Breweries Map (Wineries,Distilleries,etc.)

As of June, 2021

酒蔵マップ

Wine
Whisky
etc.

Location	No.	Breweries	Mainbrand	telephone number	website (Web)	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English -speaking staff	English Brochure	Chinese -speaking staff	Chinese Brochure

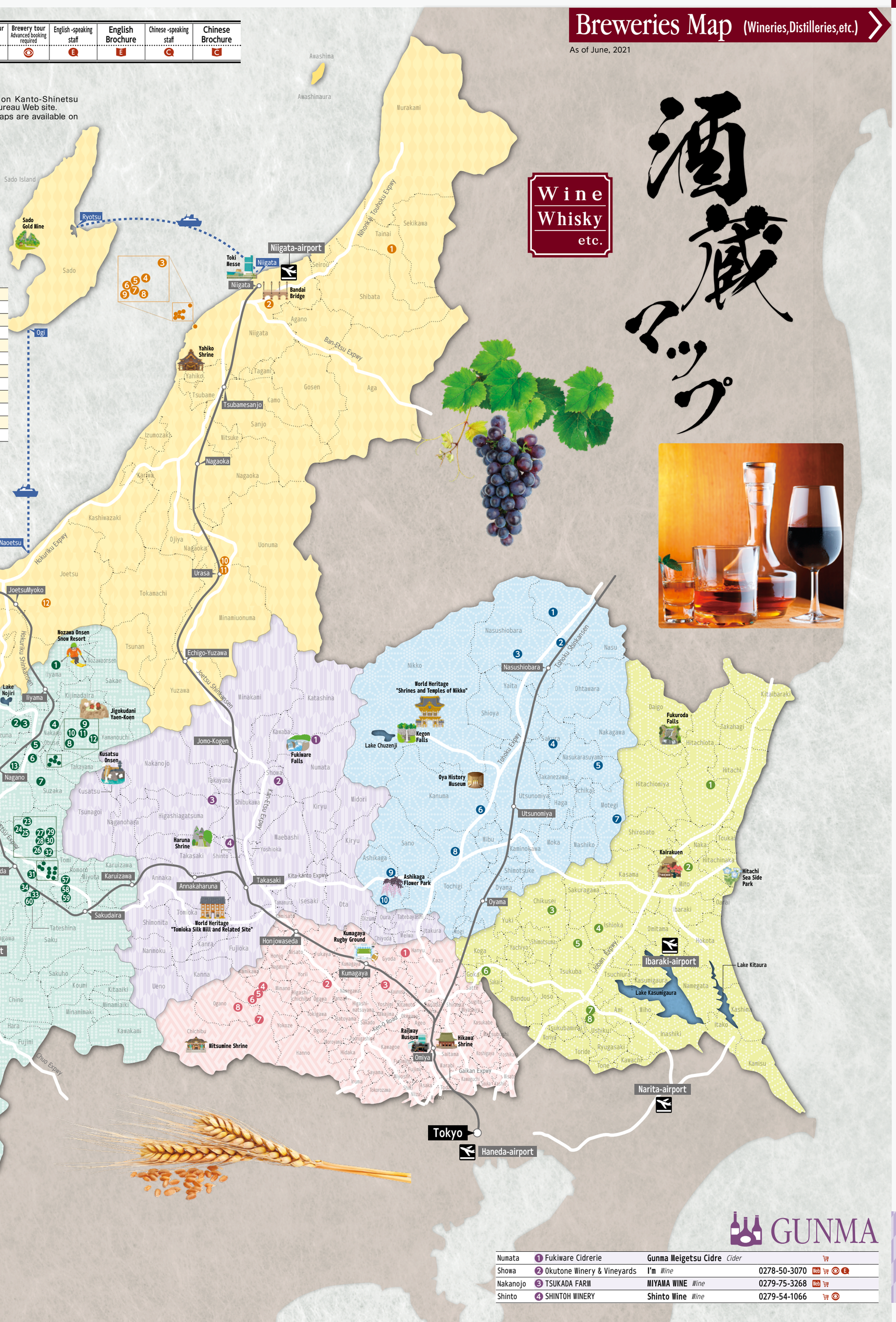
※ Please contact the Brewery before you visit it, because a reservation may be necessary.
※ A product of type besides the main brand is being sometimes also produced at each brewery.

Kanto-Shinetsu Regional Taxation Bureau
https://www.nta.go.jp/about/organization/kantoshinetsu/sake/index.htm

This map appears on Kanto-Shinetsu Regional Taxation Bureau Web site. Prefecture-based maps are available on the Web site as well.

The type of the mainbrand alcoholic beverage

Wine/Cider	*Wine, Fruit wine, Sweet fruit wine, Cider*
Whisky	
Brandy	



NIIGATA

Tainai		1 TAINAI KOGEN WINERY	TAINAI KOGEN WINE *Wine*	0254-48-2400	Web
Niigata	Konan-ku	2 NIIGATA KAMEDA DISTILLERY	*Whisky*	025-382-0066	Web
	Nishikan-Ku	3 NIIGATA BEER CO.,LTD.	KOSHI NO SHINOBU *Whisky*	0256-70-2200	Web E E
		4 l 'escargot	l 'escargot *Wine*	0256-77-2268	Web E E
		5 Fermier	Albarino *Wine*	0256-70-2646	Web E
		6 Cantina ZIO SETTO	Vino Rosso,Gallo Verde *Wine*	0256-78-8065	Web
		7 Le CINQ Winery	Le CINQ Pinot noir *Wine*	0256-78-8490	Web E
		8 CAVE D'OCCI WINERY	ALBARIÑO *Wine*	0256-77-2288	Web
		9 Domaine Chaud	*Wine*	0256-70-2266	Web
Minamiuonuma		10 ECHIGO WINE	*Wine*		
		11 Agricore Echigo Winery	ECHIGO WINE *Wine*	025-777-5877	Web
Joetsu		12 IWANOHARA VINEYARD	MIYUKIBANA (RED) *Wine*	025-528-4002	Web

GUNMA

Numata	1 Fukiware Cidrerie	Gunma Meigetsu Cidre *Cider*		
Showa	2 Okutone Winery & Vineyards	I'm *Wine*	0278-50-3070	Web E
Nakanojo	3 TSUKADA FARM	MIYAMA WINE *Wine*	0279-75-3268	Web
Shinto	4 SHINTOH WINERY	Shinto Wine *Wine*	0279-54-1066	

NAGANO

Iiyama	1 KIYOKAWA CO.,LTD. Iiyama Distillery	*Whisky*	0269-67-0118	
Iizuna	2 St.Cousair Winery	St.Cousair Chardonnay *Wine*	026-253-8002	Web E
	3 RINGO SCHOOL CIDERY	Apple school cider *Cider*	050-5876-2628	Web
Nakano	4 Takayashiro Farm & Winery	Cabernet Sauvignon *Wine*	0269-24-7650	Web
Obuse	5 OBUSÉ WINERY Corporation	Domaine Sogga *Wine*		Web
Suzaka	6 ALPS CO.,LTD Shuzaka	*Wine*		Web E
	7 KUSUNOKI WINERY	Chardonnay Barrel Aged *Wine*	026-214-8568	Web E E
Takayama	8 MOTHER VINES NAGANO WINERY	*Wine*		
	9 SHINSHU TAKAYAMA WINERY	Chardonnay *Wine*	026-214-8726	Web E
	10 Cantina Riezo	Ciao Ciao ROSSO Merlot *Wine*		Web
	11 VINIQROBE	Pinot Noir *Wine*		
	12 Domaine Hase (Hikaru Farm)	Pino fan blanc / FUKUIHARA blanc *Wine*		Web
Nagano	13 Imaishuzouten Corporation	Aprico(Apricot Wine) *Wine*	026-243-3745	Web
	14 Nishiiidashuzouten	Mellows *Wine*	026-292-2047	Web
Omachi	15 Son of the Smith Hard Cider	Son of the Smith PICKERS'DELIGHT *Cider*	0261-85-5023	Web E
	16 Vin d'Omachi Ferme36	Remerciements *Wine*		Web
	17 NORTHERN ALPS VINEYARDS	Chardonnay *Wine*	0261-22-2564	Web E
	18 Usausano Petite Farm	*Wine*		Web
Ikeda	19 Fukugen Brewery	Lulubell Cidre *Cider*	0261-62-2210	Web E E
	20 DOMAINE HIROKI	DOMAINE HIROKI SAUVIGNON BLANC *Wine*	0261-25-0024	
Sakaki	21 Vino della Gatta SAKAKI	Vino della Gatta SAKAKI *Wine*	0268-82-2208	Web E
Aoki	22 Fanky Château Winery			Web
Tomi	23 ARC-EN-VIGNE	ARC-EN-VIGNE CHARDONNAY *Wine*	0268-71-7082	Web
	24 Domaine Nakajima	Cabernet Franc *Wine*		Web
	25 Villa d'Est Winery	VIGNERONS RESERVE CHARDONNAY *Wine*	0268-63-7373	Web E E C C
	26 Domaine A. et Y. Minowa			Web
	27 Hasumi Farm & Winery	Chikuma River Wine Valley Series Pinot Noir *Wine*	0268-64-5550	Web E
	28 Rue de Vin	Rue de Vin ESPRIT *Wine*	0268-71-5973	Web
	29 Atelier du Vin	Pinot Noir *Wine*	090-7203-2482	E
	30 cave hatano	cave hatano KURAKAKE *Wine*	080-6936-9646	
	31 NAGOMI VINEYARDS	*Wine*	0268-80-9100	Web
	32 La Romanée LES VINS VIVANTS	*Wine*	070-2797-2920	
	33 CYCLOVINEYARDS 496WINERY	Pursuit *Wine*		Web E
Ueda	34 Château Mercian Mariko Winery	Château Mercian Mariko Omnis *Wine*	0268-75-8790	Web E
Azumino	35 Le Milieu	*Wine*		Web
	36 AZUMI APPLE SWISS MURA WINERY	Sauvignon Blanc Premier *Wine*	0263-73-5532	Web E
	37 AZUMINO WINERY	Merlot *Wine*	0263-77-7700	Web E
Matsumoto	38 Yamatowine Shiga Winery	*Wine*	0263-64-4255	Web
	39 Yamabe Winery	NIAGARA SWEET *Wine*	0263-32-3644	Web
	40 GAKUFARM & WINERY	Col Merlot *Wine*	0263-58-7606	Web E
Yamagata	41 TAIKE WINE	Fuji Cidre doy sweet *Cider*	0263-55-6100	Web
Shiojiri	42 DOMAINE SOURIRE	Revivre *Wine*	0263-31-0266	
	43 sur la colline KOUNISHI Vinerie	*Wine*	090-1760-0061	Web
	44 Sun Sun Winery	Chateau Sun Sun *Wine*	0263-51-8011	Web E
	45 IZUTSU WINE	IZUTSU WINE NAC Merlot *Wine*	0263-52-0174	Web
	46 HAYASHI WINERY	goichi wine *Wine*	0263-52-0059	Web
	47 Château Mercian Kikyogahara Winery	Château Mercian Kikyogahara Merlot *Wine*		Web E
	48 Sinano Wine Co.,Ltd.	Sinano Wine *Wine*	0263-52-2581	Web E
	49 VOTANO WINE	*Wine*		Web
	50 ALPS Co.,LTD	Musée du Vin *Wine*	0263-52-1150	Web E
	51 Kido Winery	*Wine*		Web
	52 SUNTORY WINE INTERNATIONAL LIMITED SHIOJIRI WINERY	SHIOJIRI WINERY SHIOJIRI MERLOT *Wine*	0263-52-0144	Web E E
	53 Kiritouyama Cidery	Kiritouyama Cidre *Cider*		
	54 Belly Beads Winery	Merlot Harmonoir *Wine*	0263-87-0570	Web
	55 Domaine KOSEI	*Wine*	0263-50-7922	
	56 INISHE NO SATO WINERY	Merlot *Wine*	0266-78-7204	Web
Komoro	57 MANNS WINE CO.,LTD. KOMORO WINERY	SOLARIS KOMORO MERLOT *Wine*	0267-26-6341	Web E
	58 ANNE WINERY	ANNE CIDRE *Cider*	0267-22-1518	Web E
	59 Gio Hills Winery	*Wine*	0267-48-6422	Web
Tateshina	60 Tateshinapple winery	Tatesinapple Cidre *Cider*	0267-56-2288	Web E
Ina	61 Kamoshika cidery	president *Cider*	0265-73-0580	Web
	62 Ina wine factory	*Wine*	0265-98-6728	Web
Miyata	63 Homboshuzo Co.,Ltd Mars Shinshu Distillery	Komagatake *Whisky*	0265-85-4633	Web E
Nakagawa	64 MINAKATA JOZO			
Matsukawa	65 Vin Vie	Vin Vie Blanc *Wine*	0265-49-0801	Web E
	66 Mashino winery	Pionnier Cidre *Cider*	0265-36-3013	
	67 MARUKAME Cidery	MARUKAME CIDER *Cider*	0265-36-2534	Web
Iida	68 Kikusui Brewery Co.,LTD	KIKUSUI CIDRE *Cider*	0265-22-2300	Web E
	69 RINGO NAMIKI CIDRE FACTORY	APPO CIDRE (TEKIKAKA BLEND DRY) *Cider*	0265-52-6188	
Shimojo	70 Farm & Cidery KANESHIGE	Farmer's Craft Cider *Cider*	0260-27-1250	Web

TOCHIGI

Nasu	1 Royal Berry's Farm Winery	Blueberry Wine *Wine*	0287-76-1780	Web
Nasushiobara	2 NASU WINE WATANABE VINEYARD	Merlot&Cabernet Sauvignon *Wine*	0287-62-0548	Web
	3 Y's vineyards	*Wine*	0287-48-6110	Web E
Sakura	4 THE NIKKA WHISKY DISTILLING CO.,LTD TOCHIGI PLANT	Super nikka *Whisky*		Web
Nasukarasuyama	5 SHIMAZAKI SHUZO	Strawberry Wine *Wine*	0287-83-1221	Web E
Kanuma	6 Kanuma Satoyama Winery	Satoyama Wine Megumi/Kagayaki *Wine*	0289-77-8180	Web
Motegi	7 ateus wine	*Wine*	0285-63-0140	Web
Tochigi	8 SUNTORY SPIRITS LIMITED Azusanomori Plant	*Whisky*		
Ashikaga	9 COCO FARM & WINERY	Dai-Ichi Gakusyo *Wine*	0284-42-1194	Web E E
	10 Cfa Backyard Winery	Opening Act *Wine*	0284-72-4047	Web E

IBARAKI

Hitachiota	1 Hiyamashuzou Corporation	HITACHI WINE *Wine*	0294-78-0611	Web
Mito	2 Domaine MITO Corp. Izumi-cho Winery	MITO *Wine*	029-210-2076	Web
Chikusei	3 Raifuku sake brewery Co.,Ltd	RAIFUKU *Wine*	0296-52-2448	Web E
Ishioka	4 Yasato Distillery	*Whisky*		Web E E C C
Tsukuba	5 Tsukuba Winery	TSUKUBA ROUGE *Wine*	090-3908-5115	Web
Sakai	6 S – Wine Lab	*Wine*	0280-23-4147	E
Ushiku	7 Ushiku Chateau Winery	Ushiku Wine *Wine*	029-873-3151	Web
	8 MUGI TO BUDOU USHIKU BREWING	ÉPINE *Wine*	090-9801-9195	

SAITAMA

Hanyu	1 Toashuzo Company Limited	GOLDEN HORSE *Whisky*	048-561-3311	Web
Ogawa	2 MUSASHI WINERY	*Wine*	0493-81-6344	Web E
Kounosu	3 HIKARI DISTILLERY LIMITED	*Whisky*		Web E
Chichibu	4 Venture Whisky Ltd. CHICHIBU 2ND DISTILLERY	ICHIRO'S MALT *Whisky*		
	5 Venture Whisky Ltd. CHICHIBU DISTILLERY	ICHIRO'S MALT *Whisky*		E
	6 USAGIDA WINERY	CHICHIBU ROUGE *Wine*	0494-26-7173	Web
	7 Yaohonten Corporation.	*Wine*	0494-22-8811	Web E
Ogano	8 Chichibu Wine Co.,Ltd.	GENSAKUJIRUSHI *Wine*	0494-79-0629	Web E