



<Information about sake>

<https://www.nta.go.jp/taxes/sake/index.htm>

Town name	Factory name	Representative brand	Telephone	Tour	Shop	Classification
Kagoshima City	1 HOMB SHUZO CO., LTD KAGOSHIMA FACTORY	ARAWAZA SAKURAJIMA	099-268-1431	○	○	Ren
	2 SAGARA SHUZO CO., LTD	SAGARA	099-222-0634	○	○	Stage
	3 HIGASHI SHUZO CO., LTD	HOKAKU SHOCHU NAKALBO	099-268-2020	○	○	Stage
	4 SATSUMAMUSOU CO., LTD	SATSUMAMUSOU	099-261-8565	○	○	Stage
Satsumasei City	5 Shroyama Brewery	Shroyama Brewery	099-224-2211	○	○	Fr
	6 SANWASHUZO	SHIRAWATSURU KURO	099-284-2180	○	○	Stage
	7 YAMAMOTO SHUZO CO. LTD	KURANOKAMI	0996-25-2424	○	○	Stage
	8 OGATAMA SHUZO CO., LTD	TEKKAN	0996-22-3675	○	○	Stage
Satsuma Town	9 MURAO SHUZO Limited Partnership	SATSUMACHAYA	0996-30-0706	○	○	Stage
	10 DEN-EN SHUZO CO., LTD	DEN-EN KINLABEL	0996-38-0345	○	○	Stage
	11 shotazuoz	rokudai-me yuri	09969-3-2006	○	○	Stage
	12 YOSHINAGA SHUZO CO., LTD	GORO	09969-7-0027	○	○	Stage
Izumi City	13 KEDDIN JORYUSHO CO., LTD	NOKAIDO	0996-31-8115	○	○	Stage
	14 JIKUYA SHUZO CO., LTD	SHIBINOTSUYU	0996-54-2507	○	○	Stage
	15 KOMAKUJOUZOU CO., LTD	ISEKICHI-DON	0996-53-0001	○	○	Stage
	16 Unkai Shuzo Co., Ltd Izumi Factory	SATSUMA KOBIKI	0996-62-0043	○	○	Stage
Akune City	17 Kami Shuzo Co., Ltd	chiduru	0996-82-0001	○	○	Stage
	18 IZUMI SHUZO CO., LTD	Izumi ni Maehime	0996-79-3671	○	○	Stage
	19 OISHI SHUZO DISTILLERY CO., LTD	TSURUJUMI	0996-72-0366	○	○	Stage
	20 FUKUKI SHUZO CO., LTD	SATSUMA BINJIN	0996-64-3290	○	○	Stage
Nagashima Town	21 KAZESAMA SHUZO CO., LTD KURZE TOJU DENSHO-KURA	SATUMA MOROCHAKU	0996-72-0586	○	○	Stage
	22 MIYAITO SHUZO CO., LTD	SATSUMASHIMABUJIN	0996-87-0001	○	○	Stage
	23 MIYANOTSUYU SHUZO CO., LTD	SATSUMASHIMABUJIN	0996-88-2061	○	○	Stage
	24 NANSUYU SHUZO Limited Partnership	SATSUMASHIMABUJIN	0996-88-5509	○	○	Stage
Busuki City	25 NAGASHIMAKENJUO CO., LTD	SATSUMASHIMABUJIN	0996-88-2015	○	○	Stage
	26 NAKAMATA SHUZO CO., LTD	NAKAMATA	0993-27-9181	○	○	Stage
	27 CO., LTD ODAYAMA-JINHICHOSHOTEI	SATSUMANOHOHARE	0993-25-2410	○	○	Stage
	28 YOSHINAGASHUZO CO., LTD	RH-HACHI	0993-22-3016	○	○	Stage
Minamikyushu City	29 TAMURA General Partnership	JYUNKURO	0993-34-0057	○	○	Stage
	30 IBUSUKI SHUZO CO., LTD	RIEMON	0993-26-2277	○	○	Stage
	31 SHIRATSUYU SHUZO CO., LTD YAMAGAWA FACTORY	SHIRATSUYU	0993-35-2000	○	○	Stage
	32 CHIRANJOUZOU CO., LTD	CHIRAN-BUKEYASHIKI	0993-85-3980	○	○	Stage
Minamisatsuma City	33 KOURA SHUZO CO., LTD	HATSUMA	0993-64-3280	○	○	Stage
	34 OGOME SHOTEN CO., LTD	SATSUMA KOTOGIKU	0993-55-0075	○	○	Stage
	35 HOMB SHUZO CO., LTD CHIRAN DISTILLERY	KUROKOLATE SAKURAJIMA	0993-86-2008	○	○	Stage
	36 SATASOJIBU SHOUTEN CO., LTD	KAKUTAMA	0993-38-1121	○	○	Stage
Makurazaki City	37 Satsuma Shuzo Co., Ltd	SATSUMA SHIRANAMI	0993-36-1171	○	○	Stage
	38 FUKIAGE SHOCHU CORPORATION	KOMATSU TATEWAKI	0993-52-2765	○	○	Stage
	39 UTO SHUZO CO., LTD	Tennenkou	0993-53-2260	○	○	Stage
	40 HOMB SHUZO CO., LTD TSUNUKI DISTILLERY	KISHIGOURA	0993-55-2001	○	○	Stage
Ichikikushino City	41 BANSEI SHUZO CO., LTD	BANSEI	0993-52-0648	○	○	Stage
	42 CO., LTD TOJINOSATO KASASA	KUROSETSUI	0993-63-1002	○	○	Stage
	43 SAKURAI SHUZO CO., LTD	KINPO SAKURAI	0993-77-1332	○	○	Stage
	44 Satsuma Shuzo Co., Ltd	SATSUMA SHIRANAMI	0993-72-7511	○	○	Stage
Hioki City	45 Satsuma Shuzo Co., Ltd	MAKURAZAKI	0993-72-7515	○	○	Stage
	46 TAISAKI SHUZO CO., LTD	SATSUMA TANABATA	0996-35-3000	○	○	Stage
	47 SHIRASHI SHUZO CO., LTD	TENZOU ZAKURA	0996-35-2058	○	○	Stage
	48 HAMADASYUZO DENBEIGOURA	KIKUJIKUMI DEN	0996-36-6771	○	○	Stage
Kikoma City	49 HAMADASYUZO CO., LTD	KAIIDO	0996-33-5222	○	○	Stage
	50 WAKAMATSU SHUZO CO., LTD	SATSUMAICHI	0996-36-6008	○	○	Stage
	51 YAMATOZAKURA SHUZO CO., LTD	YAMATOZAKURA	0996-36-2032	○	○	Stage
	52 Satsumakinrangura Co., Ltd	KINZANGURA	0996-21-2110	○	○	Stage
Aira City	53 KOMAGA JOYOZU CO., LTD HIKKI DISTILLERY	SATSUMAKOJURU	099-292-3636	○	○	Stage
	54 KOMASA JOYOZU CO., LTD KANDOSUKE DISTILLERY	KANDOSUKE	099-201-7700	○	○	Stage
	55 NISHI SAKE BREWING CO., LTD	Satuma Houzan	099-296-4627	○	○	Stage
	56 HARAGUCHI SHUZO CO., LTD	SEIKAI NO KADRI	099-296-2069	○	○	Stage
Kinsima City	57 The Nika Whisky Distilling Co., Ltd Satsumakasa Distillery	Ryumondaki Kurajo Jikomi	0995-63-3161	○	○	Stage
	58 Shirakane shuzo Co., Ltd	Shirakane no tsuyu	0995-65-2103	○	○	Stage
	59 Shirakane shuzo Co., Ltd Hinatsuta Factory	Shirakane no tsuyu	0995-64-5717	○	○	Stage
	60 FONTANA NO OKA KAMOU CO., LTD	HEKURA NO SAKE	0995-62-1218	○	○	Stage
Kuroshima	61 NANGOKU SAKAGURA HATYUJUHATI	NANGOKU HARU UKON	0995-55-9736	○	○	Stage
	62 MANZEN SHUZO INC.	MANZEN	0995-45-0112	○	○	Stage
	63 STAR CO., LTD	RAN	0995-64-6220	○	○	Stage
	64 HINATAYAMA JOYOZU CO., LTD	ASAHI	0995-42-0315	○	○	Stage
Tanegashima	65 SATOH DISTILLING LLC	SATSUMA	0995-76-0018	○	○	Stage
	66 KIRISHIMAMACHO JORYUSHO CO., LTD	AKARUJI NOUSON	0995-57-0865	○	○	Stage
	67 KOKUBU SHUZO CO., LTD	SATSUMA KOKUBU	0995-47-2361	○	○	Stage
	68 NISHIKINADA SHUZO CO., LTD	ICHIHYO NO KOI NIKKI	0995-58-2536	○	○	Stage
Ise City	69 NAKAMURA SHUZOJOU CO., LTD	GYOKURO(BLACK)	0995-45-0214	○	○	Stage
	70 KAKUDA BREWERY	Latic Acid Yuzu Sour	0995-55-3231	○	○	Stage
	71 KAI SHOUTEN CO., LTD	ISAMI	0995-22-0548	○	○	Stage
	72 OYAMASHUZO General Partnership	ISADAISEN	0995-26-0055	○	○	Stage
Kanoya City	73 OKUCHI SHUZO CO., LTD	KUROGANISHIKI	0995-22-1213	○	○	Stage
	74 OKUCHI SHUZO CO., LTD SECOND DISTILLERY	KUROGANISHIKI	0995-22-5500	○	○	Stage
	75 KOLIKA SHUZO CO., LTD	KOLIKA	0994-58-7171	○	○	Stage
	76 KAMIKAWA SHUZO Corporation	TOROTORO	0994-40-4010	○	○	Stage
Tarumizu City	77 TAIKAI SHUZO CO., LTD	SATSUMA TAIKAI	0994-44-2190	○	○	Stage
	78 LET IT BEER LLC	WHACKA ALE	0994-45-7766	○	○	Stage
	79 Yachiyoden shuzou Co., Ltd	Yachiyoden	0994-32-0024	○	○	Stage
	80 MORIZO SHUZO CO., LTD	MORIZO	0994-36-2063	○	○	Stage
Kinko Town	81 SIRATAMAJOZO CO., LTD	MAO	0994-22-0030	○	○	Stage
	82 IWAGAWAJOUZU CO., LTD	OYATTOGA	099-482-1151	○	○	Stage
	83 Koba Shuzo Co., Ltd	HITORIGOURA	0986-76-2383	○	○	Stage
	84 Deumshuzo Limited	OSUMI	099-481-3010	○	○	Stage
Shibushi City	85 mamashizuo my.Soc., Ltd futuhara joryuzo	muksahi mukashi kosyu	099-475-0111	○	○	Stage
	86 SHIRATSUYU COMPANY CO., LTD	MIAZUMI	099-478-2118	○	○	Stage
	87 WAKASHIO BREWING CO., Ltd	SATSUMA SHIRO WAKASHIO	099-472-1185	○	○	Stage
	88 Tensei Spiritual Liquor Corporation	TENSEI DAIGO	099-477-0510	○	○	Stage
Osaki Town	89 Shinhira Shochu Distillery CO., LTD	OKKANE NO TSUYU	099-476-0024	○	○	Stage
	90 OKUKUBO SHUZO CO., LTD	HANAYAKKO	099-487-8282	○	○	Stage
	91 MISHIMASHOCHU MUKUNOKURA	MISHIMAMURA	09313-2-2345	○	○	Stage
	92 TANEGASHIMASYUZO CO., LTD	CYDZOLUYUKISEKIYUJI	0997-22-0265	○	○	Stage
Minami Osumi Town	93 Takasaki Shuzo Co., Ltd	Shima Karro	0997-22-0707	○	○	Stage
	94 YOTSUMOTO SHUZO CO., LTD	SHIMANOZUMI	0997-27-9015	○	○	Stage
	95 KOUZUMA SHUZO CO., LTD	NANSEN	0997-26-0012	○	○	Stage
	96 Karahana	Tanegashima Akadaidai	0997-26-7461	○	○	Stage
Yakushima Town	97 HOMB SHUZO CO. LTD YAKUSHIMADENSHOCHURA	YAKUSUGI	0997-46-2511	○	○	Stage
	98 MITAKE SHUZO CO., LTD	MITAKE	0997-46-2026	○	○	Stage
	99 Catch the Beer	YAKUSHIMA CEDAR	0997-43-5870	○	○	Stage
	100 YAYOI Shochu Brewery Limited Partnership	YAYOI	0997-52-1206	○	○	Stage
Amami City	101 NISHIHARA HONKE CO., LTD	SE-GOHE	0997-52-0059	○	○	Stage
	102 Nishihira Shuzo Co., Ltd	KANA	0997-58-0171	○	○	Stage
	103 Tomita Distillery Co., Ltd	FUTSUJU	0997-65-0043	○	○	Stage
	104 WATANAI SHUZO CO., LTD	AMAMI ROKUTYUO	0997-65-0631	○	○	Stage
Tatsugo Town	105 AMAMOSIMA SHUZO CO., LTD	JULIO	0997-62-3120	○	○	Stage
	106 YAMADA DISTILLERY CO., LTD	AMAMI NAGAKUMO	0997-62-2109	○	○	Stage
	107 Machida Shuzo Co., Ltd	Sato no Akabono	0997-62-5011	○	○	Stage
	108 CO., LTD Amami Oshima Kalun Shuzo	Lento	0997-67-2753	○	○	Stage
Uken Village	109 KIKAIJIMA SHUZO CO., LTD	KIKAIJIMA	0997-65-0251	○	○	Stage
	110 ASAHI Distillery Co., Ltd	ASAHI	0997-65-1531	○	○	Stage
	111 TAKAOKA JOYOZU CO., LTD	Amami Furikakesu	0997-83-0014	○	○	Stage
	112 AMAMOSIMA NISHIKAWA SYUZOJU CO., LTD	SHIMANONAPOLION	0997-82-1650	○	○	Stage
Kikai Town	113 AMAKAWA SHUZO CO., LTD	AMAMI	0997-84-1221	○	○	Stage
	114 KAMEZAWA SYUZOJU CO., LTD	AMAMI	0997-83-0028	○	○	Stage
	115 AMAMI SHURUJI CO., LTD	AMAMI	0997-82-0254	○	○	Stage
	116 NAKAMURA SHUZO CO., LTD	AMAMI	0997-85-2916	○	○	Stage
Yoron Town	117 Matsunaga Brewery Corporation	MARUSHIKA	0997-85-2070	○	○	Stage
	118 OKI SHUZO CO., LTD	ERABU	0997-92-0222	○	○	Stage
	119 OKINODERABI SHUZO CO., LTD	INENOTSUYU	0997-92-0185	○	○	Stage
	120 SADDQ SHUZO CO., LTD	ERABU SHIRAYURI	0997-92-2124	○	○	Stage
Amami-oshima	121 HARADASHUZO CO., LTD	SHORYU	0997-93-2128	○	○	Stage
	122 NIRO SHUZO CO., LTD	TENKAICHI	0997-93-5232	○	○	Stage
	123 ARIMURA SHUZO CO., LTD	SHIMAYUSEN	0997-97-2302	○	○	Stage
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Kagoshima prefecture

Kagoshima prefecture
Kagoshima prefecture
Sake brewing association

<https://www.tanshikijoryu-shochu.or.jp>

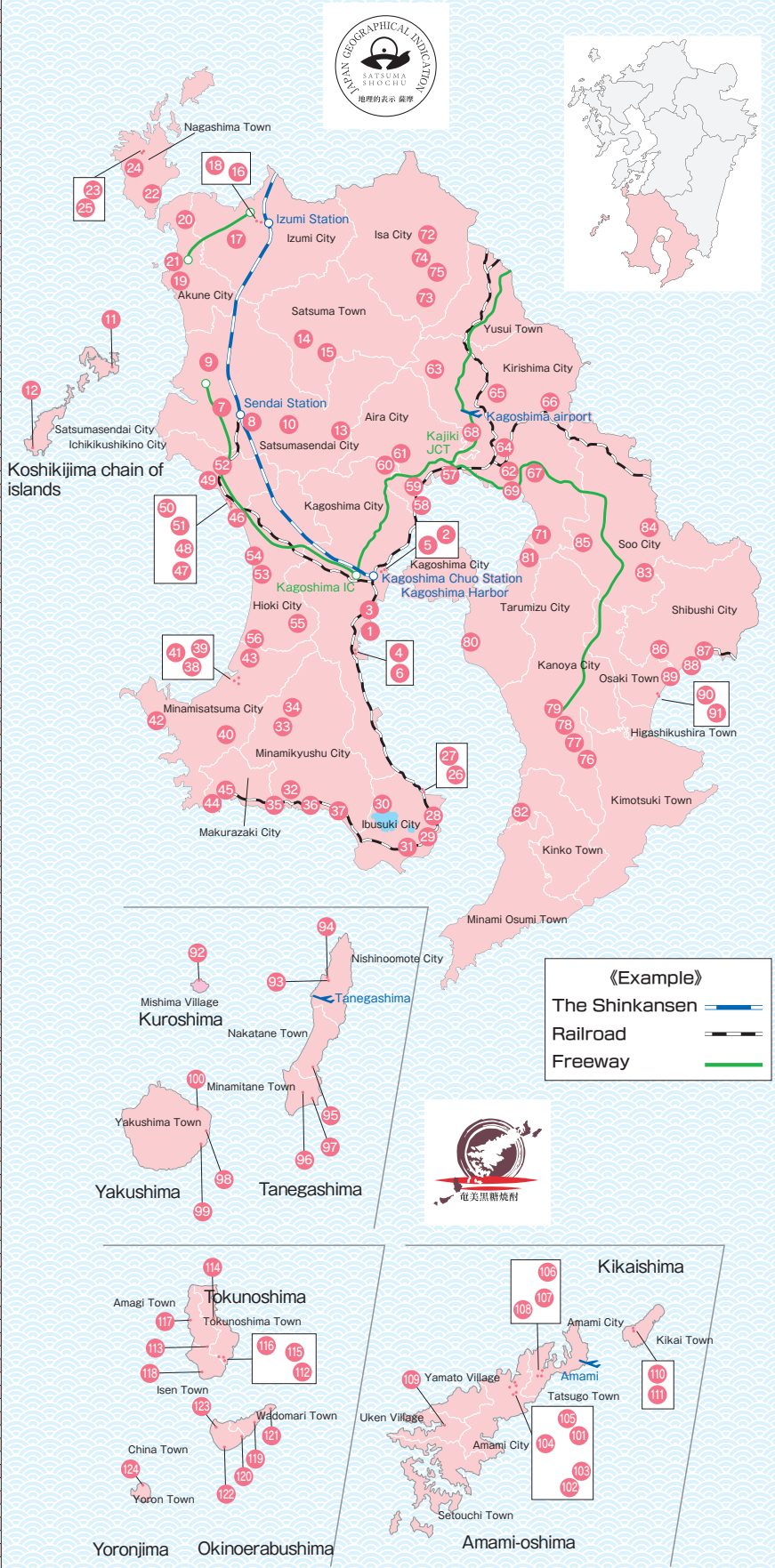
<http://www.kokuchu.com>

About the classification of abbreviations

- Qing** Sake Synthetic sake
- Ren** Continuous distillation Japanese spirits
- Single** Simple system distillation Japanese spirits
- Bi** Beer, Sparkling liquor
- Fruit** Wine, Fruit wine, Sweet fruit wine
- U** Whisky, Brandy
- Su** Spirits
- Li** Liqueurs
- etc** Other brewed liquors

About sake brewery map

- This brewery map shows the liquor factories that you requested to publish.
- Reservations may be required for the tour, so please contact the liquor factory in advance if you wish. In addition, the tour may be suspended due to various reasons.
- Unauthorized reproduction or reorganization is prohibited.



《Example》

The Shinkansen

Railroad

Freeway



Geographical Indication

“薩摩(Satsuma)”

(Designated in December, 2005 / Revised February, 2018)

Name	Geographical Area	Liquor Category
薩摩 (Satsuma)	Kagoshima Prefecture (with the exception of Amami City and Oshima-District)	蒸留酒(Spirits)

Sweet Potato Shochu with a Rich, Floral Aroma

The single distilled shochu, “Satsuma”, is made from high-quality fresh sweet potatoes which can be obtained easily because Kagoshima Prefecture is also good sweet potato production area. “Satsuma” has a sweet flavor harmonized with its rich floral aroma, and has smooth mouthfeel even just after distilled.



Sakurajima (Kagoshima City) and Drinking vessel of Kagoshima (Kurojoka)

Climate/Natural Feature in Kagoshima prefecture and efforts to improve production techniques.

There are many regions with good drainage and those at low groundwater levels in Kagoshima Prefecture. Kagoshima Prefecture has been a well-suited place to grow sweet potatoes and has become the largest production area in Japan since mid-Edo period (1603-1868). That is why Kagoshima Prefecture maintaining supply of sweet potato is an ideal area for producing sweet potato shochu.



Sweet potato field

The production techniques for “Satsuma” are largely developed and disseminated, which is taken lead by the Kagoshima Prefecture Industrial Technology Center. Shochu Education and Research Center for Fermentation in Kagoshima University also conducts research development and human resource development for sweet potato shochu.

Ingredients and Rule for GI Satsuma

Ingredients

- Sweet potatoes produced in Kagoshima Prefecture*
- Rice koji or sweet potato koji made from sweet potatoes
- Water collected in Kagoshima Prefecture*



Kogane Sengan (sweet potato)

Rule for GI Satsuma

- Must be produced, stored and bottled in Kagoshima Prefecture*
- Must distill/moromi-fermented by koji, sweet potatoes and water in a single distillation pot

* except Amami City and Oshima District



Satsuma shochu declaration

Control body

The Satsuma Shochu Management Committee regularly conducts confirmation of whether “Satsuma” meets standard of “Matters Concerning Ingredient and Producing Method of Liquor” in “Production Standard for GI ‘Satsuma’” to maintain the characteristics of the GI “Satsuma”.

(Emblem for GI SATSUMA)



【Satsuma Shochu Control Committee】

<Address> 8-15 Kinkocho, Kagoshima City