

Breweries Map

(Breweries, Distilleries, etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure
----------	-----	-----------	-----------	------------------	---------	------	-------------------------------	--	----------------------------------	--	------------------------	------------------	------------------------	------------------

※ Please contact the Brewery before you visit it, because a reservation may be necessary.

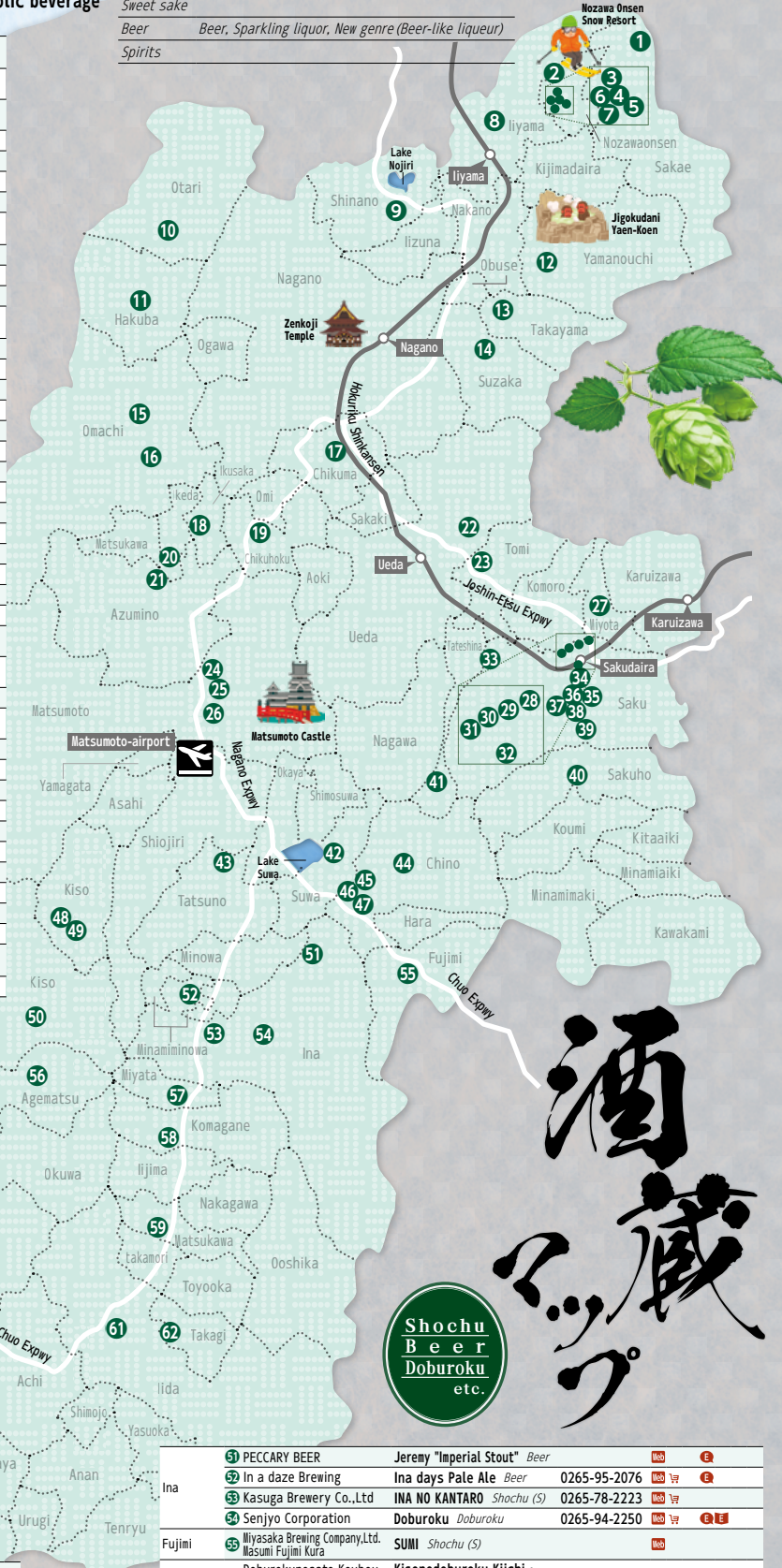
※ A product of type besides the main brand is being sometimes also produced at each brewery.



The type of the mainbrand alcoholic beverage

Shochu (C)	Shochu (Continuous Distillation)	Liqueurs	Mead
Shochu (S)	Shochu (Simple system Distillation)	Doburoku	Other brewed liquors
Sweet sake			
Beer	Beer, Sparkling liquor, New genre (Beer-like liqueur)		
Spirits			

Sakae	1	Farmer's inn Tofu-ya Shizawa Brewery	The story of deep-snow DOBUROKU Doburoku	0269-87-2714
	2	Anglo Japanese Brewing Company	Beer	
	3	Anglo Japanese Brewing Company LIBUSHI	King Kong Knee Drop Beer	080-6930-3992
Nozawaonsen	4	Utopia	Kawori Doburoku	0269-85-2223
	5	Yamabousi	Katarou Dobuperi Doburoku	0269-85-1787
	6	KIRAKUSO	Hachiman Shimizu Doburoku	0269-85-3326
	7	Resort House FURUSATO	KURASHO Doburoku	0269-85-2241
Iiyama	8	doburoku・kamakura no sato seizouzyou	doburoku・kamakura no sato Doburoku	080-8905-1543
Shinano	9	Matsumo Sake Corporation	MATSUMO Shochu (C)	026-255-2007
Otari	10	hoshi no ie	Doburoku	
Hakuba	11	Hakuba Brewing Company	Hakuba Pale Beer	080-8905-4362
Yamanouchi	12	Tamurahonten Corporation	SHIGA KOGEN BEER/YAMABUSHI Beer	0269-33-2155
Takayama	13	TAMTAM BREWING		
Suzaka	14	CLOOC DINING	FRUIT ALE Beer	
	15	Atarashiya	Doburoku	0261-22-1899
Omachi	16	Northern Alps Brewery	Hyoga LAGER Beer	0261-85-0780
Chikuma	17	Maruzen Foods Corporation	Liqueurs	
Ikusaka	18	Ikusakamura Nouguyokousha	Doburoku	
Chikuhoku	19	Sanseishuzo Corporation	Shochu (S)	0263-66-2011
Ikeda	20	Daisekkei Sake Brewing Co.,Ltd.	Shochu (S)	
Azumino	21	EIWA HOTAKA BREWERY	ALT Beer	0263-84-0174
Ueda	22	Kouraininjinshuzo	Liqueurs	0268-72-8522
Tomi	23	OHILAIHO BEER	OHILAIHO BEER Beer	0268-64-0006
	24	Sasaishuzo Corporation	Sasanohomare DOBUROKU Doburoku	0263-47-0762
Matsumoto	25	BACCA Brewing	BACCA Pale Ale Beer	0263-30-8230
	26	Matsumoto Brewery Co.,Ltd.	Traditional Bitter Beer	0263-31-0081
Miyota	27	YOHO Brewing Company Miyota Brewery	YONA YONA ALE Beer	0120-28-4747
	28	YOHO Brewing Company Saku Brewery	YONA YONA ALE Beer	0267-66-1211
	29	Karuizawa Brewery Ltd.	THE KARUIZAWA BEER Beer	0120-919-144
	30	Chikumanishikishuzo Corporation Limited	Karuizawa Mead Mead	0267-67-3731
	31	Corporation Furuyashuzouten	summer squash shochu Shochu (S)	0267-67-2153
	32	Totsukashuzo Corporation	KUSABUE Shochu (S)	0267-67-2105
Saku	33	Takeshigeonke Brewing Corp.	NAKASENDO Shochu (S)	0267-53-3025
	34	Tsuyiyashuzouten Corporation	NYUKON Shochu (S)	0267-62-0113
	35	Fuyoushuzou	Shochu (C)	0267-62-0340
	36	Tomonoshuzo Corporation	Shochu (S)	
	37	Kiuchijyouzou Corporation	TENSETSU Shochu (S)	0267-62-0005
	38	Kitsukura Shuzo Co.,Ltd	Tohge Shochu (S)	0267-82-2006
	39	Sakunohanasuzou	SAKUNOHANA Shochu (S)	0267-82-2107
Sakuho	40	Kurosawa Sake Brewery CO., LTD.	Izutsusakari Shochu (S)	0267-88-2002
Tateshina	41	Ikenotaira Hotel&Resorts Brewery	Shirakaba Tateshina Pilsner Beer	0266-68-2100
Suwa	42	Reijinshuzo Corporation	suwroman beer Beer	0266-52-3121



酒蔵マップ



Tatsuno	43	Onoshuzouten Corporation	KOKOYA Shochu (S)	0266-46-2505
Chino	44	8Peaks BREWING	Yai Yai Pale Ale Beer	0266-78-7970
	45	Gozaishi Jinja	Doburoku	
	46	Toda Sake Brewery Co.,Ltd.	SOROSORO Shochu (S)	0266-72-2118
	47	MARUI HAKKOU PARK	Nama Doburoku Yatugatake Doburoku	0266-72-2272
Kiso	48	Kougensou	White Roman Doburoku	0264-36-2400
	49	Rindou	Koihime Doburoku	0264-36-2174
Kiso	50	Nanawarai Sake Brewery Co.,Ltd	Shochu (S)	0264-22-2073

Ina	51	PECCARY BEER	Jeremy "Imperial Stout" Beer	
	52	In a daze Brewing	Ina days Pale Ale Beer	0265-95-2076
	53	Kasuga Brewery Co.,Ltd	INA NO KANTARO Shochu (S)	0265-78-2223
	54	Senjyo Corporation	Doburoku Doburoku	0265-94-2250
Fujimi	55	Miyasaka Brewing Company,Ltd. Masumi Fujimi Kura	SUMI Shochu (S)	
Agematsu	56	Doburokunosato Koubou Seiran	Kisonodoburoku Kiichi・Komanooyoubae Doburoku	090-1866-1081
Miyata	57	Minamishinshu Beer Komagatake brewery	Apple hop Beer	0265-85-5777
Komagane	58	Yomeishu Seizo Co.,Ltd Komagane Plant	Yomeishu(Second-Class OTC Drug) Liqueurs	0265-82-3310
Matsukawa	59	NAKAHIRA-FARM	RINGO NO OSAKE Liqueurs	
Nagiso	60	Tsutamura Shuzo	Doburoku MEDAKI Doburoku	0264-57-3235
Iida	61	TONOOKANOSYU	YAE Doburoku	
Takagi	62	Akashi Yakinikuten	Doburoku Tenryunosato(Tomita) Doburoku	0265-33-3891