

Tourism on Sake Breweries

~ A Guide Map of Sake Breweries in Kansai Area ~
(Shiga, Kyoto, Osaka, Hyogo, Nara, Wakayama)

日本酒



Consideration

1. This guide map shows only Sake breweries (not beer or wine).
2. If you want to ask the availability of tour guides at breweries, please contact them directly for detailed information. And if you want to make sure tours are available in a foreign language, contact them directly, too.

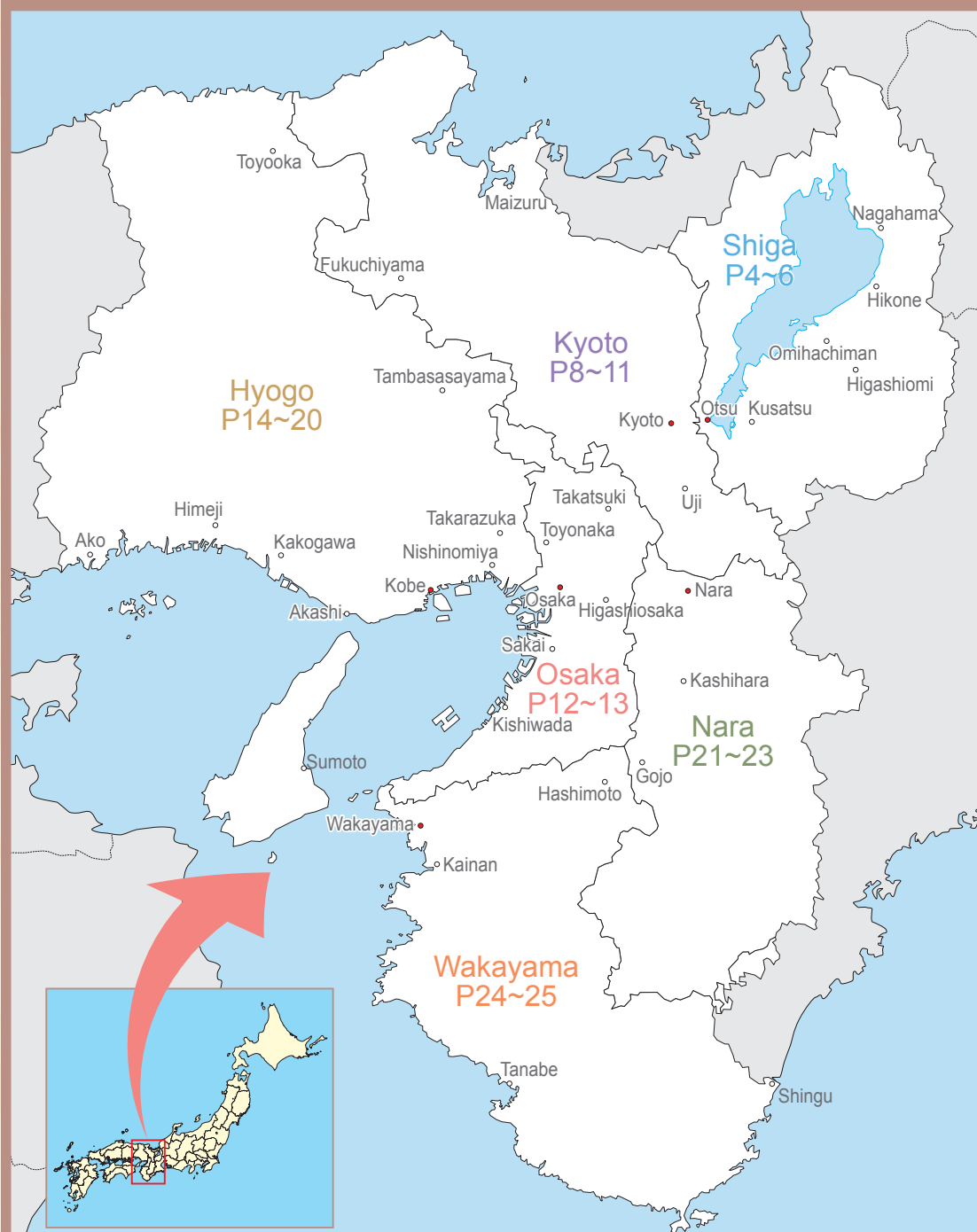
LEGEND

No. Brewery [製造場名]
 Web site address [Webサイト]
 Sake Brand [銘柄]
 Location [所在地]
 Access [アクセス]
 ※ Available language [対応可能な言語]

Google Maps
QR Code

shop
Wi-Fi

Sake Bottle
Labels
※ Refer to
page 26



Kansai region

Shiga

Fukui

Gifu

Kyoto

Mie



LEGEND

- Shinkansen
- Japan Railway
- Private railroad
- Highway
- Motorway

1 Ikemoto Syuzou Co.,Ltd. [池本酒造有限会社]
<http://www.biwa-cho.com>
 BIWA NO CHOJU [琵琶の長寿]
 Takashima-City [高島市]
 Omi-Imazu Sta. (JR Kosei Line)
 10 min on foot
 [近江今津駅 (JR湖西線) 徒歩 10分]
 ※Available language Japanese only

3 Uehara Shuzo [上原酒造株式会社]
<http://furosen.com>
 FURO-SEN [不老泉]
 Takashima-City [高島市]
 Shin-Asahi Sta. (JR Kosei Line)
 10 min by taxi
 [新旭駅 (JR湖西線) タクシー 10分]
 ※Available language Japanese only

5 The OMI Sake Brewery Co.,Ltd. [近江酒造株式会社]
<https://shigasakari.jp>
 OMI RYUMON [近江龍門]
 Higashiomi-City [東近江市]
 Yokaichi Sta. (Omi Railway)
 15 min on foot
 [八日市駅 (近江鉄道) 徒歩 15分]
 ※Available language English

7 Ohta shuzou Co.,Ltd. [太田酒造株式会社]
<https://www.ohta-shuzou.co.jp>
 KINMON DOHKAN [金紋道灌]
 Kusatsu-City [草津市]
 Kusatsu Sta. (JR Biwako Line)
 15 min on foot
 [草津駅 (JR琵琶湖線) 徒歩 15分]
 ※Available language Japanese only

9 Yamaji Brewery Inc. [山路酒造有限会社]
<https://www.hokkokukaidou.com>
 HOKKOKUKAIDOU [北国街道]
 Nagahama-City [長浜市]
 Kinomoto Sta. (JR Hokuriku Main Line)
 5 min on foot
 [木ノ本駅 (JR北陸本線) 徒歩 5分]
 ※Available language Japanese only

11 Taga Co.,Ltd. [多賀株式会社]
<http://www.sakenotaga.co.jp/>
 TAGA [多賀]
 Taga-Town [多賀町]
 Tagataisyamae Sta. (Omi Railway)
 20 min on foot
 [多賀大社前駅 (近江鉄道) 徒歩 20分]
 ※Available language Japanese only

13 Okamurahonke Co.,Ltd. [株式会社岡村本家 蔵しっく館]
<https://kin-kame.co.jp>
 KINKAME [長寿金亀]
 Toyosato-Town [豊郷町]
 Inae Sta. (JR Biwako Line)
 10 min by taxi
 [稲枝駅 (JR琵琶湖線) タクシー 10分]
 ※Available language Chinese

2 Kawashima Sake Brewery, Ltd. [川島酒造株式会社]
<http://www.matsu87.jp>
 MATSUNOHANA [松の花]
 Takashima-City [高島市]
 Shin-Asahi Sta. (JR Kosei Line)
 10 min on foot
 [新旭駅 (JR湖西線) 徒歩 10分]
 ※Available language English

4 Kita Shuzo Co.,Ltd. [喜多酒造株式会社]
<http://kirakucho.jp>
 KIRAKUCHO [喜楽長]
 Higashiomi-City [東近江市]
 Nyorai bus stop
 (Omi Railway Bus Misono Line)
 1 min on foot
 [知来バス停 (近江鉄道バス御園線) 徒歩 1分]
 ※Available language Japanese only

6 Yao Shuzo Co.,Ltd. [矢尾酒造株式会社]
<http://www.suzumasamune.com>
 SUZUMASAMUNE [鈴正宗]
 Hino-Town [日野町]
 Hino Sta. (Omi Railway)
 10 min by taxi
 [日野駅 (近江鉄道) タクシー 10分]
 ※Available language Japanese only

8 Tomita Shuzo Inc. [冨田酒造有限会社]
<http://www.7yari.co.jp>
 SHICHIHON-YARI [七本槍]
 Nagahama-City [長浜市]
 Kinomoto Sta. (JR Hokuriku Main Line)
 6 min on foot
 [木ノ本駅 (JR北陸本線) 徒歩 6分]
 ※Available language English

10 Echi shuzo Co.,Ltd. [愛知酒造有限会社]
<https://www.tomitsuru.co.jp>
 TOMITSURU [富鶴]
 Aisho-Town [愛荘町]
 Notogawa Sta. (JR Biwako Line)
 30 min by taxi
 [能登川駅 (JR琵琶湖線) タクシー 30分]
 ※Available language English

12 Fujii Honke Sake Brewery [藤居本家]
<http://www.fujiihonke.jp>
 KYOKUJITSU [旭日]
 Aisho-Town [愛荘町]
 Inae Sta. (JR Biwako Line)
 5 min by taxi
 [稲枝駅 (JR琵琶湖線) タクシー 5分]
 ※Available language English

14 Fujimoto Brewery Co.,Ltd. [藤本酒造株式会社]
<http://f-shinkai.com/>
 SINKAI [神開]
 Koka-City [甲賀市]
 Mikumo Sta. (JR Kusatsu Line)
 10 min by taxi
 [三雲駅 (JR草津線) タクシー 10分]
 ※Available language English

15 Mifukushuzo Co.,Ltd. [美富久酒造株式会社]
<https://mifuku.co.jp>
 MIFUKU [美富久]
 Koka-City [甲賀市]
 Minakuchi Jonan Sta. (Omi Railway)
 10 min on foot
 [水口城南駅 (近江鉄道) 徒歩 10分]
 ※Available language Japanese only




16 EMISHIKI sake brewery Co.,Ltd. [笑四季酒造株式会社]
<http://www.emishiki.com>
 EMISHIKI [笑四季]
 Koka-City [甲賀市]
 Kibukawa Sta. (JR Kusatsu Line)
 10 min by taxi
 [貴生川駅 (JR 草津線) タクシー 10分]
 ※Available language English




17 Sekoshuzo Co.,Ltd. [瀬古酒造株式会社]
<http://www.sekoshuzo.co.jp>
 JUNMAIGINJYO NINJA [純米吟醸 忍者]
 Koka-City [甲賀市]
 Aburahi Sta. (JR Kusatsu Line)
 2 min on foot
 [油日駅 (JR 草津線) 徒歩 2分]
 ※Available language English




18 Tanaka Sake Brewery Co.,Ltd. [田中酒造株式会社]
<https://haruonimine.com>
 SPECIAL JUNMAI KAEDA [特別純米酒 楓葉]
 Koka-City [甲賀市]
 Koka Sta. (JR Kusatsu Line)
 5 min on foot
 [甲賀駅 (JR 草津線) 徒歩 5分]
 ※Available language Japanese only




19 Kitajima Sake Brewery Co.,Ltd. [北島酒造株式会社]
<http://www.kitajima-shuzo.jp>
 DAIGINJYO KUROMATSU MIYOSAKAE [大吟醸 黒松 御代栄]
 Konan-City [湖南市]
 Kosei Sta. (JR Kusatsu Line)
 8 min on foot
 [甲西駅 (JR 草津線) 徒歩 8分]
 ※Available language Japanese only




20 TAKEUCHI Co.,Ltd. [竹内酒造株式会社]
<https://takeuchishuzo.co.jp>
 KANOIZUMI [香の泉]
 Konan-City [湖南市]
 Ishibe Sta. (JR Kusatsu Line)
 15 min on foot
 [石部駅 (JR 草津線) 徒歩 15分]
 ※Available language Japanese only




Types of Japanese Sake and their requirements

Types of Sake	Materials	Percentage of rice-grain weight remaining after milling	Blending ratio of kojimai (rice specially made for maling)	Requirements about manufacturing method, flavor, or luster
Ginjoshu	Rice, rice koji [malted rice], brewing alcohol	60% or less	15% or more	<i>Ginjo-zukuri</i> method, characteristic flavor, high clarity
Daiginjoshu	Rice, rice koji [malted rice], brewing alcohol	50% or less	15% or more	<i>Ginjo-zukuri</i> method, characteristic flavor, best clarity
Junmaishu	Rice, rice koji [malted rice]	-	15% or more	Good flavor, high clarity
Junmaiginjoshu	Rice, rice koji [malted rice]	60% or less	15% or more	<i>Ginjo-zukuri</i> method, characteristic flavor, high clarity
Junmaidaiginjoshu	Rice, rice koji [malted rice]	50% or less	15% or more	<i>Ginjo-zukuri</i> method, characteristic flavor, best clarity
Tokubetsujunmaishu	Rice, rice koji [malted rice]	60% or less (or a manufacturing method other than milling may be adopted)	15% or more	Good flavor, best clarity
Honjозoshu	Rice, rice koji [malted rice], brewing alcohol	70% or less	15% or more	Good flavor, high clarity
Tokubetsuhonjозoshu	Rice, rice koji [malted rice], brewing alcohol	60% or less (or a manufacturing method other than milling may be adopted)	15% or more	Good flavor, best clarity

Types of Sake

There are many types of Sake, and the differences mainly depend on the brewing methods. For Sake making, brown rice is polished to scrape off its outer layer, which is rich in lipids, proteins, minerals, etc. and makes the Sake flavor rough. Thus, the degree of rice polishing influences the quality of Sake.

Ginjoshu 吟醸酒

Specially refined Sake made from highly polished rice with special techniques. It has a mild taste with fruity flavors, such as apple, melon, banana, etc.

Junmaishu 純米酒

Sake made only from rice and rice *koji*.^{*} Generally, it has a rich taste and flavor.

Honjозoshu 本醸造酒

Sake made from rice, rice *koji*,^{*} and limited volumes of neutral alcohol. It has a well-balanced taste and flavor.

Namazake 生酒

Generally, Sake is pasteurized twice. Namazake means unpasteurized Sake. Unpasteurized Sake is not heat-sterilized at all and features fresh flavors.

Nigorizake にごり酒

Milky white Sake which is coarsely filtered.

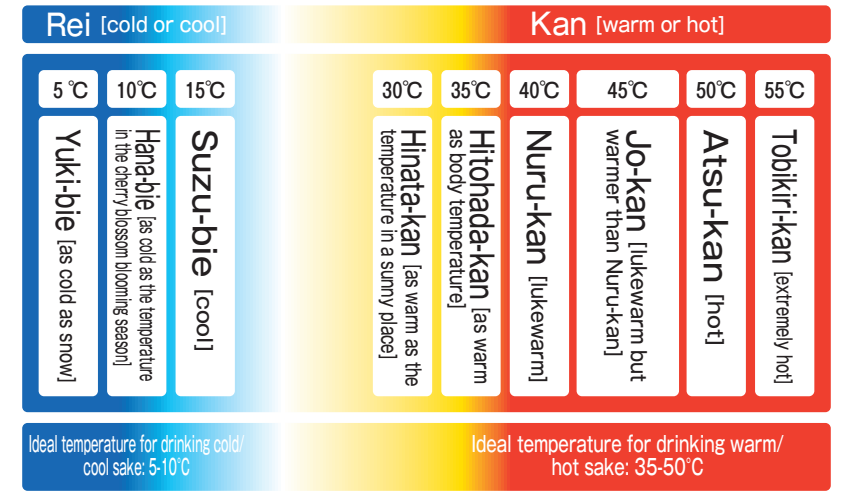
Koshu (Long-aged Sake) 古酒

It has special flavors and mellow tastes.

^{*} *koji*

Koji is culture of a special species of mold on rice, which is used to make Sake.

Drinking temperatures for Japanese sake and their terminology





3 Matsui Sake Brewing Co.,Ltd. [松井酒造株式会社]
<http://matsuishuzo.com>
 KAGURA [神蔵]
 Sakyo-Ward, Kyoto-City
 [京都市左京区]
 Demachiyanaagi Sta.
 (Keihan Main Line)
 10 min on foot
 [出町柳] 駅 (京阪本線) 徒歩 10 分
 ※Available language English

4 Oishi Sake Brewery Co.,Ltd. [大石酒造株式会社]
<http://okinazuru.co.jp>
 OKINATSURU [翁鶴]
 Kameoka-City [亀岡市]
 Kameoka Sta.
 (JR San-in Main Line)
 15 min by taxi
 [亀岡] 駅 (JR 山陰本線) タクシー 15 分
 ※Available language Japanese only

5 Chourou Co.,Ltd. [有限会社長老]
<http://www.chourou.co.jp>
 CHOUROU [長老]
 Kyotamba-Town [京丹波町]
 Wachi Sta.
 (JR San-in Main Line)
 5 min on foot
 [和知] 駅 (JR 山陰本線) 徒歩 5 分
 ※Available language English

6 Horino Memorial Museum [堀野記念館]
<http://kinshimasamune.com/horino/>
 KINSHIMASAMUNE [金鷲正宗]
 Nakagyo-Ward, Kyoto-City
 [京都市中京区]
 Marutamachi Sta.
 (Subway Karasuma Line)
 10 min on foot
 [丸太町] 駅 (地下鉄烏丸線) 徒歩 10 分
 ※Available language Japanese only

7 Towa Shuzou Co.,Ltd. [東和酒造有限会社]
<http://towa-shuzou.jp>
 FUKUCHI SANMAN-NISENGOKU
 [福知三萬二千石]
 Fukuchiyama-City [福知山市]
 Fukuchiyama Sta. (JR San-in Main Line)
 20 min by taxi
 [福知山] 駅 (JR 山陰本線) タクシー 20 分
 ※Available language Japanese only

8 Wakamiya Sake Brewery Co.,Ltd. [若宮酒造株式会社]
 AYAKOMACHI [綾小町]
 Ayabe-City [綾部市]
 Ayabe Sta. (JR San-in Main Line)
 20 min on foot
 [綾部] 駅 (JR 山陰本線) 徒歩 20 分
 ※Available language Japanese only

9 Hakurei Shuzo Co.,Ltd. [ハクレイ酒造株式会社]
<https://www.hakurei.co.jp>
 SHUTENDOJI [酒呑童子]
 Miyazu-City [宮津市]
 Tongo-Yura Sta.
 (Kyoto Tango Railway Miyamai Line)
 6 min on foot
 [丹後由良] 駅 (京都丹後鉄道宮舞線) 徒歩 6 分
 ※Available language Japanese only

10 Yosamusume Sake Brewery [与謝娘酒造合名会社]
<http://yosamusume.com>
 YOSAMUSUME [与謝娘]
 Yosano-Town [与謝野町]
 Yosano Sta.
 (Kyoto Tango Railway Miyato Line)
 15 min by taxi
 [与謝野] 駅 (京都丹後鉄道宮舞線) タクシー 15 分
 ※Available language English

11 Kumano Brewery [熊野酒造有限会社]
<http://www.kuminoura.com>
 KUMINOURA [久美の浦]
 Kyotango-City [京丹後市]
 Kumihama Sta.
 (Kyoto Tango Railway Miyato Line)
 12 min on foot
 [久美浜] 駅 (京都丹後鉄道宮舞線) 徒歩 12 分
 ※Available language English

12 Takeno Sake Brewing Co.,Ltd. [竹野酒造有限会社]
<http://www.yasakaturu.co.jp>
 YASAKATURU [弥栄鶴]
 Kyotango-City [京丹後市]
 Mineyama Sta.
 (Kyoto Tango Railway Miyato Line)
 15 min by bus
 [峰山] 駅 (京都丹後鉄道宮舞線) バス 15 分
 ※Available language English

1 Joyo Shuzo Co.,Ltd. [城陽酒造株式会社]
<http://www.joyo-shuzo.co.jp>
 JOYO [城陽]
 Joyo-City [城陽市]
 Yamashiro-Aodani Sta.
 (JR Nara Line) 3 min on foot
 [山城青谷] 駅 (JR 奈良線) 徒歩 3 分
 ※Available language Japanese only

2 Sasaki Shuzo Co.,Ltd. [佐々木酒造株式会社]
<http://www.jurakudai.com>
 JURAKUDAI [聚楽第]
 Kamigyo-Ward, Kyoto-City
 [京都市上京区]
 Nijojo-Mae Sta. (Subway Tozai Line)
 15 min on foot
 [二条城前] 駅 (地下鉄東西線) 徒歩 15 分
 ※Available language English

13 Yoshioka Sake Brewery [吉岡酒造場]
<http://www.yoshinoiyama-tango.com>
 YOSHINOYAMA [吉野山]
 Kyotango-City [京丹後市]
 Mineyama Sta.
 (Kyoto Tango Railway Miyato Line)
 10 min by taxi
 [峰山] 駅 (京都丹後鉄道宮舞線) タクシー 10 分
 ※Available language Japanese only

14 KINOSHITA SAKE BREWERY [木下酒造有限会社]
<https://www.sake-tamagawa.com>
 TAMAGAWA [玉川]
 Kumihama-Town [久美浜町]
 Kabutoyama Sta.
 (Kyoto Tango Railway Miyato Line)
 3 min on foot
 [かつふと山] 駅 (京都丹後鉄道宮舞線) 徒歩 3 分
 ※Available language Japanese only



15 Gekkeikan Okura Sake Museum [月桂冠株式会社 大倉記念館]
<http://www.gekkeikan.co.jp>
 GEKKEIKAN [月桂冠]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Chushojima Sta.
 (Keihan Main Line)10 min on foot
 [「中書島」駅(京阪本線)徒歩10分]
 ※Available language English, Chinese

16 Kitagawahonke Co.,Ltd. [株式会社北川本家]
<https://www.tomio-sake.co.jp>
 TOMIO [露翁]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Fushimi-Momoyama Sta.
 (Keihan Main Line)12 min on foot
 [「伏見桃山」駅(京阪本線)徒歩12分]
 ※Available language English

17 Kizakura Co.,Ltd. [黄桜株式会社]
<https://www.kizakura.co.jp/>
 KIZAKURA [黄桜]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Chushojima Sta.
 (Keihan Main Line)20 min on foot
 [「中書島」駅(京阪本線)徒歩20分]
 ※Available language English

18 Masuda Tokubee Shoten Co.,Ltd. [株式会社増田徳兵衛商店]
<http://www.tsukinokatsura.co.jp/>
 TSUKINO KATSURA [月の桂]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Takeda Sta.
 (Subway Karasuma Line,
 Kintetsu Kyoto Line) 8 min by taxi
 [「竹田」駅(地下鉄烏丸線、近鉄京都線)タクシー8分]
 ※Available language English, French

19 Saito Shuzo Co.,Ltd. [齊藤酒造株式会社]
<https://www.eikun.com>
 EIKUN [英麴]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Fushimi-Momoyama Sta.
 (Keihan Main Line)15 min on foot
 [「伏見桃山」駅(京阪本線)徒歩15分]
 ※Available language English

20 Tamanoikari Sake Brewing Co.,Ltd. [玉乃光酒造株式会社]
<http://www.tamanoikari.co.jp/>
 TAMANOIKARI [玉乃光]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Kintetsu-Tambabashi Sta.
 (Kintetsu Kyoto Line)15 min on foot
 [「近鉄丹波橋」駅(近鉄京都線)徒歩15分]
 ※Available language English

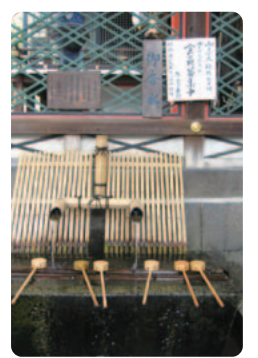
21 Kizakura Misu-gura [黄桜株式会社 三栖蔵]
<https://kizakura.co.jp/>
 KIZAKURA KARAKUCHI IKKON
 [黄桜 辛口一献]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Chushojima Sta.
 (Keihan Main Line)20 min on foot
 [「中書島」駅(京阪本線)徒歩20分]
 ※Available language Japanese only

22 Fujioka Sake Brewing Co.,Ltd. [藤岡酒造株式会社]
<http://www.sookuu.net>
 SOOKUU [蒼空]
 Fushimi-Ward, Kyoto-City
 [京都市伏見区]
 Fushimi-Momoyama Sta.
 (Keihan Main Line)6 min on foot
 [「伏見桃山」駅(京阪本線)徒歩6分]
 ※Available language English

Tips on the Fushimi Breweries Area

The Fushimi area, located in the southern part of Kyoto city, is one of the most representative brewing districts in Japan. There are many breweries populated in this area. It became historically famous for the area's underground water that is well suited for the production of Sake both in quality and quantity. Another reason for the concentration of brewers was its location near the river that was most suitable for the shipping of products to the area of its consumption, namely, Kyoto and Osaka.

One of the places where the high quality water wells out is "Gokonomiya Jinja shrine". This spring, which is listed in "Japan's Top 100 Selection on Water", was named "Gokosui" meaning "Aroma Water" by the then-Emperor "Seiwa" in 862 AD because of its pleasant aroma, and the shrine "Gokonomiya" was named after the spring. "Gokosui" is medium-hard water; that is, the Sake made from this water is generally smooth and silky, so it is called "Onna-zake" (women's Sake). (For "Otoko-zake" (men's Sake), refer to page 15).



Gokosui (Fushimi-Ward in Kyoto City)

画像提供: 独立行政法人酒類総合研究所



Osaka



LEGEND

- Shinkansen
- Japan Railway
- Private railroad
- Highway
- Motorway

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1 Kitashoji Sake Brewery Co.,Ltd. [有限会社北庄司酒造店]
<https://www.kitashouji.jp/>
 SHOUNOSATO [荘の郷]
 Izumisano-City [泉佐野市]
 Hineno Sta. (JR Hanwa Line)
 15 min on foot
 [日根野]駅 (JR 阪和線) 徒歩 15 分]
 *Available language Japanese only



2 Naniwa Sake Brewery [浪花酒造有限公司]
<http://www.naniwamasamune.com>
 NANIWAMASAMUNE [浪花正宗]
 Hannan-City [阪南市]
 Ozaki Sta.
 (Nankai Main Line)5 min on foot
 [尾崎]駅 (南海本線) 徒歩 5 分]
 *Available language Japanese only



3 Kotobuki Brewing Co.,Ltd. [壽酒造株式会社]
<http://www.kuninocho.jp>
 KUNINOCHO [國乃長]
 Takatsuki-City [高槻市]
 Tonda Sta.
 (Hankyu Kyoto Line)
 5 min on foot
 [富田]駅 (阪急京都線) 徒歩 5 分]
 *Available language Japanese only



4 KIYOTSURU SHUZO K.K [清鶴酒造株式会社]
<http://www.kiyotsuru.jp>
 KIYOTSURU [清鶴]
 Takatsuki-City [高槻市]
 Settsu-Tonda Sta.
 (JR Kyoto Line)15 min on foot
 [摂津富田]駅 (JR 京都線) 徒歩 15 分]
 *Available language Japanese only



5 Nakao Sake Brewery [中尾酒造株式会社]
 BONGU [凡愚]
 Ibaraki-City [茨木市]
 Toyokawa Sta.
 (Osaka Monorail Saito Line)
 10 min on foot
 [豊川]駅 (大阪モノレール 彩都線) 徒歩 10 分]
 *Available language Japanese only



6 ISAKA SAKE [井坂酒造場]
 MIWAFUKU [三輪福]
 Kishiwada-City [岸和田市]
 (Kansai airport)
 30 min on taxi
 [関西空港からタクシー 30 分]
 *Available language Japanese only



7 Rikyu Gura Co.,Ltd. [有限会社利休蔵]
<https://sennorikyu-nihonshu.jp/>
 SENNORIKYU JUNMAI GINJO
 [千利休 純米吟醸酒]
 Sakai-City [堺市]
 Sakai Sta.
 (Nankai Main Line)
 5 min on foot
 [堺]駅 (南海本線) 徒歩 5 分]
 *Available language English, Chinese



8 Saijo Partnership Limited [西條合資会社]
<http://www.amanosake.com/>
 AMANOSAKE [天野酒]
 Kawachinagano-City [河内長野市]
 Kawachi-Nagano Sta.
 (Nankai Koya Line)4 min on foot
 [河内長野]駅 (南海高野線) 徒歩 4 分]
 *Available language Japanese only



9 Daimon Brewery Co.,Ltd. [大門酒造株式会社]
<http://daimonbrewery.com>
 DAIMON-RIKYUBAI [利休梅]
 Katano-City [交野市]
 Kawachi-Iwafune Sta.
 (JR Gakkentoshi Line)8 min on foot
 [河内磐船]駅 (JR 学研都市線) 徒歩 8 分]
 *Available language English, Swedish



10 YAMANOSHUZOU Co.,Ltd. [山野酒造株式会社]
<http://www.katanosakura.com>
 KATANOSAKURA DAIGINJO GENUO
 [片野桜 大吟醸 玄櫻]
 Katano-City [交野市]
 Katano-City Sta.
 (Keihan Katano Line)
 10 min on foot
 [交野市]駅 (京阪交野線) 徒歩 10 分]
 *Available language Japanese only



Hyogo

North Area [北部]

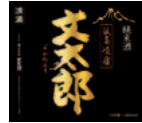
1 Kasumitsuru Co.,Ltd. [香住鶴株式会社]

<https://www.fukuchiya.co.jp/>
 KASUMITSURU [香住鶴]
 Kami-Town [香美町]
 Kasumi Sta. (JR San-in Main Line)
 10 min by taxi
 [香住駅 (JR山陰本線) タクシー 10分]
 ※Available language Japanese only



2 Buntaro Co.,Ltd. [株式会社文太郎]

<https://www.buntaro.co.jp>
 JUNMAISHU BUNTARO [純米酒 文太郎]
 Shinonsen-Town [新温泉町]
 Hamasaka Sta. (JR San-in Main Line) 30 min by bus · San-in
 KinKi Expressway Shinonsen/Hamasaka Inter 5 min by car
 [浜坂駅 (JR山陰本線) / バス 30分 ·
 山陰近畿道 新温泉浜坂インター 車 5分]
 ※Available language Japanese only



3 Ginkai Shuzo Co.,Ltd. [銀海酒造株式会社]

<http://ginkai-syuzo.com>
 GATTEN [月天]
 Yabu-City [養父市]
 Yoka Sta. (JR San-in Main Line)
 20 min by taxi
 [八鹿駅 (JR山陰本線) タクシー 20分]
 ※Available language Japanese only



4 Yoka Brewing Co.,Ltd. [八鹿酒造株式会社]

<http://yokashuzo.com/>
 MEOTOSUGI [夫婦杉]
 Yabu-City [養父市]
 Yoka Sta. (JR San-in Main Line)
 10 min by taxi
 [八鹿駅 (JR山陰本線) タクシー 10分]
 ※Available language Japanese only



5 Konotomo Sake Brewery Co.,Ltd. [此の友酒造株式会社]

<http://www.konotomo.jp/>
 TAJIMA [但馬]
 Asago-City [朝来市]
 Wadayama Sta. (JR San-in Main Line)
 15 min by taxi
 [和田山駅 (JR山陰本線) タクシー 15分]
 ※Available language Japanese only



6 Tajime General Partnership [田治米合名会社]

<http://www.chikusen-1702.com>
 CHIKUSEN [竹泉]
 Asago-City [朝来市]
 Yanase Sta. (JR San-in Main Line)
 10 min on foot
 [梁瀬駅 (JR山陰本線) 徒歩 10分]
 ※Available language Japanese only



Nada-Gogo Area

Page 18-19

LEGEND

- Shinkansen
- Japan Railway
- Private railroad
- Highway
- Motorway

East Area [東部]

7 Itami Oimatsu Brewing Co.,Ltd. [伊丹老松酒造株式会社]
<http://www.oimatsu.biz>
 OIMATSU [老松]
 Itami-City [伊丹市]
 Itami Sta. (JR Takarazuka Line)
 7 min on foot
 [伊丹]駅 (JR宝塚線) 徒歩 7分
 ※Available language Japanese only




9 Nishiyama Shuzojo Co.,Ltd. [株式会社西山酒造場]
<https://kotsuzumi.co.jp>
 KOTSUZUMI JUNMAIGINJO HANAFUBUKI
 [小鼓 純米吟醸 花吹雪]
 Tamba-City [丹波市]
 Tamba-Takeda Sta.
 (JR Fukuchiyama Line) 5 min on foot
 [丹波竹田]駅 (JR福知山線) 徒歩 5分
 ※Available language Japanese only



11 Houmei Brewery Horoyoi Jokagura [鳳鳴酒造 ほう酔い城下蔵]
<https://houmei.com>
 HOUMEI [鳳鳴]
 Tambasayama-City [丹波篠山市]
 Sasayamaguchi Sta.
 (JR Takarazuka Line) 15 min by bus
 [篠山口]駅 (JR宝塚線) バス 15分
 ※Available language Japanese only



13 Okamura Shuzojo [岡村酒造場]
<http://www.eonet.ne.jp/~okamura-sake/>
 CHIDORIMASAMUNE [千鳥正宗]
 Sanda-City [三田市]
 Sanda Sta. (JR Fukuchiyama Line)
 20 min by taxi
 [三田]駅 (JR福知山線) タクシー 20分
 ※Available language Japanese only



West Area [西部]

15 OKUTO CORPORATION [奥藤商事株式会社]
 CHUSHINGURA [忠臣蔵]
 Ako-City [赤穂市]
 Sakoshi Sta. (JR Ako Line)
 15 min on foot
 [坂越]駅 (JR赤穂線) 徒歩 15分
 ※Available language Japanese only



17 Akashi Sake Brewery Co.,Ltd. [明石酒類醸造株式会社]
<https://akashisakebrewery.com>
 AKASHI-TAI [明石鯛]
 Akashi-City [明石市]
 Asagiri Sta. (JR San-yo Main Line)
 10 min on foot
 [朝霧]駅 (JR山陽本線) 徒歩 10分
 ※Available language English



8 Shirayuki Brewery Village Choujugura Museum [白雪ブルワリービレッジ長寿蔵]
<http://www.konishi.co.jp/>
 SHIRAYUKI [白雪]
 Itami-City [伊丹市]
 Itami Sta. (JR Takarazuka Line,
 Hankyu Itami Line) 5 min on foot
 [伊丹]駅 (JR宝塚線, 阪急伊丹線) 徒歩 5分
 ※Available language English, Chinese, Korean



10 Yamana Sake Brewery Co.,Ltd. [山名酒造株式会社]
<http://www.okutamba.co.jp>
 OKUTAMBA [奥丹波]
 Tamba-City [丹波市]
 Ichijima Sta. (JR Fukuchiyama Line)
 10 min on foot
 [市島]駅 (JR福知山線) 徒歩 10分
 ※Available language Japanese only



12 Karibaichi Sake Brewery Co.,Ltd. [狩場一酒造株式会社]
<https://syuugetu.jp/>
 SHUGETSU [秀月]
 Tambasayama-City [丹波篠山市]
 Furuichi Sta. (JR Takarazuka Line)
 10 min on foot
 [古市]駅 (JR宝塚線) 徒歩 10分
 ※Available language English



14 Kamimusubi Shuzo Corporation [神結酒造株式会社]
<https://www.kamimusubi.co.jp>
 KAMIMUSUBI [神結]
 Kato-City [加東市]
 Takino Sta. (JR Kakogawa Line)
 15 min on foot
 [滝野]駅 (JR加古川線) 徒歩 15分
 ※Available language Japanese only



16 Unlimited Partnership Okadahonke [合名会社岡田本家]
<http://www.okadahonke.jp/>
 SEITEN [盛典]
 Kakogawa-City [加古川市]
 Kakogawa Sta.
 (JR San-yo Main Line)
 25 min on foot
 [加古川]駅 (JR山陽本線) 徒歩 25分
 ※Available language English



18 Ibaraki Shuzo General Partnership Company [茨木酒造合名会社]
<https://rairaku.jp>
 RAIRAKU [来楽]
 Akashi-City [明石市]
 Uozumi Sta. (JR San-yo Main Line) 15 min on foot
 Sanyo-Uozumi Sta. (San-yo Electric Railway Main Line) 7 min on foot
 [魚住]駅 (JR山陽本線) 徒歩 15分
 [山陽魚住]駅 (山陽電車) 徒歩 7分
 ※Available language Japanese only



19 EIGASHIMA SHUZO CO.,LTD. [江井ヶ嶋酒造株式会社]
<http://www.ei-sake.jp>
 KAMITAKA [神鷹]
 Akashi-City [明石市]
 Nishi-eigashima Sta.
 (San-yo Electric Railway Main Line)
 7 min on foot
 [西江井島]駅 (山陽電車) 徒歩 7分
 ※Available language Japanese only



21 Sanyouhai Shuzo Co.,Ltd. [山陽盃酒造株式会社]
<http://sanyouhai.com>
 BANSHU-IKKON [播州一献]
 Shiso-City [宍粟市]
 Yamasaki bus stop
 (Shinki Bus Himeji-Yamasaki Line)
 10 min on foot
 [山崎] / 又停 (神姫バス姫路山崎線) 徒歩 10分
 ※Available language Japanese only



23 Miyakobijin Sake Brewing Co.,Ltd. [都美人酒造株式会社]
<http://www.miyakobijin.co.jp/>
 JUNMAIDAIGINJO MUGENDAI
 [純米大吟醸 無限大]
 Minamiawaji-City [南あわじ市]
 Seidanmihara Ic. (Kobe-Awaji-Naruto Expressway) 7 min by car
 西淡三原 Ic. (神戸淡路鳴門自動車道) 車 7分
 ※Available language Japanese only



25 Oimatsu Sake Brewery Co.,Ltd. [老松酒造有限公司]
<http://s-oimatsu.com>
 KOSHU ZENJIROU [古酒 善次郎]
 Shiso-City [宍粟市]
 Yamasaki bus stop
 (Shinki Bus Himeji-Yamasaki Line,
 Sannomiya-Yamasaki Line) 8 min on foot
 [山崎] / 又停 (神姫バス姫路山崎線, 三宮山崎線) 徒歩 8分
 ※Available language Japanese only



27 Nadagiku Sake Brewery Co.,Ltd. [灘菊酒造株式会社]
<http://www.nadagiku.co.jp/>
 KIKU-NO-SHIZUKU [きのくしづく]
 Himeji-City [姫路市]
 Tegara Sta.
 (San-yo Electric Railway Main Line)
 5 min on foot
 [手柄]駅 (山陽電鉄) 徒歩 5分
 ※Available language Japanese only



29 Tsubosaka Shuzo Co.,Ltd. [壺坂酒造株式会社]
<http://seppiko.shop-pro.jp>
 SEPPIKOSAN [雪彦山]
 Himeji-City [姫路市]
 Matsunomoto-kita bus stop
 (Shinki Bus Himeji-Maenoshio Line)
 1 min on foot
 [松ノ北] / 又停 (神姫バス姫路前庄線) 徒歩 1分
 ※Available language Japanese only



31 Inami Sake Brewery Co.,Ltd. [稲見酒造株式会社]
<https://www.aoitsuru.co.jp>
 AOITSURU DAIGIN KOSHU
 [葵鶴 大吟古酒]
 Miki-City [三木市]
 Mikuenomaru Sta.
 (Kobe Electric Railway) 5 min on foot
 [三木上の丸]駅 (神戸電鉄) 徒歩 5分
 ※Available language Japanese only



20 Nishiumi Syuzou Co.,Ltd. [西海酒造株式会社]
<http://www.soranotsuru.com/>
 SORANOTSURU [空の鶴]
 Akashi-City [明石市]
 Okubo Sta.
 (JR San-yo Main Line)
 30 min on foot
 [大久保]駅 (JR山陽本線) 徒歩 30分
 ※Available language Japanese only



22 Fukunishiki Co.,Ltd. [富久錦株式会社]
<http://www.fukunishiki.co.jp>
 ZUIFUKU [瑞福]
 Kasai-City [加西市]
 Hokkesanguchi bus stop
 (Shinki Bus Himeji-Yashiro Line)
 1 min on foot
 [法華山口] / 又停 (神姫バス姫路社線) 徒歩 1分
 ※Available language English



24 Sennen-ichi Shuzo Co.,Ltd. [千年一酒造株式会社]
<http://www.sennenichi.co.jp>
 CHIYO NO ENISHI [千代の縁]
 Awaji-City [淡路市]
 Higashiura Ic.
 (Kobe-Awaji-Naruto Expressway)
 10 min by car
 [東浦] Ic. (神戸淡路鳴門自動車道) 車 10分
 ※Available language Japanese only



26 Honda Shoten Co.,Ltd. [株式会社本田商店]
<http://www.taturiki.com>
 TATSURIKI [龍力]
 Himeji-City [姫路市]
 Aboshi Sta.
 (JR San-yo Main Line) 5 min on foot
 [網干]駅 (JR山陽本線) 徒歩 5分
 ※Available language English



28 Shimomura Sake Brewing Co.,Ltd. [株式会社下村酒造場]
<http://www.okuharima.jp>
 OKUHARIMA [奥播磨]
 Himeji-City [姫路市]
 Anji bus stop
 (Shinki Bus Himeji-Yamasaki Line)
 4 min on foot
 [安志] / 又停 (神姫バス姫路山崎線) 徒歩 4分
 ※Available language Japanese only



30 Meijo Sake Brewing Co.,Ltd. [名城酒造株式会社]
<http://www.meijoshuzou.co.jp>
 MEIJO SENHIME DAIGINJO
 [名城千姫 大吟醸]
 Himeji-City [姫路市]
 Nibunno Sta.
 (JR Bantan Line) 10 min on foot
 [仁豊野]駅 (JR播但線) 徒歩 10分
 ※Available language Japanese only



Nada-Gogo Area



32 Hakutaka Rokusuien [白鷹 緑水苑]
<https://hakutaka.jp/>
 HAKUTAKA [白鷹]
 Nishinomiya-City [西宮市]
 Nishinomiya Sta.
 (Hanshin Main Line) 10 min on foot
 [[西宮]駅 (阪神本線) 徒歩 10分]
 *Available language: Japanese only

33 Hakutsuru Sake Brewery Museum [白鶴酒造資料館]
<http://www.hakutsuru.co.jp/english/culture/museum.html>
 HAKUTSURU [白鶴]
 Higashinada-Ward, Kobe-City [神戸市東灘区]
 Sumiyoshi Sta.
 (Hanshin Main Line) 5 min on foot
 [[住吉]駅 (阪神本線) 徒歩 5分]
 *Available language: English, Chinese

38 NIHONSAKARI Sakagura Street Rengakan [日本盛 酒蔵通り煉瓦館]
<http://www.nihonsakari.co.jp/>
 NIHONSAKARI SOUHANA
 [日本盛 惣花]
 Nishinomiya-City [西宮市]
 Nishinomiya Sta. (JR San-yo Main Line, Hanshin Main Line) 15 min on foot
 [[西宮]駅 (JR山陽本線、阪神本線) 徒歩 15分]
 *Available language: Japanese only

39 Sakuramasamune Historical Museum "SAKURAIEN"
 [櫻正宗記念館 "櫻宴"]
<http://www.sakuramasamune.co.jp>
 SAKURAMASAMUNE
 [櫻正宗]
 Higashinada-Ward, Kobe-City [神戸市東灘区]
 Uozaki Sta. (Hanshin Main Line) 6 min on foot
 [[魚崎]駅 (阪神本線) 徒歩 6分]
 *Available language: English

34 Kobe Shu-Shin-Kan Brewery [株式会社神戸酒心館]
<http://www.enjoyfukuju.com>
 FUKUJU [福寿]
 Higashinada-Ward, Kobe-City
 [神戸市東灘区]
 Ishiyagawa Sta. (Hanshin Main Line)
 8 min on foot
 [[石屋川]駅 (阪神本線) 徒歩 8分]
 *Available language: English, Chinese, Korean

35 Koyamahonke Shuzou Nada hamafukutsurugura [株式会社小山本家酒造 灘浜福鶴蔵]
<http://www.hamafukutsuru.co.jp>
 HAMAFUKUTSURU [浜福鶴]
 Higashinada-Ward, Kobe-City [神戸市東灘区]
 Uozaki Sta.
 (Hanshin Main Line) 7 min on foot
 [[魚崎]駅 (阪神本線) 徒歩 7分]
 *Available language: Chinese

40 Sawanotsuru Sake Museum [沢の鶴株式会社]
<https://www.sawanotsuru.co.jp/site/company/siryokan/>
 SAWANOTSURU JOSEN HONJOZO
 [沢の鶴 上撰本醸造]
 Nada-Ward, Kobe-City [神戸市灘区]
 Oishi Sta. (Hanshin Main Line) 10 min on foot
 [[大石]駅 (阪神本線) 徒歩 10分]
 *Available language: English

41 Tatsuuma-Honke Brewing Co.,Ltd. [辰馬本家酒造株式会社]
<https://sake-museum.jp>
 HAKUSHIKA [白鹿]
 Nishinomiya-City [西宮市]
 Nishinomiya Sta.
 (Hanshin Main Line) 15 min on foot
 [[西宮]駅 (阪神本線) 徒歩 15分]
 *Available language: English

36 Mandai-Oosawa Jouzou [万代大澤醸造株式会社]
<https://tokuwaka.storeinfo.jp>
 TOKUWAKA [徳若]
 Nishinomiya-City [西宮市]
 Nishinomiya Sta.
 (Hanshin Main Line) 20 min on foot
 [[西宮]駅 (阪神本線) 徒歩 20分]
 *Available language: Japanese only

37 Ozeki Sekijuan [大関 関寿庵]
<https://www.sekijuan.ozeki.co.jp>
 SEISHU OZEKI [清酒大関]
 Nishinomiya-City [西宮市]
 Imazu Sta.
 (Hanshin Main Line) 12 min on foot
 [[今津]駅 (阪神本線) 徒歩 12分]
 *Available language: Japanese only

42 Kiku-Masamune Sake Brewery Museum
 [菊正宗酒造記念館]
<http://www.kikumasaamune.co.jp>
 KIKU-MASAMUNE [菊正宗]
 Higashinada-Ward, Kobe-City
 [神戸市東灘区]
 Uozaki Sta. (Hanshin Main Line) 10 min on foot
 [[魚崎]駅 (阪神本線) 徒歩 10分]
 *Available language: English

43 Yasufuku Matashirou Shoten Co.,Ltd. [株式会社 安福又四郎商店]
<https://www.matashiro.jp>
 DAIKOKU MASAMUNE [大黒正宗]
 Higashinada-Ward, Kobe-City
 [神戸市東灘区]
 Ishiyagawa Sta.
 (Hanshin Main Line) 10 min on foot
 [[石屋川]駅 (阪神本線) 徒歩 10分]
 *Available language: Japanese only

Tips on the Nada Breweries Area

The Nada area, located in the eastern part of Kobe city, and Nishinomiya city, is the largest area of Sake production in Japan, because the underground water in this area is well suited for the production of Sake both in quality and quantity.

Rain water falls on the “Rokko Mountains”, the hinterland of Kobe and Nishinomiya, infiltrates into the stratum which had been in the sea in prehistoric era, and flows out as springs. Because of this process, the water around this area is rich in minerals.

Particularly, the quality of “Miyamizu”, the water that wells out of springs around “Nishinomiya Jinja Shrine” is well known and used by many breweries around this area. The origin of the name “Miyamizu” was “Nishinomiya’s Water”, and it came to be called “Miya Water” for short (“mizu” means water). “Miyamizu” is also listed in “Japan’s Top 100 Selection on Water”.

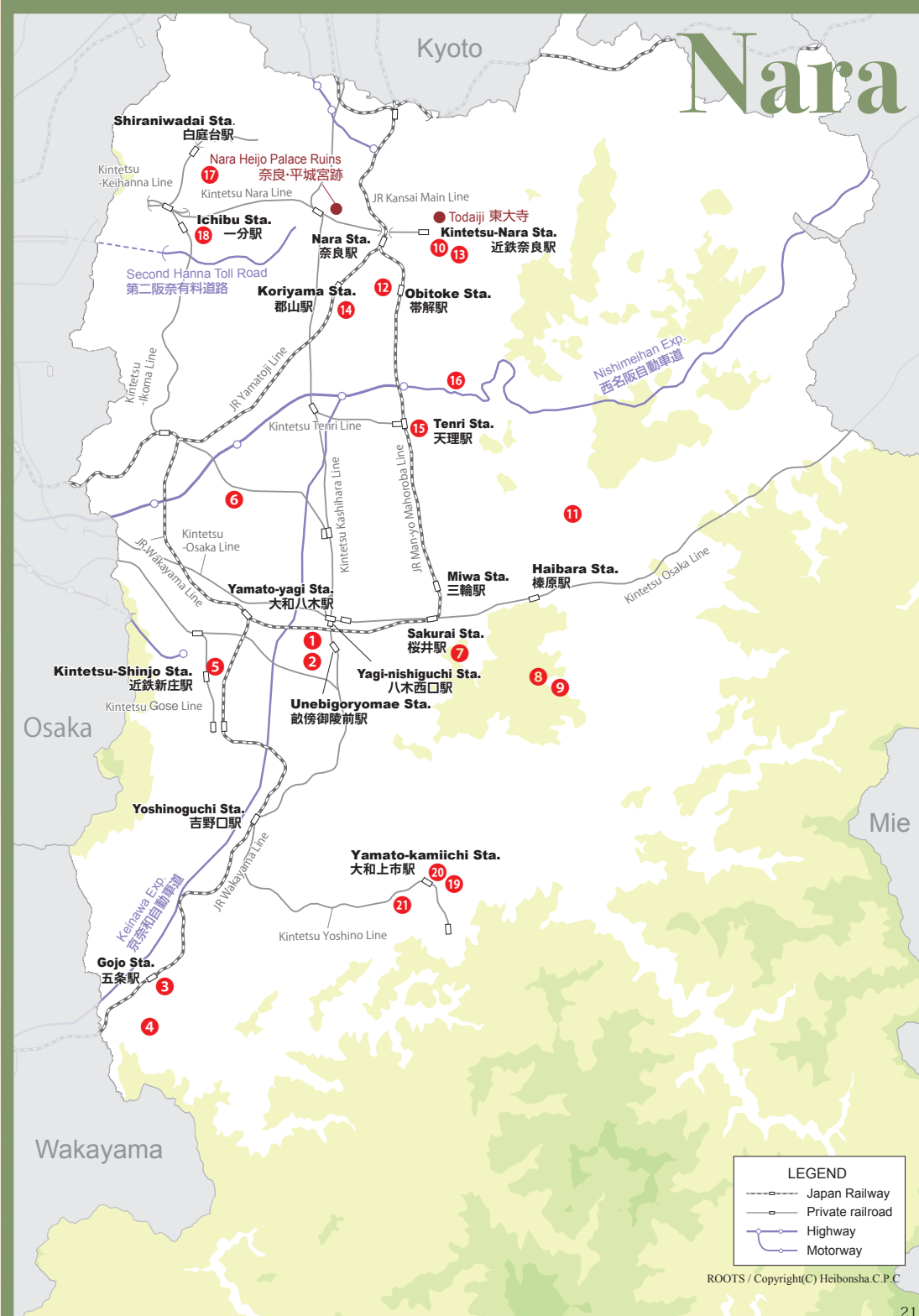
Because of this mineral-rich water around this area, the taste of Sake made in this area is generally dry and crisp.

So it is called “Otoko-zake” (men’s Sake) in contrast to “Onna-zake” in the Fushimi area.



Stone monument at the birthplace of Miyamizu (Nishinomiya City).

画像提供：独立行政法人酒類総合研究所



1 Kawai Syuzou Co.,Ltd. [河合酒造株式会社]

SYUSSE OTOKO [出世男]
Kashihara-City [橿原市]
Yagi-nishiguchi Sta.
(Kintetsu Kashihara Line)
7 min on foot
[[八木西口]駅 (近鉄橿原線) 徒歩 7 分]
*Available language Japanese only

**2 Kita Shuzo Co.,Ltd. [喜多酒造株式会社]**

http://www.miyokiku.com/
MIYOKIKU [御代菊]
Kashihara-City [橿原市]
Unebigoryomae Sta.
(Kintetsu Kashihara Line)
5 min on foot
[[敷傍御陵前]駅 (近鉄橿原線) 徒歩 5 分]
*Available language Korean

**15 Inada Sake Brewery [稲田酒造合名会社]**

http://inatn.com
KURUMATSU-INATEN [黒松稲天]
Tenri-City [天理市]
Tenri Sta. (JR Man-yo Mahoroba
Line, Kintetsu Tenri Line)
10 min on foot
[[天理]駅 (JR 万葉まほろば線、近鉄天理線) 徒歩 10 分]
*Available language Japanese only

**16 MASUDA SHUZOU Co.,Ltd. [増田酒造株式会社]**

http://masuda-shuzou.co.jp
MIYAKOHIME [都姫]
Tenri-City [天理市]
Ichinomoto Sta.(JR Sakurai Line)
45 min on foot
[[様本]駅 (JR 桜井線) 徒歩 45 分]
*Available language Japanese only

**3 Gojoshuzo Co.,Ltd. [五條酒造株式会社]**

http://www.sake-goshin.com
GOSHIN [五神]
Gojo-City [五條市]
Gojo Sta.
(JR Wakayama Line)
3 min on foot
[[五条]駅 (JR 和歌山線) 徒歩 3 分]
*Available language English

**4 Yamamoto Honke Inc. [株式会社山本家]**

http://www.yamamoto.com
MATSU NO TOMO [松の友]
Gojo-City [五條市]
Gojo Sta. (JR Wakayama Line)
10 min on foot
[[五条]駅 (JR 和歌山線) 徒歩 10 分]
*Available language Japanese only

**17 Nakamoto Sake Brewery Co.,Ltd. [株式会社中本酒造]**

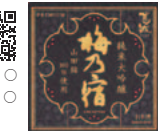
http://yamaturu.com/
YAMATSURU [山鶴]
Ikoma-City [生駒市]
Shiraniwada Sta. (Kintetsu Keihanna
Line) 10 min on foot
[[白庭台]駅 (近鉄けいはん線) 徒歩 10 分]
*Available language English, Chinese

**18 Ueda Sake Brew Co.,Ltd. [上田酒造株式会社]**

http://www.ueda-syuzou.com
KICHO [嬉長]
Ikoma-City [生駒市]
Ichibu Sta. (Kintetsu Ikoma Line)
3 min on foot
[[一分]駅 (近鉄生駒線) 徒歩 3 分]
*Available language Japanese only

**5 Umenoyado Brewery [梅乃宿酒造株式会社]**

https://umenoyado.com/
KATSURAGI JUNMAI DAIGINJO
[葛城 純米大吟醸]
Katsuragi-City [葛城市]
Kintetsu-Shinjo Sta. (Kintetsu
Gose Line) 10 min by taxi
[[近鉄新庄]駅 (近鉄御所線) タクシー 10 分]
*Available language Japanese only
*July 2022 Can be visited

**6 CHORYO SHUZO Co.,Ltd. [長龍酒造株式会社]**

http://www.choryo.jp
YOSHINOSUGI NO TARUSAKE
[吉野杉の樽酒]
Koryo-Town [広陵町]
Hashio Sta. (Kintetsu Tahara
Main Line) 8 min on foot
[[箸尾駅] (近鉄田原本線) 徒歩 8 分]
*Available language Japanese only

**19 Kitaoka-Honten Co.,Ltd. [株式会社北岡本店]**

http://www.kitaoka-honten.com
YATAGARASU [八咫鳥]
Yoshino-Town [吉野町]
Yamato-kamiichi Sta.
(Kintetsu Yoshino Line) 15 min on foot
[[大和上市]駅 (近鉄吉野線) 徒歩 15 分]
*Available language English

**20 Kitamura Syuzou Co.,Ltd. [北村酒造株式会社]**

http://www.kitamurasyuzou.co.jp
SYOUJYU [猩々]
Yoshino-Town [吉野町]
Yamato-Kamiichi Sta. (Kintetsu
Yoshino Line) 15 min on foot
[[大和上市]駅 (近鉄吉野線) 徒歩 15 分]
*Available language Japanese only

**7 NISHIUCHI SYUZOU [西内酒造]**

https://www.nara-tanzan.com/
TANZAN [談山]
Sakurai-City [桜井市]
Sakurai Sta.
(Kintetsu Osaka Line, JR Man-yo
Mahoroba Line) 10 min by bus
[[桜井]駅 (近鉄大阪線、JR 万葉まほろば線) / タクシー 10 分]
*Available language Japanese only

**8 Kubo Honke Sake Brewery Limited [株式会社久保本家酒造]**

https://kubohonke.com
SUIRYU [睡龍]
Uda-City [宇陀市]
Haibara Sta.
(Kintetsu Osaka Line) 20 min by bus
[[棟原]駅 (近鉄大阪線) バス 20 分]
*Available language Japanese only

**21 Miyoshino Sake Brewery [美吉野醸造株式会社]**

https://www.hanatomo.com/
HANATOMOE [花巴]
Yoshino-Town [吉野町]
Muda Sta. (Kintetsu Yoshino Line)
10 min on foot
[[六田駅] (近鉄吉野線) 徒歩 10 分]
*Available language Japanese only

**9 Yoshimura Brewing Co.,Ltd. [芳村酒造株式会社]**

http://www.begin.or.jp/~inadoya/
CHIYONOMATSU [千代乃松]
Uda-City [宇陀市]
Haibara Sta. (Kintetsu Osaka Line)
20 min by taxi
[[棟原]駅 (近鉄大阪線) タクシー 20 分]
*Available language Japanese only

**10 Harushika Sake Brewery [株式会社今西清兵衛商店]**

http://www.harushika.com
HARUSHIKA [春鹿]
Nara-City [奈良市]
Kintetsu-Nara Sta.
(Kintetsu Nara Line)
15 min on foot
[[近鉄奈良]駅 (近鉄奈良線) 徒歩 15 分]
*Available language English

**11 Kuramoto Brewing Co.,Ltd. [倉本酒造株式会社]**

http://kuramoto-sake.weebly.com
KINGAKU [金嶽]
Nara-City [奈良市]
Haibara Sta. (Kintetsu Osaka Line)
15 min by bus
[[棟原]駅 (近鉄大阪線) バス 15 分]
*Available language Japanese only

**12 Naratoyosawa Breweries [奈良豊澤酒造株式会社]**

http://nara-toyosawa.jp
HOSHUKU [豊祝]
Nara-City [奈良市]
Obitoke Sta.
(JR Man-yo Mahoroba Line)
7 min on foot
[[帯解]駅 (JR 万葉まほろば線) 徒歩 7 分]
*Available language Japanese only

**13 Yagisyuzo Co.,Ltd. [八木酒造株式会社]**

http://sho-hei.cool.coocan.jp
SHO-HEI [升平]
Nara-City [奈良市]
Kintetsu-Nara Sta.
(Kintetsu Nara Line)
15 min on foot
[[近鉄奈良]駅 (近鉄奈良線) 徒歩 15 分]
*Available language Japanese only

**14 Nakatani Brewing Co.,Ltd. [中谷酒造株式会社]**

http://www.sake-asaka.co.jp/
NARAGIN [奈良吟]
Yamatokoriyama-City [大和郡山市]
Koriyama Sta. (JR Yamatoji Line)
25 min on foot
[[郡山]駅 (JR 大和路線) 徒歩 25 分]
*Available language English, Chinese

**How to Enjoy Japanese Sake****Hot or Cold, how to serve Sake?****Hot**

Warmed Sake is the traditional way to drink it. Generally, 42-45°C (107.6-113°F) are suitable temperatures. Well-aged Sake with rich acidity tastes more delicious when drunk warm. For Sake with mild and delicate flavors, lower temperatures, 35-40°C (95-104°F), are recommended.

Cold

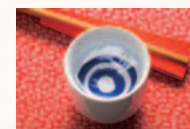
Fruity Sake, such as Ginjoshu, and Namazake (unpasteurized Sake) are recommended to be served chilled (around 10°C (50°F)) to fully enjoy their flavors.

On the rocks

Well suited for the summer season!

Cup or glass, to each its own

Traditionally, pottery or porcelain small cups have been used to drink Sake. For ceremonies, square wooden cups (masu) and lacquerware are used, too. Small glasses and wine glasses are recommended for chilled Sake.



Wakayama



LEGEND

- Japan Railway
- Private railroad
- Highway
- Motorway

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1 Nakano BC Co.,Ltd. [中野BC株式会社]
<http://www.nakano-group.co.jp>
 KINOKUNIYA BUNZAEEMON
 [紀伊国屋文左衛門]
 Kainan-City [海南市]
 Kainan Sta. (JR Kisei Main Line)
 5 min by taxi, 20 min on foot
 [「海南」駅 (JR紀勢本線) タクシー5分、徒歩20分]
 ※Available language Japanese only



2 Nateshuzoten Co.,Ltd. [株式会社名手酒造店]
<https://kuroushi.co.jp>
 KUROUSHI [黒牛]
 Kainan-City [海南市]
 Kuroe Sta. (JR Kisei Main Line)
 12 min on foot
 [「黒江」駅 (JR紀勢本線) 徒歩12分]
 ※Available language Japanese only



3 Shimamoto Sake Brewery [島本酒造場]
 MIYOMASAMUNE [御代正宗]
 Kainan-City [海南市]
 Kainan Sta. (JR Kisei Main Line)
 15 min on foot
 [「海南」駅 (JR紀勢本線) 徒歩15分]
 ※Available language Japanese only



4 KOKONOE SAIKA Co.,Ltd. [株式会社九重雑賀]
<http://www.kokonoesaika.co.jp>
 SAIKA [雑賀]
 Kinokawa-City [紀の川市]
 Shimoisaka Sta. (JR Wakayama Line)
 10 min by taxi
 [「下井阪」駅 (JR和歌山線) タクシー10分]
 ※Available language Japanese only



5 Yoshimura Hideo Shoten Co.,Ltd. [株式会社吉村秀雄商店]
<https://nihonshyu-nihonjyou.co.jp>
 KURUMAZAKA [車坂]
 Iwade-City [岩出市]
 Kii Sta. (JR Hanwa Line)
 15 min by taxi
 [「紀伊」駅 (JR阪和線) タクシー15分]
 ※Available language English



6 Hatsusakura Shuzo Co.,Ltd. [初桜酒造株式会社]
<http://www.hatsusakura.co.jp>
 KOYASAN HUIJIRI HANNYATO
 [高野山 聖 般若湯]
 Katsuragi-Town [かつらぎ町]
 Nakaiburi Sta. (JR Wakayama Line)
 2 min on foot
 [「中飯降」駅 (JR和歌山線) 徒歩2分]
 ※Available language Japanese only



7 Takagaki Shuzo Co.,Ltd. [高垣酒造株式会社]
<http://www.takagakishuzo.com>
 KISEITSURU [紀勢鶴]
 Aridagawa-Town [有田川町]
 Fujinami Sta. (JR Kisei Main Line)
 15 min by taxi
 [「藤並」駅 (JR紀勢本線) タクシー15分]
 ※Available language Japanese only



8 Syukuhou Brewery Ltd. [祝砲酒造株式会社]
<http://www.shukuhou.co.jp/>
 KISYU-SAKIGAKE [紀州魁]
 Wakayama-City [和歌山市]
 Wakayama Sta. (JR Hanwa Line)
 5 min on foot
 [「和歌山」駅 (JR阪和線) 徒歩5分]
 ※Available language Japanese only



9 Sekaiitto Co.,Ltd. [株式会社世界一統]
<http://www.sekaiitto.co.jp/>
 MINAKATA JUNMAIGINJO
 [純米吟醸 南方]
 Wakayama-City [和歌山市]
 Wakayamashi Sta.(Nankai Main Line)
 5 min on foot
 [「和歌山市」駅 (南海本線) 徒歩5分]
 ※Available language Japanese only

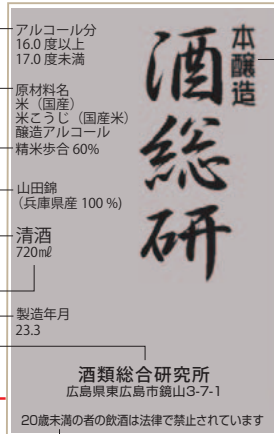


Route map

What is written on Sake bottle labels?

Japanese regulations require that points ① thru ⑨ below must be printed on the labels of Sake bottles.

- Alcohol content**
(as a rule, it is not necessary to list water)
- Raw ingredients**
(as a rule, it is not necessary to list water)
- Seimai-buai**
(Degree of rice polishing)
- Variety of raw rice and locations grown**
- Product name**
(e.g. Both 日本酒(Nihonshu) and 清酒(Seishu) are correct Japanese terms for Sake.)
- Net volume**
- Date produced**
- Name and address of the brewery**
- In Japan, persons under the age of 20 are prohibited by law from consuming alcohol.**
- Sake brewing location**
- Characteristics of the Sake**
(i.e. 原酒(Genshu), 生酒(Namazake), 生貯蔵酒(Nama-chozo-shu), 生一本(Ki-ippou), 樽酒(Taruzake))
- Manufacturer's proprietary rating category**



Some Sake bottles have another label on the back of the bottle. It will include more information about the product and other information about quality.

製品の特徴
 ・酒造好適米を贅沢に使用しました
 ・伝統の生もとを採用、手造りにこだわりました
 ・旨味に富んだ辛口本醸造酒です

原料米 山田錦 精米歩合 60%

使用酵母 協会 701号

成分	日本酒度	+5
	酸度	1.6
	アミノ酸度	1.6

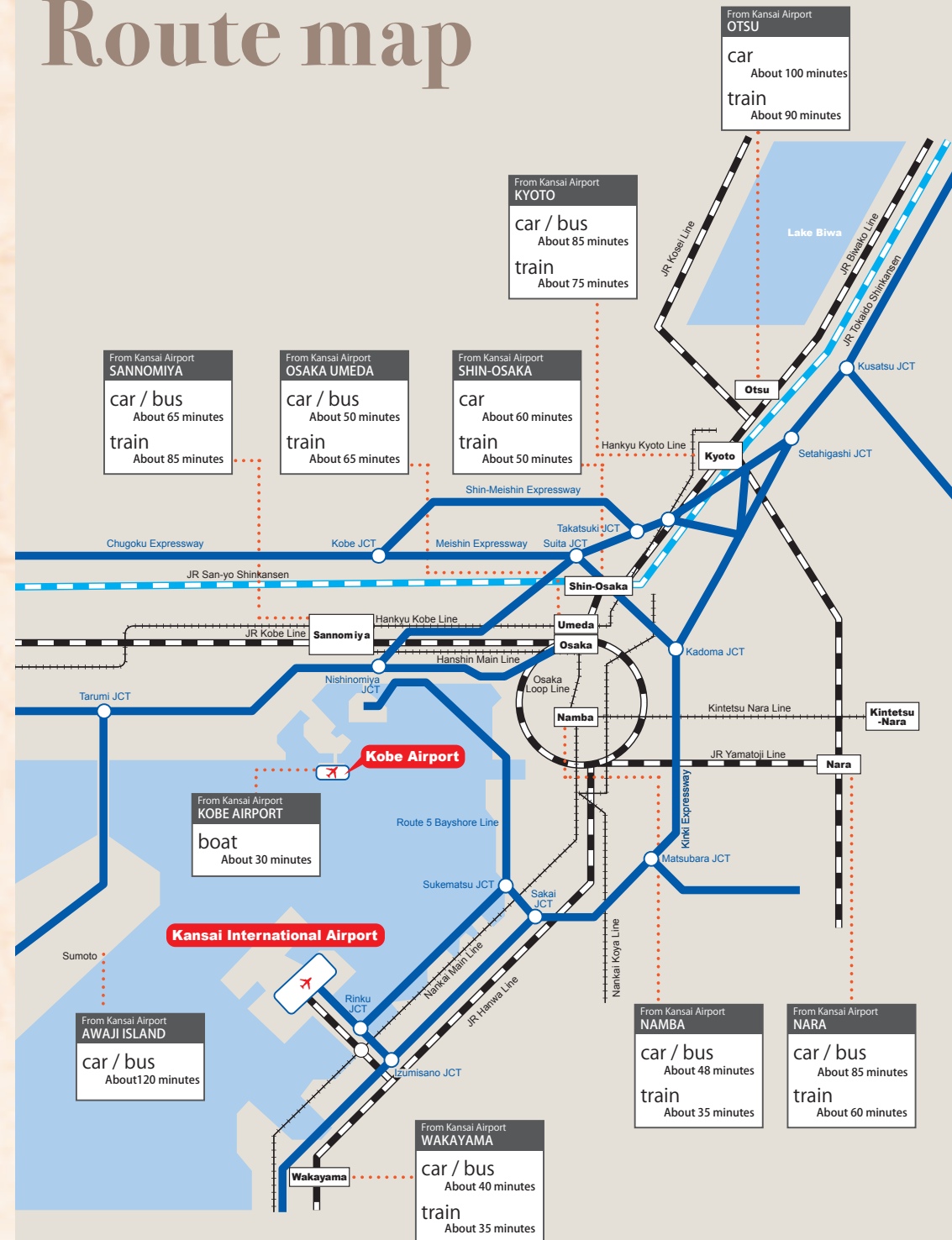
甘辛
 甘口 やや甘口 やや辛口 辛口

おすすめの飲み方

冷やして	室温	ぬる燗	熱燗
△	○	◎	○

酒類総合研究所
 広島県東広島市鏡山 3-7-1

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**In Japan, persons under the age of 20 are prohibited
by law from consuming alcohol.**



Japan. “Kampai” to the world. **Osaka Regional Taxation Bureau**

Please note that we are not responsible for any damage or trouble caused by using the information stated in this guide.