

Breweries Map

(Breweries, Distilleries, etc.)

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure
----------	-----	-----------	-----------	------------------	---------	------	-------------------------------	--------------------------------------------	----------------------------------	----------------------------------------	------------------------	------------------	------------------------	------------------

※ Please contact the Brewery before you visit it, because a reservation may be necessary.

※ A product of type besides the main brand is being sometimes also produced at each brewery.

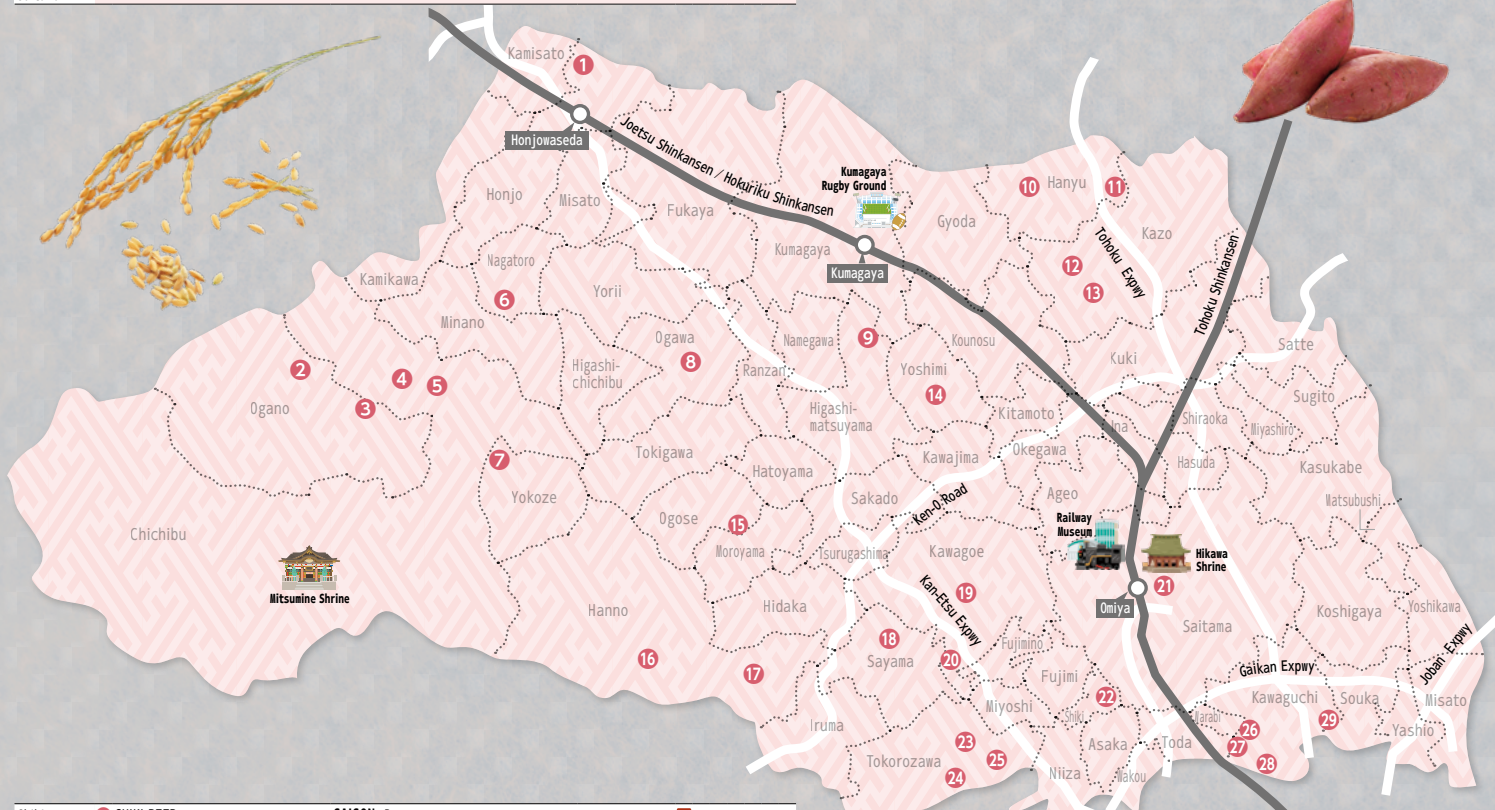
SAITAMA

Honjo	1	HopGear Brewing	AMERICAN IPA Beer											
Ogano	2	Deerlet Field Brewery	Chichibu Wild Flower Mead											
	3	Toda Milk Ltd.	Hazikeru Kabosu no Osake	Liqueurs	0494-75-0168									
	4	Chichibu Brewery	Pale ale Hana	Beer										
Chichibu	5	Taisei Corporation CHICHIBUKIKUSUISHUZOSH	RYUDON Imo-shochu	Shochu (S)	0494-77-2010									
	6	FUJISAKISOUBEISHOUTEN	ICHIGO SAKE Strawberry flavored liqueur from sake origin	Liqueurs	0494-69-0001									
Yokoze	7	HANASAKIYAMA Jozosyo	DOBUROKU HANASAKIYAMA	Doburoku	0494-23-5002									
Ogawa	8	ZAKKOKU KOUBOU MICROBREWERY	IRODORI SAISON	Beer	0493-72-5673									
Higashimatsuyama	9	COEDO BREWERY	COEDO Labo Series	Beer	0570-018-777									
Hanyu	10	King Brewing Co.,Ltd. Hanyu Plant		Sweet sake										
	11	Hanyu Brewery	Kobushi-hana Beer	Beer	048-565-5267									
Kazo	12	KAZO BEER		Beer	090-8309-4275									
	13	Kamaya Co.,Ltd	Shochu (C)		0480-73-1234									
Yoshimi	14	Coca-Cola Bottlers Japan Inc. Saitama plant		Liqueurs	0493-54-2020									
Ogose	15	Asahara Brewery CO.,LTD	Suteki / KAJITSUNO SASAYAKI	Liqueurs	049-298-6010									
Hanno	16	Yamane Shuzo Akazawa Brewery	Yamane no Doburoku	Doburoku										
	17	CARVAAN BREWERY	Arabian Lime Ale	Beer	042-973-2060									
Sayama	18	Umenomiya Jinja		Doburoku										
Kawagoe	19	COEDO BREWERY	COEDO BEER	Beer	0570-018-777									
	20	MATSUZAKI MUSASHINO DISTILLERY	TOGEDAMA	Spirits	049-243-4022									
Omiya-Ku, Saitama	21	HIKAWA BREWERY	Hikawa no mori	Beer	048-783-5123									



The type of the mainbrand alcoholic beverage

Shochu (C)	Shochu (Continuous Distillation)
Shochu (S)	Shochu (Simple system Distillation)
Sweet sake	
Beer	Beer, Sparkling liquor, New genre (Beer-like liqueur)
Spirits	
Liqueurs	
Doburoku	
Mead	
Other brewed liquors	



Shiki	22	SHIKI BEER	SAISON	Beer										
	23	TOKOROZAWA BEER	Bitches Brew	Beer	04-2992-0501									
Tokorozawa	24	Beer Kobo Tokorozawa	Green tea "SAYAMA-CHA" Ale	Beer	04-2925-1232									
	25	SAKURA BREWERY	SAKURA WEIZEN	Beer	04-2951-0301									
Kawaguchi	26	GROW BREW HOUSE	IRON GATE	Beer										
	27	Nutori Brewing		Beer	048-437-2822									
	28	KAWAGUCHI BREWERY	KAWAGUCHI ONARIMICHI Ale	Beer	048-280-6130									
	29	Hoshino Seisakusyo	We Love Weizen	Beer										



Haneda-airport

