



<Information about sake>
<https://www.nta.go.jp/taxes/sake/index.htm>

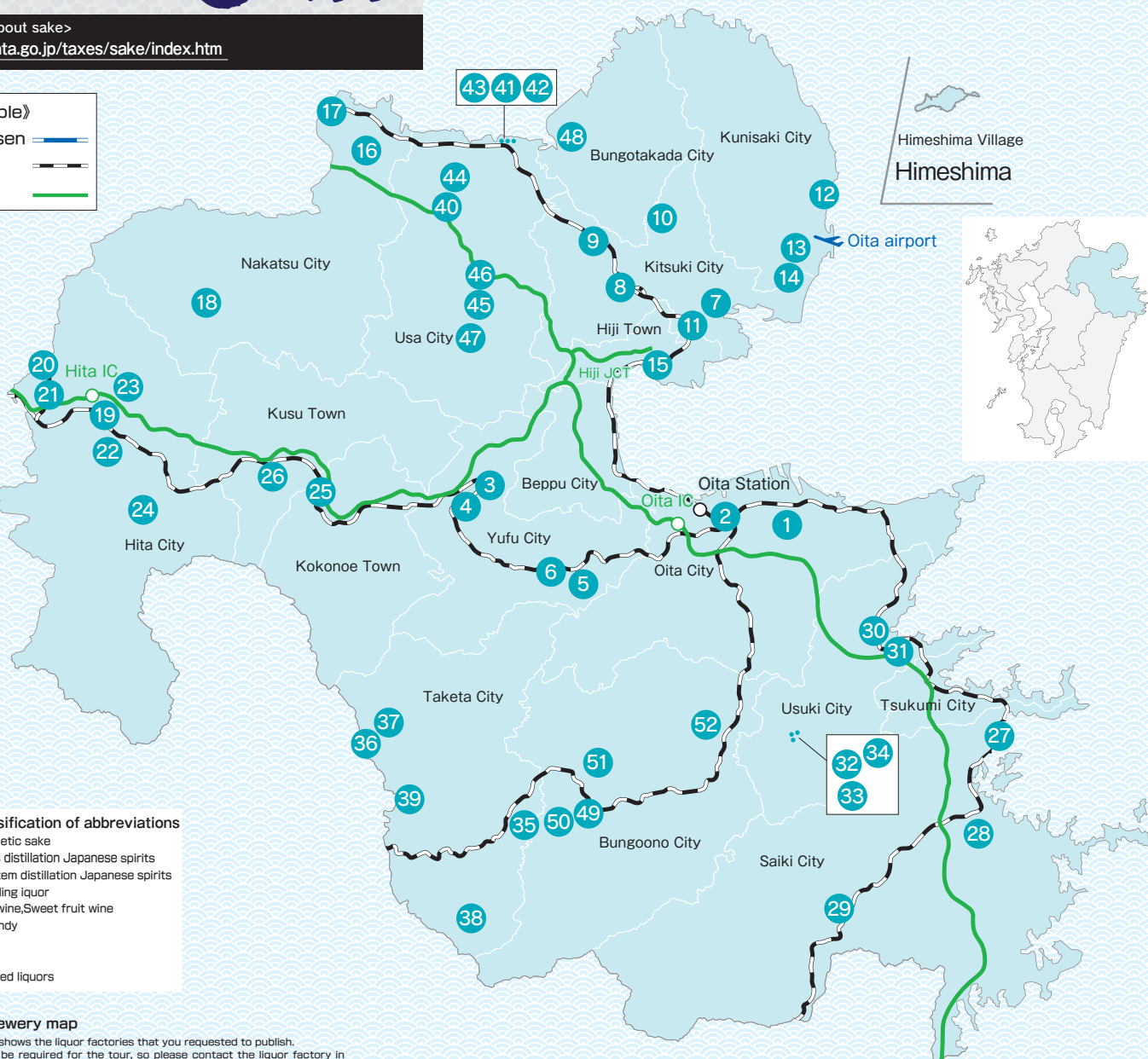
Oita Prefecture

Oita Prefecture Sake brewing association

<http://www.oita-sake.or.jp>

《Example》

- The Shinkansen
- Railroad
- Freeway



About the classification of abbreviations

- Qing** Sake Synthetic sake
- Ren** Continuous distillation Japanese spirits
- Single** Simple system distillation Japanese spirits
- Bi** Beer, Sparkling liquor
- Fruit** Wine, Fruit wine, Sweet fruit wine
- U** Whisky, Brandy
- Su** Spirits
- Li** Liqueurs
- etc** Other brewed liquors

About sake brewery map

- This brewery map shows the liquor factories that you requested to publish.
- Reservations may be required for the tour, so please contact the liquor factory in advance if you wish. In addition, the tour may be suspended due to various reasons.
- Unauthorized reproduction or reorganization is prohibited.

Town name	no.	Factory name	Representative brand	Telephone	Tour	Shop	Classification
Oita City	1	Soukou Shuzou General Partnership	Soukou	097-521-2528	○	○	Qing
	2	MONKEY MOUNTAIN CO., LTD	BARLEY WINE	097-510-5501	○	○	Bi
Yufu City	3	YUFUNBEER CO., LTD	YUFU NO HOUJUN	0977-85-2344	○	○	Bi
	4	Yufuin Winery CO., LTD	MEZAME	0977-28-4355	○	○	Fruit
	5	ONO SHUZO., CO LTD	YUFUDAKE	097-582-0423	○	○	Single, Su, Li
Kitsuki City	6	Aso honten Factory CO., LTD	YAKKOSAN	097-582-0008	○	○	Qing, Single
	7	NAKANO SHZO CO., LTD	CHIEBIJIN	0978-62-2109	○	○	Qing, Single, Li
	8	ONO SHUZO CO., LTD	KINGU	0977-75-0011	○	○	Qing
Kunisaki City	9	MIROKU SHUZO CO., LTD	MUGI SHOCHU JUO	0977-28-6888	○	○	Single, Li
	10	SHIRAHIGE TAWARA JINJA	DOBUROKU	0978-52-2908	○	○	etc.
Hiji Town	11	JA Foods Oita Co., Ltd	KABOSU HAIGHBALL	0978-62-6500	○	○	Li
	12	KAYASHIMA SAKE BREWING., LTD	NISHINOSEKI	0978-72-1181	○	○	Qing
Nakatsu City	13	YANO SHUZOJYOU CO., LTD	MATSU NO TSUYUJ	0978-67-0011	○	○	Qing
	14	MINAMI SHUZO LTD	TOPPAI	0978-67-0024	○	○	Single
Hita City	15	NIKAIDO SHUZO CO., LTD	NIKAIDO	0977-72-2324	○	○	Qing, Single
	16	NISHINO HOMARE MELO CO., LTD	YOSHITOKI	0979-32-2600	○	○	Qing, Single
	17	YABANDSHIROZAKESHUZOJYOMOTO-SHIMAZAWA	YABANO SHIROZAKE	0979-22-0105	○	○	Li
Kokoneo Town	18	DOBUROKU-SEIZOUZYO	YABUTUBAKI	0979-62-3201	○	○	etc.
	19	Kuncho Shuzo CO., LTD	kuncho	0973-23-6262	○	○	Qing, Single, etc.
	20	Inoue Shuzo CO., Ltd	Kakuni_Yurishikomi_Momosuke	0973-28-2211	○	○	Qing, Single, Su, Li
	21	OIMATSU SHUZO CO., LTD	ENMA	0973-28-2116	○	○	Qing, Single, Li
	22	Sapporo Breweries Ltd. Kyushu-Hita Brewery	Sapporo Draft Beer Black Label	0973-25-1111	○	○	Bi
Kusu Town	23	SANWA SHURUI CO., LTD HITA Distillery	iichiko	0973-25-5600	○	○	Qing, Single
	24	Oyama Yumekobo Inc	YUMEHIBIKI	0973-52-3000	○	○	Li
Yufu City	25	YATSUSIKA BREWERY CO., LTD	GINZA NO SUZUME	0973-76-2888	○	○	Qing, Single, Li
	26	KAMENOI SHUZO LIMITED PARTNERSHIP	KAMENOI	0973-72-0206	○	○	Qing, Single

Town name	no.	Factory name	Representative brand	Telephone	Tour	Shop	Classification
Saiji City	27	OOTISYUZO CO., LTD KAMIURA FACTORY	HANAEMI	0972-48-9388	○	○	Qing
	28	OOTISYUZO CO., LTD SENDOMATI FACTORY	BUNGOJOURURI	0972-22-0074	○	○	Single
Usuki City	29	BUNGO MELYO Co., Ltd	MORIYA	0972-58-5855	○	○	Qing, Single, Li
	30	KUGE HONTEN CO., LTD	ICHINOIDE	0972-63-8000	○	○	Qing, Single, Su, Li
Tsukumi City	31	KOTEGAWA SHUZO CO., LTD	SOURIN	0972-62-3335	○	○	Qing, Single
	32	Akamine shuzoujo Limited Partnership	DOTTON	0974-32-2001	○	○	Single, Li
Usuki City	33	FLUJI SHUZO CO., LTD	RYUBAI	0974-32-2008	○	○	Qing, Single, Li
	34	FLUJI SHUZO CO., LTD	RYUBAI	0974-32-2008	○	○	Qing, Single, Li
Usuki City	35	KAYASIMA CO., LTD	BUNGONO SEIMEI	0974-63-3816	○	○	Single
	36	Kuiyu Kougen Kaihatsu Kousya CO., LTD	Ber oh!	0974-76-2511	○	○	Bi
Taketata City	37	Kuju Winery LTD	CHARDONNAY	0974-76-1002	○	○	Qing
	38	SARIMOS	KOUJUYONOUKI	0974-67-2621	○	○	etc.
Usuki City	39	Keidoan	Shokosi	0974-66-2448	○	○	Fruit
	40	SANWA SHURUI CO., LTD	iichiko	0978-32-1431	○	○	Qing, Single, Su, Li
Usa City	41	KUBO SYUZO CO., LTD	KUBO	0978-38-0109	○	○	Single
	42	Kamatsu Sake Brewery CO., LTD	HOUJYUN	0978-38-0036	○	○	Qing
Usa City	43	YOTSUYA SHUZO CO., LTD	KANEHACHI	0978-38-0148	○	○	Single
	44	JYOTOKUYA SHUZOJYO CO., LTD	JYOTOKUYA	0978-32-0011	○	○	Single, Li
	45	AGATAYA CO., LTD	AJIMUKURA	0978-44-0022	○	○	Single, Li
Bungotakada City	46	AJIMU BUDOUSHU KOUBOU	AJIMU WINE	0978-34-2210	○	○	Fruit, U, Li
	47	AJIMU CHISANA WINE KOUBOU	DELAWARE TSHIKAJ	0978-44-4244	○	○	Fruit
Bungono City	48	YAMADA SHUZOJYOU	TOYONOSEKI	0978-22-2222	○	○	Qing
	49	KIRA SHUZO LTD	TAINSEI	0974-42-2205	○	○	Qing
Bungono City	50	Hamashima shuzo Limited Partnership	Takakiya	0974-42-2216	○	○	Qing, Single, Li
	51	MUREZURU SYUZO & CO., LTD	MUREZURU	0974-72-0101	○	○	Single
Bungono City	52	Fuji Jyozo Co., Ltd	Taimei	0974-37-2016	○	○	Single, Li