

SAKE Breweries Map

As of June, 2021

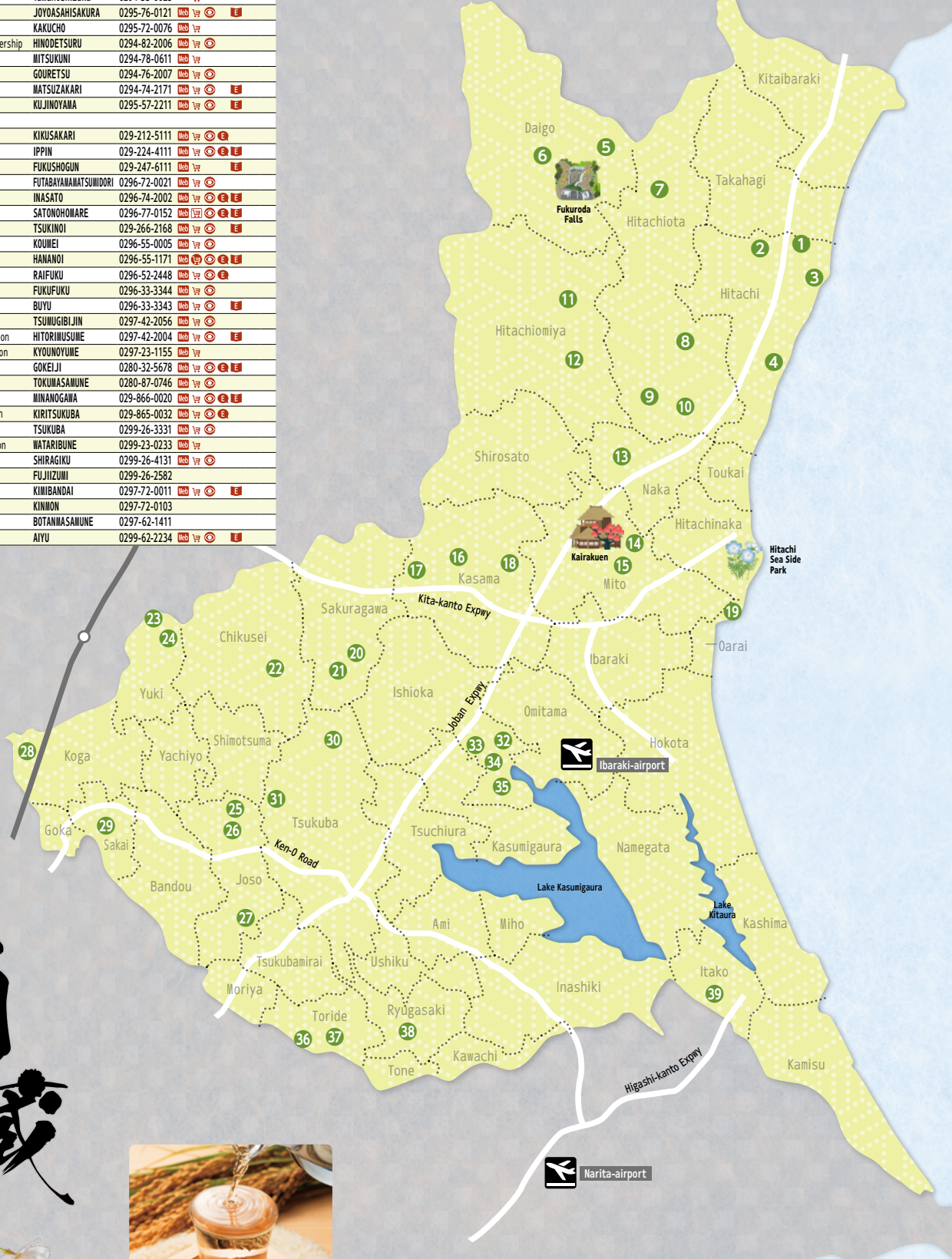
Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

※ Please contact the SAKE brewery before you visit it, because a reservation may be necessary.

IBARAKI

Ibaraki Brewers Association
http://www.ibaraki-sake.or.jp/

Hitachi	1	Kikunoka Shuzo Co.,Ltd		0294-39-4311										
	2	Shiinashuzouten Limited Partnership	Fukugokoro	0294-39-2041										
	3	IORISHIMASHUZO CO., LTD.	FUJITAIKAN	0294-43-5334										
Daigo	4	Shinazakishuzou Corporation	Tamanoshizuku	0294-33-0025										
	5	Kahokushuzou Corporation	JOYOSAHISAKURA	0295-76-0121										
	6	Kakuchohonten Corporation	KAKUCHO	0295-72-0076										
Hitachiota	7	Isakashuzouten Limited Partnership	HINOSETSURU	0294-82-2006										
	8	Hiyamashuzou Corporation	MITSUJUNI	0294-78-0611										
	9	Gouretsu Syuzo Co.,Ltd	GOURETSU	0294-76-2007										
Hitachiomiya	10	OKABE SAKE BREWERY	MATSUZAKARI	0294-74-2171										
	11	Nemotoshuzou Corporation	KUJINOVANA	0295-57-2211										
Naka	12	Asakawashuzou Corporation												
	13	Kiuchi Brewery	KIKUSAKARI	029-212-5111										
Mito	14	YOSHIKUBO SAKE BREWERY	IPPIN	029-224-4111										
	15	MEIRI SHURUI CO., LTD.	FUKUSHOGUN	029-247-6111										
Kasama	16	Sasame Sake Brewery Co.Inc.	FUTABAYANAMATSUMIDORI	0296-72-0021										
	17	ISOKURA SAKE BREWERY	INASATO	0296-74-2002										
Oarai	18	Sudohonke CO., LTD.	SATONOHOMARE	0296-77-0152										
	19	TSUKINOI-SHUZOUTEN CO., LTD.	TSUKINOI	029-266-2168										
Sakuragawa	20	Murajouzou Corporation	KOUMEI	0296-55-0005										
	21	Nishioka-Honten Inc.	HANANOI	0296-55-1171										
Chikusei	22	Raifuku sake brewery Co.,Ltd	RAIFUKU	0296-52-2448										
	23	Yuukishuzou Corporation	FUKUFUKU	0296-33-3344										
Yuki	24	Buyu Corporation	BUYU	0296-33-3343										
	25	Nomurajouzou Corporation	TSUMUGIBIJJIN	0297-42-2056										
Joso	26	Yamanakashuzouten Corporation	HITORINUSUME	0297-42-2004										
	27	Takekurashuzouten Corporation	KYOUNOYUME	0297-23-1155										
Koga	28	AOKI-Brewing co.,Ltd	GOKELJI	0280-32-5678										
	29	Haginarashuzou Corporation	TOKUMASAMUNE	0280-87-0746										
Tsukuba	30	INABASHUZO	MINANOGAWA	029-866-0020										
	31	Urazatoshuzouten Corporation	KIRITSUKUBA	029-865-0032										
Ishioka	32	Ishiohazakushuzou Corporation	TSUKUBA	0299-26-3331										
	33	Huchu Homare Sake Corporation	WATARIBUNE	0299-23-0233										
	34	Hirose Company	SHIRAGIKU	0299-26-4131										
Toride	35	Fujitashuzouten	FUJIZUMI	0299-26-2582										
	36	Tanakashuzouten	KIMIBANDAI	0297-72-0011										
Ryugasaki	37	Kimmonshuzou Corporation	KINNON	0297-72-0103										
	38	Okadashuzouten Corporation	BOTANNASAMUNE	0297-62-1411										
Itako	39	Aiyushuzo CO., LTD.	AIYU	0299-62-2234										



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