

Breweries Map

(Breweries, Distilleries, etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

※ Please contact the Brewery before you visit it, because a reservation may be necessary.

※ A product of type besides the main brand is being sometimes also produced at each brewery.

GUNMA

Minakami	1	OCOTONE Brewing	Okutone Ale Beer	0278-25-4520										
	2	Pomnier	Hime Doburoku Doburoku	0278-27-0055										
	3	TSUKUYONO CRAFT BEER	Princess March RONA Beer	0278-20-2033										
Nakanajo	4	Shimaonsen Yell Factory	Shimaonsen Ale Beer	0279-64-2608										
Kawaba	5	DENEN PLAZA KAWABA Inc.	Kawaba beer Beer	0278-52-3711										
Katahina	6	Sobadojo Yutaki	Doburoku	0278-58-2972										
	7	ASAMA SHUZO CO.,LTD.	Asama yogurt liqueur Liqueurs	0279-82-2045										
Naganohara	8	ASAMA SHUZO CO.,LTD. 2nd Factory	Gin Shochu (C)	0279-82-2045										
	9	Tsumagoi Kougen Brewery	Tsumagoi Pale Ale Beer	0279-96-1403										
Shibukawa	10	Hijiri-Sake CO., LTD.	AKAGI HIME Shochu (C)	0279-52-3911										
Shimonita	11	Herbie Corporation	LING LANG (Herb&Honey) fermented wine Other brewed liquors	0274-84-2750										
	12	Joshu Tomioka Brewery	Kuro (stout) Beer	0274-67-7266										
Takasaki	13	MIHOH Shurui Co.,Ltd.	TUKASA Shochu (C)	027-322-2155										
	14	Shinkichi Jozosho		080-6629-2017										
Kiryu	15	Marihana Factory												
	16	FARCRY BREWING	KIRYU YOU / FARCRY LAGER Beer	0277-32-3446										
Ota	17	TOHTOHSHU SEIZO Gunma Plant	Liqueurs											
	18	Sapporo Breweries Ltd. Gunma facility	KOKUIMO KURO 25% Shochu (C) and (S) mixed											
Isesaki	19	YUME BEER Ota Co.,Ltd.	CHROA TAMBOURINE Beer											
	20	BEER SMILE	DEEPEER LAGER Beer	0270-63-1216										
Chiyoda	21	Suntory Beer Limited Tonegawa Brewery	The Premium Malts Beer											
Tatebayashi	22	Ryujin Shuzo Co.,Ltd.	Shochu (C)	0276-72-3711										



The type of the mainbrand alcoholic beverage

Shochu (C) Shochu (Continuous Distillation)

Shochu (S) Shochu (Simple system Distillation)

Sweet sake

Beer Beer, Sparkling liquor, New genre (Beer-like liqueur)

Spirits

Liqueurs

Doburoku

Mead

Other brewed liquors

酒蔵

