamaasahi	Re	E	○	Sa B W L OB
	4	Fukutsuru Shuzo Co.,Ltd.	Kazenobon	Re	E	○	Sa B W L OB
	5	Fumigiku Sake Brewery	Haneyu			○	Sa B W L OB
	6	HORAISAN WINERY CO.,LTD.	Yama Wine	Po	E	○	Sa B W L OB
	7	Masuda Sake Company Ltd.	Masuzumi	E	○	○	Sa B W L OB
Takaoka City	8	Yoshinotomo Shuzou Co.,Ltd.	Kisaki	Re	E-C-K	○	Sa B W L OB
	9	Kiyoto Sake Brewing Co.,Ltd.	Kachikoma			○	Sa B W L OB
Himi City	10	SAYSFARM	CHARDONNAY	Re		○	Sa B W L OB
	11	BREWMIN'	Hazy Appare-shon			E	Sa B W L OB
Uozu City	12	Hongou Shuzou Co.,Ltd.	Hokuyo			○	Sa B W L OB
	13	Chiyojuro brewery limited partnership	Chiyojuro			○	Sa B W L OB
Namerikawa City	14	Hokuriku hakko kougyou	Kita no taisyo			○	Sa Sp B W L OB
	15	UNAZUKI BEER	Juikyo	Re		○	Sa B W L OB
Kurobe City	16	Ginban Shuzo Co.,Ltd.	Banshu50	Re		○	Sa Sp B W L OB
	17	Mikunihare Shuzo Co.,Ltd.	Maboroshinotaki	Re	E	○	Sa B W L OB
Tateyama Town	18	Shiraiwa K.K	Iwa	E-F		○	Sa B W L OB
	19	Hayashi Syuzoujo	Kurobekyo			○	Sa B W L OB
Tonami City	20	Tateyama Brewing Co. Brewery No.1 No.3	Tateyama	Re	E-F	○	Sa B W L OB
	21	Chiyojuro Coca-Cola Products Co.Ltd	Lemondo	Re		○	Sa B W L OB
Nanto City	22	Yoshie Shuzou Co.,Ltd.	Tachiyama			○	Sa B W L OB
	23	Wakatsuru Shuzo Co.,Ltd.	Wakatsuru	Re	E	○	Sa Sp B W L OB
	24	Kuroda Shuzou Co.,Ltd.	Banzai Hokuichi			○	Sa B W L OB
Sakai City	25	Sansyouraku Shuzo Co.,Ltd.	Sansyouraku	Re		○	Sa B W L OB
	26	JOHANA BEER	Kagayaki wheat7	Re		○	Sa B W L OB
	27	TRES BEAU	TATENOGAHARA	Re		○	Sa B W L OB
	28	Toga Doburoku Magotarin	Magotarin	Re	E	○	Sa B W L OB
	29	Narimasa Sake Brewery Co.,Ltd.	Narimasa	Re		○	Sa B W L OB
	30	Wakakoma Shuzoujo General Partnership	Wakakoma	Re		○	Sa B W L OB

Toyama Sake Brewers Association

Ishikawa Sake Brewers Association

Fukui Sake Brewers Association