

Breweries Map

(Breweries, Distilleries, etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

※ Please contact the Brewery before you visit it, because a reservation may be necessary.

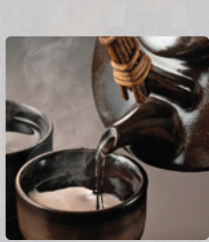
※ A product of type besides the main brand is being sometimes also produced at each brewery.

IBARAKI

	1	MASUBUCHI	MASUBUCHI Doburoku	0293-43-9210										
Kitabaraki	2	Nouka Minshuku YAMAGATA	YAMAGATA Doburoku	0293-43-9132										
	3	Sobadojo Sakurano	Doburoku											
Daigo	4	DAIGO BREWERY	YAMIZO MORINO BEER Beer	0295-72-8888										
	5	Kakuchohonten Corporation	KAKUSEN Shochu (S)	0295-72-0076										
	6	Isakashuzouten Limited Partnership	KAMENOTOSHI Shochu (S)	0294-82-2006										
Hitachiota	7	Gouretsu Syuzo Co.,Ltd	KANASAGOU Shochu (S)	0294-76-2007										
	8	OKABE SAKE BREWERY	YOKAPPE Shochu (S)	0294-74-2171										
Hitachi	9	Shinashuzouten Limited Partnership	FUKUSHIN Shochu (S)	0294-39-2041										
	10	Kikunoka Shuzo Co.,Ltd	Shochu (S)	0294-39-4311										
Hitachiomiya	11	Nemotoshuzou Corporation	Shochu (S)											
	12	Asakawashuzou Corporation	Shochu (S)											
Naka	13	Hitachino Nest Beer Nukada Brewery	Hitachino Nest Beer Beer	029-212-5111										
	14	Kiuchi Kounosu Brewery	Kiuchi Umeshu Liqueurs	029-212-5111										
Mito	15	MEIRI SHURUI CO.,LTD	MANYUKI Shochu (S)	029-247-6111										
Oarai	16	Beach culture brewing	UMMACHI GOLDEN ALE Beer	070-8934-2185										
Yuki	17	Yuki Brewery	Yuki style IPA Beer	090-1812-4510										
Sakuragawa	18	Nishioka-Honten Inc.	HANANOI Shochu (S)	0296-55-1171										
Koga	19	MORIFARM	Koga no Doburoku Setsutosui Doburoku	0280-77-0011										
Sakai	20	SAKAIKASHI BREWERY	SAKAIKASHI BREWERY SASHIMACHA ALE Beer											
Tsukuba	21	TSUKUBA BREWERY	Konjikhime IPA Beer	029-846-7252										
Kasumigaura	22	TOHTOHSU SEIZO Chiyoda Plant	TOHTOHSU Liqueurs	0299-59-2141										
Ishioka	23	Hirose Company	Heisei no NAPOLEON Shochu (C) and (S) mixed	0299-26-4131										
Ami	24	Mitsubishi Corporation Life Sciences Limited Tsuchiura Plant	Sweet Sake											
Moriya	25	Asahi Breweries,Ltd. Ibaraki Brewery	Asahi Super Dry Beer	0297-45-7335										
Toride	26	Kirin Brewery Company,Limited Toride Brewery	KIRIN ICHIBAN Beer	0297-72-8300										
Namegata	27	Kasuga Jinja	Doburoku											
Kashima	28	Paradise Beer Factory	Iyasaka Paradise Beer	0299-77-8745										

The type of the mainbrand alcoholic beverage

Shochu (C)	Shochu (Continuous Distillation)	Spirits
Shochu (S)	Shochu (Simple system Distillation)	Liqueurs
Sweet sake		Doburoku
Beer	Beer, Sparkling liquor, New genre(Beer-like liquor)	Mead
		Other brewed liquors



酒蔵マップ

