

<Information about sake>
<https://www.nta.go.jp/taxes/sake/index.htm>

Kumamoto Prefecture

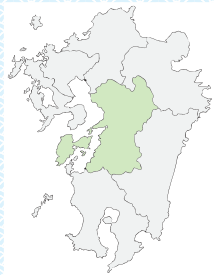
Kumamoto Prefecture Sake brewing association
 Kuma shocho Sake brewing association

<http://www.kumamoto-sake.com>

<https://kumashochu.or.jp>

About the classification of abbreviations

- Qing** Sake Synthetic sake
- Ren** Continuous distillation Japanese spirits
- Single** Simple system distillation Japanese spirits
- Bi** Beer, Sparkling liquor
- Fruit** Wine, Fruit wine, Sweet fruit wine
- U** Whisky, Brandy
- Su** Spirits
- Li** Liqueurs
- etc** Other brewed liquors

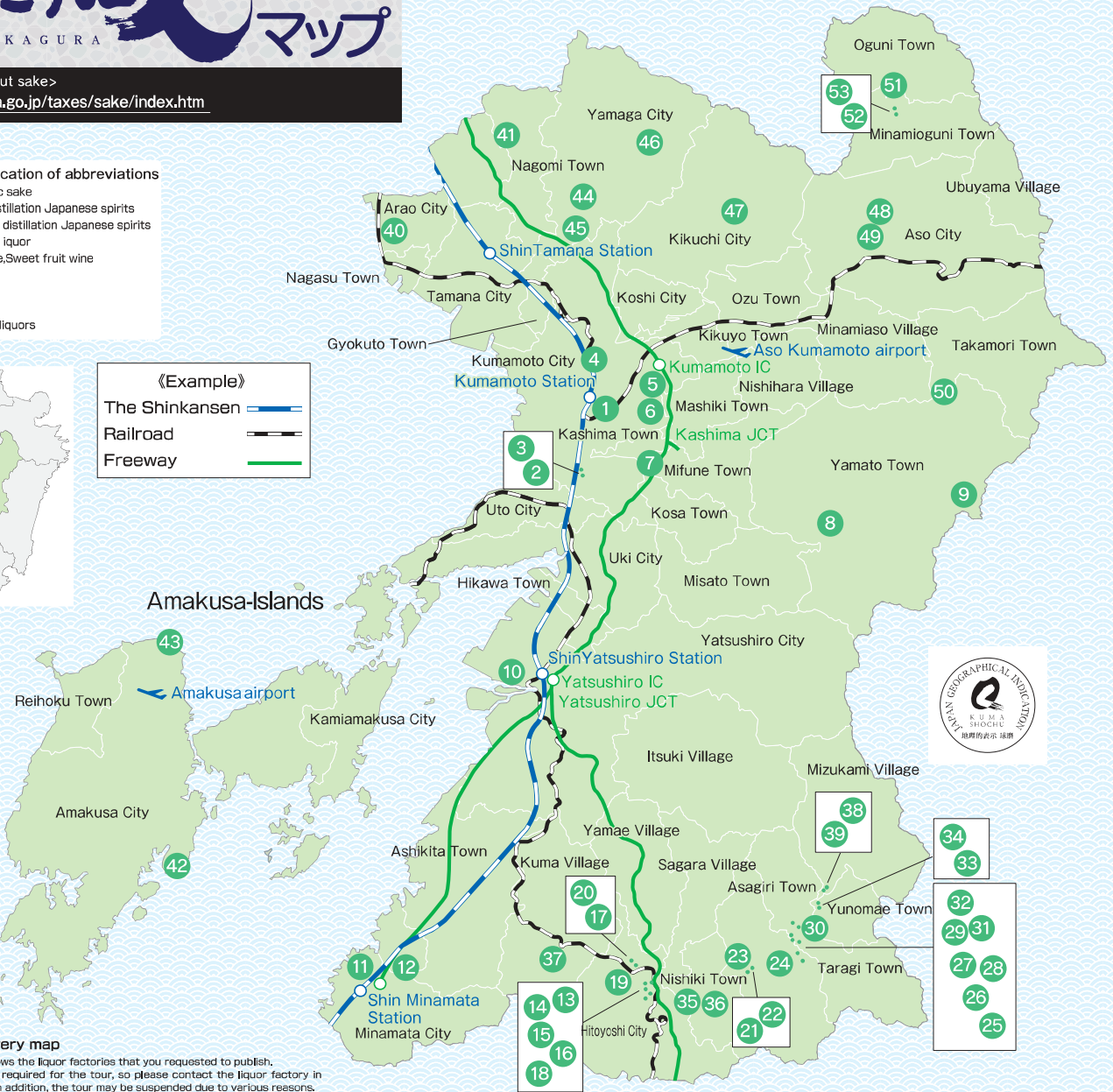


《Example》

The Shinkansen

Railroad

Freeway



About sake brewery map

1. This brewery map shows the liquor factories that you requested to publish.
2. Reservations may be required for the tour, so please contact the liquor factory in advance if you wish. In addition, the tour may be suspended due to various reasons.
3. Unauthorized reproduction or reorganization is prohibited.

Town name	Inter	Factory name	Representative brand	Telephone	Tour	Stop	Classification
Kumamoto City	1	KUMAMOTOKEN SHUZO LABORATORY CO., LTD	KOHRO	096-352-4921			Qing
Kumamoto City	2	ZUIYO CO., LTD Kawashiri Factory	ZUIYO	096-357-9971			Qing, Li, etc.
Minamihara	3	ZUIYO CO., LTD Tochi Factory	TOCHI-AKAZAKE	096-357-7251			Ren, Single, Su, etc.
Kumamoto City	4	Kumamoto winefarm Co., LTD rishizato winery	Kikuka chardonnay	096-275-2277			Fruit
Kumamoto City	5	Kumamoto craft beer LTD	kumamoto craft beer	096-389-0722			Bi
Kumamoto City	6	Diamond Brewing Inc	Mulberry Berliner Weisse	096-384-0178			Bi
Kashima Town	7	SUNORY BEER LIMITED KYUSHU-KUMAMOTO PLANT	THE PREMIUM MALTS	096-237-3911			Bi, Li, U
Yamato Town	8	Tuzun Brewers Co., Ltd	Semi	0967-72-1177			Qing, Li
Yamato Town	9	Utase	Utase	0967-83-0554			etc.
Yatsushiro City	10	MORIAN CORPORATION YATSUSHIRO SHRAWUJA DISTILLERY	HAKUSUI	0965-32-5121			Ren, Single
Minamimata City	11	FUKUDA FARM CO., LTD	AMANATSU SANGRIA	0966-63-3900			Bi, Fruit
Tsurumi Town	12	Kamemaru Shuzo Limited Partnership	KAMEMAN	0966-78-2001			Qing, Li, U
Hitoyoshi City	13	TORIKAI SHUZO CO., LTD	GINKA TORIKAI	0966-22-3303			Single
	14	FUCHITA SHUZOJIQU CO., LTD	FUCHITA	0966-23-3055			Single, Su
	15	SENGETSU SHUZO CO., LTD	SENGETSU	0966-22-3207			Single, Li
	16	Limitrd Partnership JUFUKU SHUZOJO	MUSHAGA-ESI	0966-22-4005			Single, Li
	17	FUKANO SHUZO CO., LTD	SAIWA	0966-22-2900			Single, Li
Asagiri Town	18	Fukudasyuzo Distill Co, Ltd	SANGA	0966-22-2507			Single, Li
	19	Yamatolci shuzomoto Limited Partnership	Onsenhochu Yume	0966-22-2810			Single, Li, U
	20	HAKUTAKESHUZO RESEARCH INSTITUTE CO., LTD	HAKUTAKE SHIFO	0966-22-2155			Single
	21	MATSUMOTO SHUZOJOYO	BANRYACKU	0966-45-2106			Single
	22	MATSUMOTO SHUZOJOYO Limited Partnership	MATSUMOTO	0966-45-1118			Single, Li, U
Taragi Town	23	Takata Shuzohijo LTD	Asagiriho Hana	0966-45-0200			Single, Su, Li
	24	Tsutsumi Syzo CO., LTD	Okukuma Sakura	0966-45-0234			Single, Su, Li
	25	TAKAHASHI SHUZO CO., Ltd	HAKUTAKE SHIFO	0966-42-2366			Single, Su, Li
Taragi Town	26	INASU SHUZO CO., LTD	KUMA NO IZUMI	0966-42-2592			Single
	27	KINOSHITA JYOZOSHO	BUNZO	0966-42-2013			Single

Town name	Inter	Factory name	Representative brand	Telephone	Tour	Stop	Classification
Taragi Town	28	KINOSHITA JYOZOSHO	UMESHU BUNZO	0966-42-2013			Li
	29	Fusanotsuyu CO., LTD	Kurahachi	0966-42-2008			Single
	30	TSUNEMATSU SHUZO HONTEN CO., LTD	KANATA	0966-42-2381			Single, Li
Yunomae Town	31	Miyamoto Syuzoujyo, Limited Partnership	KYUDAIMI	0966-42-2278			Single
	32	BATSUGUN SHUZO Limited Partnership	batsugun	0966-42-2172			Single
	33	TOYONAGA SHUZO General Partnership	TOYONAGAKUPA	0966-43-2008			Single, Su, Li
Nishiki Town	34	HAYASHISHUZO CO., LTD	GOKURAKU	0966-43-2020			Single
	35	Rokuchoshi distillery CO., LTD	Tokugin Rokuchoshi	0966-38-1190			Single
Kuma Village	36	JORAKU SHUZO CO., LTD	AKINOTSUYU	0966-38-4371			Single, Su, Li
	37	FUTITA SHUZO HONTEN Corporation	SONONOIZUMI	0966-32-0035			Single
Vizakami Village	38	Ohishi Distillery CO., Ltd	OHISHI	0966-44-0001			Single, Li
	39	MATSUSHITA BREWING CO., LTD	SAKOGURA	0966-44-0001			Single, Li
Arao City	40	Workers' collective Chujo Aozora Kikaku	KIZUNA	0968-62-3446			Fruit
Nagomi Town	41	NANANOKA SHUZO CO., LTD	JINMIDENRYO HAWAIIA OKA	0968-34-2055			Qing, Single, Li
Amakusa City	42	General Partnership Amakusa Syuzo	AMAKUSA	0969-46-2013			Single, Li
	43	AMAKUSA SONAR BEER	White Pearl	090-7429-2591			Bi
Yamaga City	44	Chiyonosono Sake Brewery Inc	CHIYONOSONO	0968-43-2161			Qing, Single, Li, etc.
	45	VinEx Yamaga CO., Ltd	Yamaga	0968-36-3400			Single
Kikuchi City	46	Kumamoto winefarm Co., LTD Kikuka winery	Kikuka chardonnay unwooded	0968-41-8166			Single
Aso City	47	Bishonen Co., Ltd	Bishonen Junmai Shu Seya	0968-27-3131			Qing, Single
	48	ASONO YAMABOUSHI	ASOONOHARA SHIMIZUBOKU	0967-24-7077			etc.
Takemori Town	49	APARABO	ASO PIECE	0967-32-0035			Li
Oguni Town	50	Yamamura Shuzo General Partnership Corp.	REIZAN	0967-32-0001			Qing, Li
Minamioguni Town	51	KAWAZU SAKE BREWING COMPANY	SHOCHIHODA	0967-46-2311			Qing, Single, Li
	52	MUROHARA General Partnership	WADA SHIRATSUYU	0967-42-0030			Qing
Mitsunaga Town	53	DOBUROKUKAKOJUYO	KAZENOMORI	080-3588-1553			etc.

Geographical Indication

“球磨(Kuma)”

(Designated in June, 1995 / Revised February, 2018)

Name	Geographical Area	Liquor Category
球磨 (Kuma)	Kumamoto Prefecture's Kuma District and Hitoyoshi City	蒸留酒 (Spirits)

Rice Shochu with a Mellow Sweetness derived from Rice

The single distilled shochu, “Kuma”, has a refreshing aroma and a mellow sweetness enhanced by rice.

“Kuma” produced by atmospheric distillation has a toasty aroma peculiar to rice. “Kuma” produced by vacuum distillation has a fruity aroma.

Kuma Basin's Climate/Natural Feature and the Kuma River System's Water well-suited to product Shochu

Kuma District and Hitoyoshi City in Kumamoto Prefecture are located in the Kuma Basin, surrounded by the Kyushu Mountains in the central part of Kyushu. The average temperature in winter is low and difference in temperature between daytime and nighttime is quite extreme despite low latitude in this area. There are many heavy foggy days that enables to ferment at relatively low temperature and store in favorable environment. This is why Kuma District and Hitoyoshi City are well-suited places to produce shochu with a refreshing aroma.

In addition, the water of Kuma River flowing through the Kuma Basin is soft and well-suited to produce shochu. “Kuma” takes advantage of this water to bring out a mellow sweetness derived from rice.



Kuma Basin

Ingredients and Rule for GI Kuma

Ingredients

- Rice and rice koji made in Japan
- Water collected in Kuma District and Hitoyoshi City in Kumamoto Prefecture



Rice made in Japan

Rule for GI Kuma

- Must be produced, stored and bottled in Kuma District and Hitoyoshi City in Kumamoto Prefecture
- Must distill moromi fermented by rice, rice koji and water or by rice koji and water in a single distillation pot

Note: Moromi fermented by rice koji and water must be made by adding rice koji and water to its first moromi and then further fermented



Kuma Shochu drinking set (Gara and Choku)

Control body

The Kuma Shochu Management Committee regularly conducts confirmation of whether "Kuma" meets standard of "Matters Concerning Ingredient and Producing Method of Liquor" in "Production Standard for GI 'Kuma'" to maintain the characteristics of the GI "Kuma".

(Emblem for GI KUMA)



【Kuma Shochu Management Committee】

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Kumamoto Prefecture