



Mie prefecture

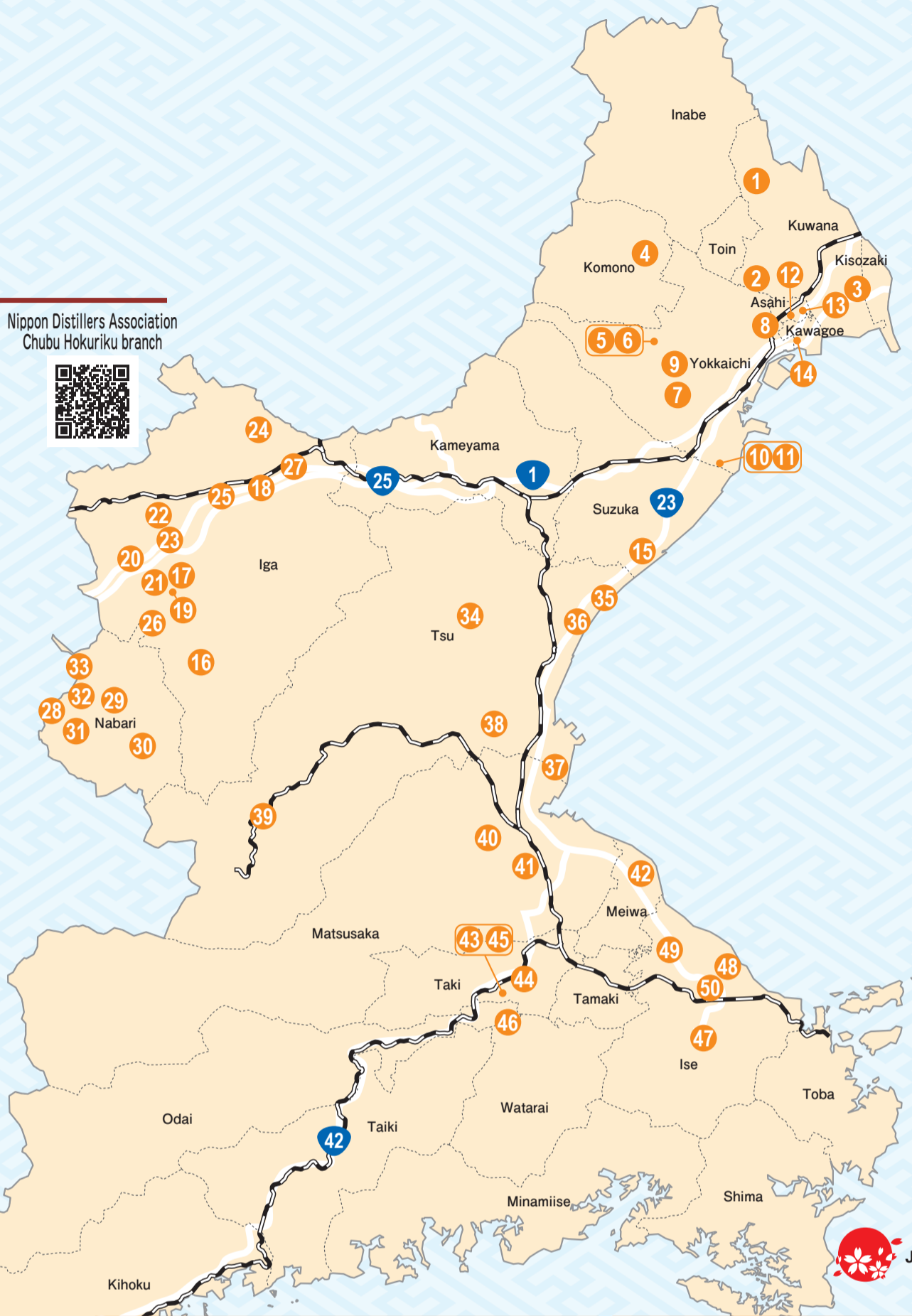
Mie Sake Brewers Association



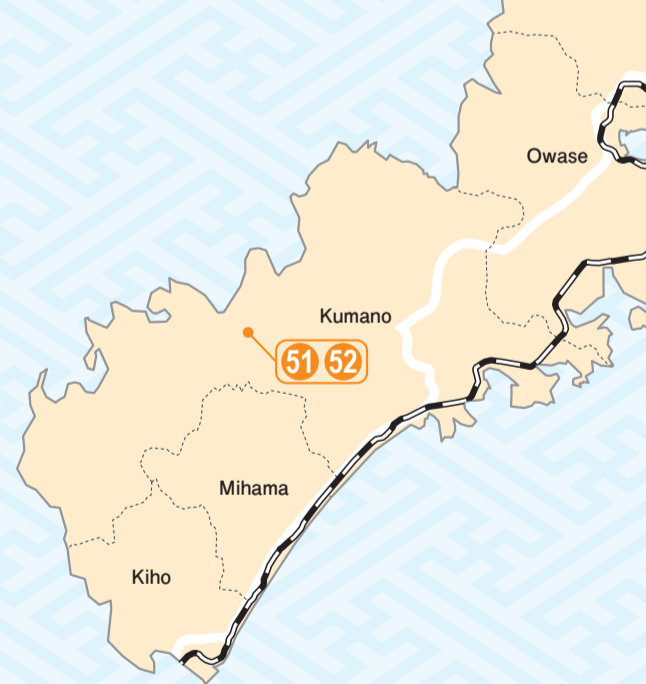
Nippon Distillers Association Chubu Hokuriku branch



The "Geographical Indication (GI)" of sake shows that the sake is from a correct production area and satisfies certain standards when its characteristics (quality, etc.) originate from the production area. "MIE" (refined sake) was designated as a geographical indication by the National Tax Agency on June 19, 2020.



Japan. "Kampai" to the world.



| City                   | No.  | Breweries (Main Brand)                                     | Type | Tour | Shop | lang.   | Type            |
|------------------------|--|--|------|------|------|---------|-----------------|
| Kuwana                 | 1  | HOSOKAWA BREWERY (AGEUMA)                                  | Sa   | R    | ☺    | E       | Sa Be           |
|                        | 2  | Goto Shuzojo (SEIUN)                                       | Sa   | R    | ☺    |         | Sa              |
|                        | 3  | Nagashima Beer Garden (Pilsner)                            | Be   |      | ☺    |         | Be              |
|                        | 4  | Hayakawa Brewery & Co. (TABIKA)                            | Sa   |      | ☺    |         | Sa              |
|                        | 5  | Ito Shuzo Co.,Ltd. (UZUME)                                 | Sa   | R    | ☺    | E       | Sa              |
|                        | 6  | ISHIKAWA SHUZO CO.,Ltd. (HUKI)                             | Sa   | R    |      |         | Sa Li           |
|                        | 7  | Kagura Shuzo (Kagura)                                      | Sa   | R    | ☺    |         | Sa              |
|                        | 8  | TAKAHASHI BREWERY CO.,LTD (TEN YU RIN)                     | Sa   |      | ☺    |         | Sa              |
|                        | 9  | Maruhiko Sake Brewery Co.,Ltd. (Mienokanbai)               | Sa   | R    | ☺    | E       | Sa              |
|                        | 10   | Miyazakihonten Co.,Ltd. (MIYANOYUKI)                       | Sa   | R    | ☺    |         | Sa CD SD M etc  |
|                        | 11   | Takara Shuzo Co.,Ltd. Kusu Factory (Takara Shouchu)        | CD   |      |      |         | CD Wh Ai Sp Li  |
| (Mie-gun) Asahi town   | 12   | INAGAKI SAKE BREWERY (MIYAMASUGI)                          | Sa   |      | ☺    |         | Sa              |
|                        | 13   | Adachihonkeshuzo (Fujinohikari)                            | Sa   |      | ☺    |         | Sa              |
| (Mie-gun) Kawagoe town | 14   | Hayakawa-shuzobu (Ten-ichi)                                | Sa   | ☺    |      | Sa      |                 |
| Suzuka                 | 15   | Shimizu Seizaburo Shoten Ltd. (ZAKU)                       | Sa   |      |      |         | Sa SD Li        |
|                        | 16   | Waka-ebis brewery & co. (Wakaebis)                         | Sa   | R    | ☺    | E       | Sa SD           |
|                        | 17   | JAPAN SANGARIA BEVERAGES CO.,LTD. UENO FACTORY             | Sa   |      |      |         | Sp Li           |
|                        | 18   | Hashimoto Sake Brewery (haisei-basho)                      | Sa   |      | ☺    |         | Sa              |
|                        | 19   | ALE CRAFT IGA (NINPOU IGA)                                 | Sp   | R    | ☺    |         | Sp              |
|                        | 20   | CHOYA UMESHU IGAEIENI FACTORY (The CHOYA AGED 3 YEARS)     | Li   |      |      |         | Sp Li           |
|                        | 21   | Ota Sake Brewery Co.,Ltd. (HANZO)                          | Sa   | R    | ☺    |         | Sa Li           |
|                        | 22   | nakai shuzojo (mie nishiki)                                | Sa   |      | ☺    |         | Sa              |
|                        | 23   | morimotosen-uemon-syouten (kuromatsu-okina)                | Sa   |      | ☺    |         | Sa SD Ot        |
|                        | 24   | MokuMoku Brewery (seven hop lagar)                         | Be   |      | ☺    |         | Be Sa Sp        |
| 25                     | MORIKI SAKE Brewery (RUMIKO no SAKE)                                 | Sa   | R    | ☺    |      | Sa Li   |                 |
| 26                     | Style Winery (Style Winery 2021)                                     | Fr   |      |      |      | Fr      |                 |
| 27                     | JAPAN SANGARIA BEVERAGES CO.,LTD. IGA FACTORY (AJISHIBORI lemon sur) | Li   |      |      |      | Sp Li   |                 |
| Nabari                 | 28   | Fukumochi Sake-Brewing Company (Tenka-Nishiki)             | Sa   |      | ☺    |         | Sa              |
|                        | 29   | SAWASA SHUZO (SANGU)                                       | Sa   |      | ☺    |         | Sa              |
|                        | 30   | KUNITSU-WINE (En Este Cabo Crecen Buenos Menbrillos)       | Fr   | R    | ☺    |         | Fr              |
|                        | 31   | TAKIJIMAN SAKE BREWING CO.,LTD. (TAKIJIMAN)                | Sa   | R    | ☺    |         | Sa Li           |
| Tsu                    | 32   | KIYASHO SHUZO Co.,Ltd. (Jikon Takasago)                    | Sa   |      | ☺    |         | Sa              |
|                        | 33   | Doburoku house (KICHIZAEMON)                               | Ot   | R    |      |         | Ot              |
|                        | 34   | Matsushima shuzo (Takatora)                                | Sa   |      | ☺    |         | Sa              |
|                        | 35   | kabusikigaisha Ogawahonke (JUNMAIGINJOU DEN)               | Sa   |      | ☺    |         | Sa              |
|                        | 36   | KANKOUBAISHUZO Co.,Ltd. (Kankoubai)                        | Sa   |      | ☺    |         | Sa Li           |
|                        | 37   | IMAMURA SHUZO (KIGENYOSHI)                                 | Sa   | R    | ☺    |         | Sa              |
|                        | 38   | abusho   | Sa   |      | ☺    |         | Sa              |
|                        | 39   | HINOTANI Brewing (Hinotani Beer)                           | Be   | R    | ☺    | E       | Be              |
|                        | 40   | NAKAYAMA SAKE Brewing CO.,LTD. (HAKUMAJYO)                 | Sa   |      | ☺    |         | Sa              |
|                        | 41   | NIRA SHUZO   | Sa   |      | ☺    |         | Sa              |
| (Taki-gun) Meiwa town  | 42   | Asahi Shuzo Co.,Ltd. (ISE ASAHI)                           | Sa   | R    | ☺    | Sa      |                 |
| (Taki-gun) Taki town   | 43   | VIRIN VIRIN de ISE (VIRIN)                                 | M    | ☺    |      | M SD    |                 |
| 44                     | Kawabu Brewery Co.,Ltd. (Hokosugi)                                   | Sa   | R    | ☺    |      | Sa Li   |                 |
| 45                     | FUKUWAGURA (FUKUWAGURA)  | Sa   |      | ☺    |      | Sa Ot   |                 |
| (Taki-gun) Odai town   | 46   | Gensaka Shuzo (Sakaya Hachibey)                            | Sa   |      | ☺    | E Sa Li |                 |
| Ise                    | 47   | ISEMAN CO.,LTD. Naikumae Shuzojo (OKAGESAMA)               | Sa   |      | ☺    |         | Sa Li           |
|                        | 48   | ISE KADOYA BEER Simono Brewery (ISE KADOYA BEER)           | Be   | R    | ☺    |         | Be Sp           |
|                        | 49   | ISEMAN CO.,LTD. (COHNEN-JUKUSEI)                           | M    |      | ☺    |         | CD SD Sp Li etc |
| 50                     | ISE KADOYA BEER Jinkyo Brewery (ISE KADOYA BEER PALE ALE)            | Be   | R    | ☺    |      | Be Sp   |                 |
| Kumano                 | 51   | Kumano Food Factory (Lakanto Plum Wine Umeno Kodou)        | Li   | R    |      |         | Li              |
|                        | 52   | kumanoji furusato sinkokousya (Nameraka Doburoku Senmaida) | Ot   |      |      |         | Ot              |

**Abbreviations of the items**

Sa...sake    Sa...sake compound    CD...Continuous distillation Japanese spirits (shochu)    M...Mirin (rice cooking wine)    Fr...Fruit wine    Sw...Sweet fruit wine    Wh...Whisky  
Br...Brandy    Al...Alcohol for material    SD...Simple system distillation Japanese spirits (shochu)    Sp...Spirits    Po...Powder liquor    Mi...Miscellaneous liquor  
Be...Beer    Li...Liqueur    Ot...Other brewed liquors    Sp...Sparkling liquor    Mx...shochu mixed with CD and SD  
☺...There is a tour of brewery.    R...Reservation required    ☺...There is a shop.    language    E : English    I : Italian    C : Chinese    G : German    S : Spanish

- The item column shows the typical licenses of production which were given to each brewery.
- If you would like to visit a sake brewery, please contact the brewery beforehand.
- About the opening hours of the shop, please inquire directly at the brewery.
- Unauthorized reproduction and modification are prohibited.
- This map was created based on the information as of Jan.1 ,2022.

Information on Liquor Administration      Japan Sake Awards      Tokai Sake Awards