Kanto-Shinetsu Regional Taxation Bureau

Breweries Map
(Breweries,Distilleries,etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English -speaking staff	English Brochure	Chinese -speaking staff	Chinese Brochure

※ Please contact the Brewery before you vist it, because a reservation may be necessary.
※ A product of type besides the main brand is being sometimes also produced at each brewery.

NIIGATA

Murakami	1 Yamanooishisagakkou Takane Brewery	Doburoku Kumonoue *Doburoku*	0254-73-0298		
Sekikawa	2 Farmhouse Inn Okuyama	unfiltered Sake Matsurigoto *Doburoku*	0254-64-0190	Web	
Tainai	3 TAINAI KOGEN BEER	TAINAI KOGEN BEER *Beer*	0254-48-2020	Web	
Shibata	4 KANEMASU SAKE CO., LTD Brewery & Distillery	Kanemasu *Shochu (S)*	0254-22-3131	Web	E
	5 Tsukioka Brewery	Tsukioka Emerald Ale *Beer*	0254-28-9161	Web	E
Agano	6 Hyokoyashikinomori Brewery Tenchokaku Co.,Ltd	Swan Lake Beer *Beer*	0250-63-2000	Web	
Niigata Chuo-Ku	7 Nuttari Brewery	Milky Way-Pale Ale *Beer*	025-383-8720	Web	E
Niigata Nishikan-Ku	8 restaurant makigoya	Cave d'Occi Gold *Beer*	0256-70-2525	Web	
	9 ECHIGO BEER	ECHIGO BEER *Beer*	0256-76-2866	Web	
Sado	10 SADO HAKKO	Kanmoto *Doburoku*	0259-78-2288	Web	C
	11 Noukaminshuku Ueta	Sado no Tokimeki *Doburoku*	0259-63-3561		
Yahiko	12 YAHIKO BREWING	Iyahiko Ale *Beer*	0256-94-5841		
Aga	13 Noukaminshuku Kaneyoshi	Doburoku Kaneyoshi *Doburoku*	0254-95-3293		

酒蔵マップ

Shochu
Beer
Doburoku
etc.

The type of the mainbrand alcoholic beverage

Shochu (C)	Shochu (Continuous Distillation)
Shochu (S)	Shochu (Simple system Distillation)
Sweet sake	
Beer	Beer, Sparkling liquor, New genre (Beer-like liqueur)
Spirits	
Liqueurs	
Doburoku	
Mead	
Other brewed liquors	

Nagaoka	14 IKEURASHUZO Sake Brewery	BUNPUKU *Shochu (C)*	0258-74-3141	Web
	15 Suminoishuzou Corporation	SUMINOI HONMIRIN *Sweet sake*	0258-42-2229	Web
	16 Yoshinogawa CO., LTD.	Gokujo Yoshinogawa Ginjo Shochu *Shochu (S)*	0258-35-3000	Web E
	17 MIHOH Shurui Co.,Ltd Niigata Office	KOME-Shochu KOSHIHIKARI *Shochu (S)*	0258-22-2136	Web
	18 Farmer Restaurant UNEHAUS	Settsuchu ichinokai *Doburoku*	0258-86-8121	
Mitsuke	19 MITSUKE Local Brewery	*Beer*		
Sanjo	20 Coqwashu Main Office	HACHIJYUURIGOE *Liqueurs*	090-3142-9082	Web
Uonuma	21 Irihirose	Doburoku KIHACHI *Doburoku*	025-796-2455	
	22 Sobadokoro Hiraishitei	*Doburoku*		Web
Ojiya	23 Niigatameijo Co.,Ltd.	Honyara *Shochu (S)*	0258-83-2025	Web
	24 Soba Kappou Maruichi	Shinnosuke *Doburoku*	0258-86-3037	Web

Kashiwazaki	25 jon-nobiMURA.MANZAIRAKU.	DOBUROKU.jon-nobi. *Doburoku*	0257-41-2222	
Joetsu	26 ECHIGO YAKUSO CO., LTD	80 YASO SPIRITS *Spirits*	025-544-3050	Web
	27 Noukaminshuku Doburokusou	Doburoku Taku *Doburoku*	025-533-5643	Web
	28 TARUDA DOBUROKU BREWERY	Doburoku Nagakura *Doburoku*	025-595-1010	Web E
	29 Hohoemisou	Koshinohakuhou *Doburoku*	025-533-6588	Web E
Tokamachi	30 Toronoki House	composition *Doburoku*		E
	31 MINSYUKU MIRAI	DOBUROKU DENGAKU *Doburoku*	025-597-2561	Web
	32 Tsumari Brewing	Tokamachi Buckwheat Ale *Beer*	090-1037-4388	Web E
	33 JOKUN BREWING LAB	JOKUN IPA *Beer*		Web
Minamiuonuma	34 SARUKURAYAMA BREWERY	RYDEEN BEER *Beer*	0800-800-3865	Web C
	35 HAKKAISAN BREWERY CO., LTD. Fukasawahara Shochu Gura	Hakkaisan Yoroshiku Senman Arubeshi Kome Shochu *Shochu (S)*		Web C
	36 HAKKAISAN BREWERY CO., LTD.	Hon-Mirin 3year aged and made from koji *Sweet sake*	0800-800-3865	Web C
Yuzawa	37 Lodge Nakanouchi	*Doburoku*		
Myoko	38 Miyatou yasou kenkyujyo Co.,Ltd	Le Lectier *Other brewed liquors*	0255-73-7189	Web
	39 Myoko Kogen Beer "Tatra"	MYOKO KOGEN BEER *Beer*	0255-86-2600	Web