

# SAKE Breweries Map

As of June, 2021

Location	No.	Breweries	Mainbrand	telephone number	website	shop	Tax Free Shop consumption tax	Tax Free Shop consumption tax & liquor tax	Brewery tour No booking required	Brewery tour Advanced booking required	English-speaking staff	English Brochure	Chinese-speaking staff	Chinese Brochure

※ Please contact the SAKE brewery before you visit it, because a reservation may be necessary.

## NAGANO

Nagano Brewers Association  
http://www.nagano-sake.or.jp/

Iiyama	1	Kadoguchishuzo CO., LTD.	HOKKOMASAMUNE	0269-65-2006										
	2	Tanakaya Brewing Company,Ltd	MIZUO	0269-62-2057										
Nakano	3	Igayashuzoujo Corporation	INASHIMIZU	0269-22-3064										
	4	Shigaizumishuzou Corporation	ITTEKI NITEKI	0269-22-3322										
	5	Yanagataya Corporation	UNZAN											
Yamanouchi	6	Tenryohomare Brewery	TENRYOHOMARE	0269-22-2503										
	7	Marusheshuzouten Corporation	IKIOIMASAMUNE	0269-22-2011										
Shimano	8	Tanamurahonten Corporation	ENGI	0269-33-2155										
	9	Matsuno Sake Corporation	MATSUMO	026-255-2007										
Obuse	10	OBUSE WINERY												
	11	Matsubayahonten CO., LTD.	HOKUSHINRYU	026-247-2019										
	12	Takasawashuzou Corporation	TOYOKA	026-247-2114										
Suzaka	13	Masuchiichimurashuzoujo Corporation	SQUAREONE	026-247-2011										
	14	Endo Brewery Inc.	KEIRYU	026-245-0117										
	15	Yoshinoya	NISHINOMON	026-237-5000										
Nagano	16	Imaishuzouten Corporation	WAKAMIDORI	026-243-3745										
	17	Yoshinoya												
	18	Nishiidashuzouten	SHINANOHIKARI	026-292-2047										
Omachi	19	Higashiidashuzouten Corporation	MOTOONIMATSU	026-292-2014										
	20	Shusenkurano Corporation	KAWANAKAJIMA	026-284-4062										
	21	Miyashuzoujo Corporation	TENSHIN	026-267-2331										
Ikeda	22	Ozawashuzoujo Corporation	JUKU	026-262-2209										
	23	Shioirishuzoujo Corporation	UNZAN											
	24	Hokuanjuzou Corporation	HOKUANDAOKO	0261-22-0214										
Chikuma	25	UsuiShouten,inc.	HAKUBANISHIKI	0261-22-0007										
	26	Ichinoya Co.,Ltd	ICHINOYA	0261-22-0010										
	27	Fukugen Brewery	KITA ALPS	0261-62-2210										
Ueda	28	Daiseikei Sake Brewing Co.,Ltd.	DAISEKKEI	0261-62-3125										
	29	Naganomeijo Co.,Ltd.	OBASUTEMASAMUNE	026-272-2138										
	30	Tenposhuzou Corporation	TEMPO	026-276-0001										
Chikuhoku	31	Kutsukakeshuzou Corporation	FUKUMURYO	0268-22-1903										
	32	Wadaryshuzou Corporation	WADARYU	0268-22-0461										
	33	Okazakishuzou Corporation	KIREI	0268-22-0149										
Azumino	34	Makabayashi Brewing Co.,Ltd.	TSUKIYOSHINO	0268-38-2526										
	35	Shinshumeijo Corporation	SHUHOIKUZAKARI	0268-35-0046										
	36	Yanasanshuzou Corporation	SANADAROKUONSEN	0268-42-2600										
Matsumoto	37	Sanseishuzou Corporation	SANSEI	0263-66-2011										
	38	Ei shuzo	SUENI	0263-72-3011										
	39	Sasashuzou Corporation	SASANOHOMARE	0263-47-0762										
Kiso	40	SAKAGURA DAISHINSYU	DAISHINSYU	0263-47-0895										
	41	Yoikanashuzo Co.,Ltd.	METOBANOZUMI	0263-32-0734										
	42	Kametayashuzouten Co.,Ltd.	ALPS MASAMUNE	0263-47-1320										
Shiojiri	43	Okuzawashoukai General Partnership	FUKASHITSURU	0263-32-0517										
	44	Nanamiishuzou Limited Partnership	IWANAMI	0263-25-1300										
	45	Marunagashuzoujo Limited Partnership	TAKANAMI	0263-52-2633										
Komoro	46	Misuzushuzou Corporation	MISUZU	0263-52-0013										
	47	Syokishuzou Corporation	SYOKI	0263-52-0302										
	48	Suginomorishuzou Corporation												
Saku	49	Dotsukashuzou Corporation	ASAMADAKE	0267-22-0002										
	50	Chikumanihikishuzou Corporation Limited	CHIKUMANISHIKI	0267-67-3731										
	51	Osawa Sake Brewery CO., LTD.	MEIKYOSHISUI	0267-53-3100										
Ina	52	Takeshigehonke Brewing Corp.	MISONOTAKE	0267-53-3025										
	53	Corporation Furiyashuzouten	MIYAMAZAKURA	0267-67-2153										
	54	Totsukashuzou Corporation	KANCHIKU	0267-67-2105										
Saku	55	Tsuchiashuzouten Corporation	KAMENOMI	0267-62-0113										
	56	Tomonoshuzou Corporation	SAIANOHANA	0267-62-0021										
	57	Fuyoushuzou Corporation	KINPOFUYOU	0267-62-0340										
Saku	58	Kuchijiyuzou Corporation	HATUUGISU	0267-62-0005										
	59	Kitsukura Shuzou Co.,Ltd	KIKUHIDE	0267-82-2006										
	60	Sakunohanasuzou	SAKUNOHANA	0267-82-2107										
Okaya	61	Kurosawa Sake Brewery CO., LTD.	IZUTSUICHO	0267-88-2002										
	62	Kotenshuzou Corporation	KOUTEN	0266-22-2027										
	63	Toshinaya Corporation	MINATARI	0266-23-1123										
Suwa	64	Suamikotsuru Sake Brewery	MIKOTSURU	0266-										