

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

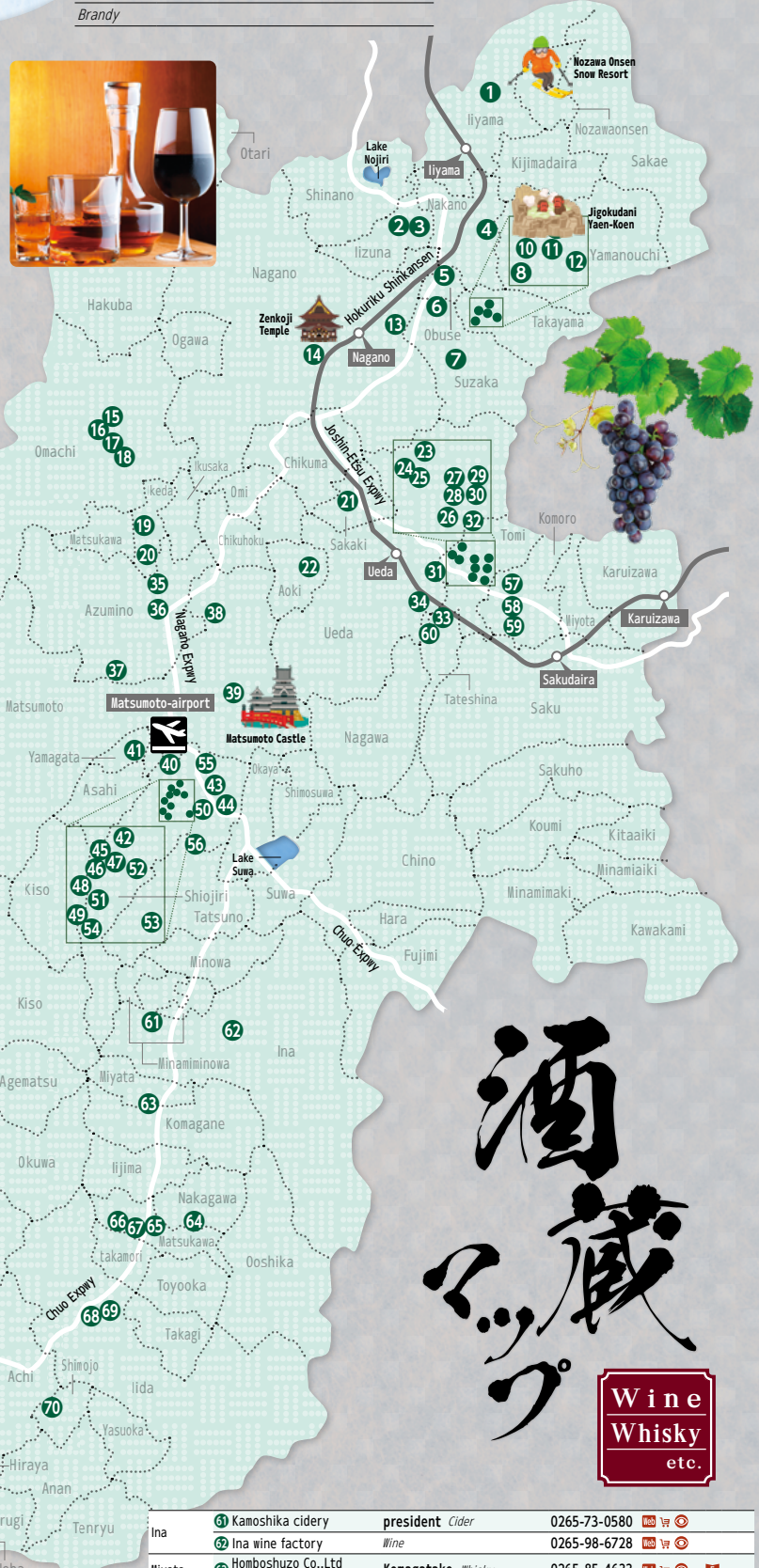
※ Please contact the Brewery before you visit it, because a reservation may be necessary.
 ※ A product of type besides the main brand is being sometimes also produced at each brewery.

NAGANO

The type of the mainbrand alcoholic beverage

Wine/Cider	Wine, Fruit wine, Sweet fruit wine, Cider
Whisky	
Brandy	

Iiyama	1 Kiyokama Co., Ltd. Iiyama Distillery	Whisky	0269-67-0118	
Iizuna	2 St.Cousair Winery	St.Cousair Chardonnay Wine	026-253-8002	
	3 RINGO SCHOOL CIDERY	Apple school cider Cider	050-5876-2628	
Nakano	4 Takayashiro Farm & Winery	Cabernet Sauvignon Wine	0269-24-7650	
Obuse	5 OBUSE WINERY Corporation	Domaine Sogga Wine		
Suzaka	6 ALPS CO.,LTD Shuzaka	Wine		
	7 KUSUNOKI WINERY	Chardonnay Barrel Aged Wine	026-214-8568	
Takayama	8 MOTHER VINES NAGANO WINERY	Wine		
	9 SHINSHU TAKAYAMA WINERY	Chardonnay Wine	026-214-8726	
	10 Cantina Riezo	Ciao Ciao ROSSO Merlot Wine		
Nagano	11 VINIQRUBE	Pinot Noir Wine		
	12 Domaine Hase (Hikaru Farm)	Pino fan blanc / FUKUHARA blanc Wine		
Omachi	13 Imaishuzouten Corporation	Aprico(Apricot Wine) Wine	026-243-3745	
	14 Nishiidashuzouten	Mellows Wine	026-292-2047	
Ikeda	15 Son of the Smith Hard Cider	Son of the Smith PICKERS'DELIGHT Cider	0261-85-5023	
	16 Vin d'Omachi Ferme36	Remerciements Wine		
	17 NORTHERN ALPS VINEYARDS	Chardonnay Wine	0261-22-2564	
Sakaki	18 Usasano Petite Farm	Wine		
	19 Fukugen Brewery	Lutubell Cidre Cider	0261-62-2210	
	20 DOMAINE HIROKI	DOMAINE HIROKI SAUVIGNON BLANC Wine	0261-25-0024	
Aoki	21 Vino della Gatta SAKAKI	Vino della Gatta SAKAKI Wine	0268-82-2208	
	22 Fanky Chateau Winery			
	23 ARC-EN-VIGNE	ARC-EN-VIGNE CHARDONNAY Wine	0268-71-7082	
Tomi	24 Domaine Nakajima	Cabernet Franc Wine		
	25 Villa d'Est Winery	VIGNERONS RESERVE CHARDONNAY Wine	0268-63-7373	
	26 Domaine A. et Y. Minowa			
	27 Hasumi Farm & Winery	Chikuma River Wine Valley Series Pinot Noir Wine	0268-64-5550	
	28 Rue de Vin	Rue de Vin ESPRIT Wine	0268-71-5973	
Ueda	29 Atelier du Vin	Pinot Noir Wine	090-7203-2482	
	30 cave hatano	cave hatano KURAKAKE Wine	080-6936-9646	
	31 NAGOMI VINEYARDS	Wine	0268-80-9100	
Azumino	32 La Romanée LES VINS VIVANTS	Wine	070-2797-2920	
	33 CYCLOVINEYARDS 49GWINERY	Pursuit Wine		
	34 Chateau Mercian Mariko Winery	Chateau Mercian Mariko Omnis Wine	0268-75-8790	
Matsumoto	35 Le Milieu	Wine		
	36 AZUMI APPLE SWISS MURA WINERY	Sauvignon Blanc Premier Wine	0263-73-5532	
	37 AZUMINO WINERY	Merlot Wine	0263-77-7700	
	38 Yamatowine Shiga Winery	Wine	0263-64-4255	
Yamagata	39 Yamabe Winery	NIAGARA SWEET Wine	0263-32-3644	
	40 GAKUFARM & WINERY	Col Merlot Wine	0263-58-7606	
	41 TAKE WINE	Fuji Cidre doy sweet Cider	0263-55-6100	



酒蔵マップ

Wine Whisky etc.

Shiojiri	42 DOMAINE SOURIRE	Revivre Wine	0263-31-0266	
	43 sur la colline KOUNISHI Vinerie	Wine	090-1760-0061	
Komoro	44 Sun Sun Winery	Chateau Sun Sun Wine	0263-51-8011	
	45 IZUTSU WINE	IZUTSU WINE NAC Merlot Wine	0263-52-0174	
Tateshina	46 HAYASHI WINERY	goichi wine Wine	0263-52-0059	
	47 Chateau Mercian Kikyogahara Winery	Chateau Mercian Kikyogahara Merlot Wine		
Ina	48 Sinano Wine Co.,Ltd.	Sinano Wine Wine	0263-52-2581	
	49 VOTANO WINE	Wine		
Miyata	50 ALPS Co.,LTD	Musée du Vin Wine	0263-52-1150	
	51 Kido Winery	Wine		
Nakagawa	52 SUNTORY WINE INTERNATIONAL LIMITED SHIOJIRI WINERY	SHIOJIRI WINERY SHIOJIRI MERLOT Wine	0263-52-0144	
	53 Kiritoyama Cidery	Kiritoyama Cidre Cider		
Matsumoto	54 Belly Beads Winery	Merlot Harmonoir Wine	0263-87-0570	
	55 Domaine KOSEI	Wine	0263-50-7922	
Iida	56 INISHE NO SATO WINERY	Merlot Wine	0266-78-7204	
	57 MANS WINE CO.,LTD. KOMORO WINERY	SOLARIS KOMORO MERLOT Wine	0267-26-6341	
Shimajiri	58 ANNE WINERY	ANNE CIDRE Cider	0267-22-1518	
	59 Gio Hills Winery	Wine	0267-48-6422	
	60 Tateshinapple winery	Tateshinapple Cidre Cider	0267-56-2288	

Ina	61 Kamoshika cidery	president Cider	0265-73-0580	
	62 Ina wine factory	Wine	0265-98-6728	
Miyata	63 Hombosuzo Co.,Ltd Mars Shinshu Distillery	Komagatake Whisky	0265-85-4633	
Nakagawa	64 MINAKATA JOZO			
	65 Vin Vie	Vin Vie Blanc Wine	0265-49-0801	
Matsumoto	66 Mashino winery	Pionnier Cidre Cider	0265-36-3013	
	67 MARUKAME Cidery	MARUKAME CIDER Cider	0265-36-2534	
	68 Kikusui Brewery Co.,LTD	KIKUSUI CIDRE Cider	0265-22-2300	
Iida	69 RINGO NAMIKI CIDRE FACTORY	APPO CIDRE (TEKIKAKA BLEND DRY) Cider	0265-52-6188	
Shimajiri	70 Farm & Cidery KANESHIGE	Farmer's Craft Cider Cider	0260-27-1250	