

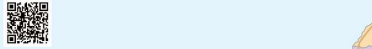
City	Breweries	postal to shop	Reserv	Type of Beer	Main brand	
Sapporo City	Chitose-surui Sake Brewery	○	○	Sake	CHITOSE-SURUI	
	SAPPORO SHUJIE KOGYO CO.,LTD.	○	○	Shochu	SAPPORO SOFT	
	SAPPORO KAITAKUSHI BREWERY	✓	○	Beer	KAITAKUSHI PILSNER	
	Susukino Brewery	○	○	Beer	susukino j! beer	
	ASAHI BREWERY LTD.Hokkaido Brewery	○	○	Beer	SUPER DRY	
	Sumikawa Brewery Limited.	RR	○	Beer	Weizen	
	Moon Sun Brewing	RR	Eng	Beer	IPA	
	Streetlight Brewing	RR	○	Beer	-	
	TRANS BREWING	RR	Eng	Beer	HIRAGISHI LAGER	
	SUSUKINO BREWING	○	○	Beer	Susukino Velt	
	Bankel Winery	○	Eng	Wine	Bankel White Wine	
	Hakkenzan Winery	RR	Eng	Wine	Kanonz	
	Sapporo Fujino Winery	✓	○	Wine	KOHARU	
	SAPPORO WINERY	○	○	Wine	SAUVIGNON BLANC	
	Otaru City	Benizakura Distillery	○	Eng	Gin	Craft Gin 9T48
TANAKA SAKE BREWING KIKKOGURU		✓	○	Sake	TAKARAGAWA	
OTARU BEER Otarusoku No.1		○	Eng	Beer	Otaru Beer Pilsner	
OTARU BEER Zenbako Brewery		✓	○	Beer	Otaru Beer Pilsner	
Hokkaido Wine Co.,Ltd.		○	○	Wine	Otaru Niagara	
OSA WINERY		○	○	Wine	tabi	
Hokkaido Beer co.,Ltd.		○	○	Beer	Fruit Brewg Melon Ale	
Yoichi Winery		✓	○	Wine	Yoichi Zweigeltrebe	
Domaine Takahiko		○	○	Wine	Nana Tsu Mori Pinot Noir	
Rita Farm & Winery		○	○	Wine	1824Vignoble Pinot Noir	
Occi Gabi Winery		✓	○	Ger.Eng.Fre	Gewürztraminer	
Nobori Jozo		○	○	Wine	Setsubu	
Domaine Atsushi Suzuki		○	○	Wine	Tomo Rouge	
Hirakawa Winery		○	○	Wine	Notre Seide Grande Cuvée	
Domaine Mont		○	○	Wine	Dom Gris	
Yoichi Town	Winery Yumenomori	RR	○	Wine	Kerner	
	CAMEL FARM WINERY	RR	○	Wine	CAMEL BRUT	
	Mongaku Valley Winery	○	○	Wine	Mongaku Valley	
	Lan Segaya	○	○	Wine	KOYACHI	
	Yamada-Dō	RR	○	Wine	Yoichi Rosé Pinot Noir	
	Misono Vineyard	○	○	Wine	Pinot Noir	
	LOWBROW CRAFT local independent winery	○	○	Wine	Zweigelt	
	Pink Orchards	○	○	Cider	River&Field 2020 Barrel-aged	
	THE MIKA WHISKY DISTILLING CO., LTD. YOICH DISTILLER	RR	○	Whisky	SINGLE MALT YOICHI	
	YOICHI LIQUEUR FACTORY	✓	Eng	Liquor	Apple Liqueur	
	Very Berry Farm & Winery NIKI	○	Eng,Chi	Wine	Organic Sparkling Niagara	
	NIKI Hills Winery	RR	○	Wine	HATSUYUKI	
	Vina de oro bodega	RR	○	Wine	-	
	Domäne ICHI	RR	Eng	Wine	ICHI	
	Le Reve Winery	RR	Eng	Wine	MUSUBI 2020	
DOMAINE HARBEOISE	RR	○	Wine	BONBORI		
Kuchan Town	NIKEYA BREWERY	RR	○	Beer	NIKEYA	
	NISEKO SHUZO Co.,Ltd.	RR	○	Sake	NISEKO	
	Black Fox Beer	RR	Eng	Beer	First Track IPA	
	Niseko Brewery (Niseko Brewing Co.,Ltd.)	RR	Eng	Beer	Niseko Beer	
	LUPICA GOURMAND CO.,LTD. LUPICIA BREWERY	RR	Eng	Beer	NISECOISE	
	Yotel Brewing	○	○	Beer	EXPDTN	
	Niseko Winery	○	○	Wine	Niseko Organic Sparkling Wine	
	Niseko Distillery Co.,LTD.	RR	Eng	Whisky	Whisky	
	Matsubara farm Winery	○	○	Wine	Matsubara farm : Muller-thurgau	
	Iwai Town	IWANAI BREWERY & HOTEL	RR	Eng	Beer	HOP MASH MASHI

# BREWERIES & DISTILLERIES IN HOKKAIDO

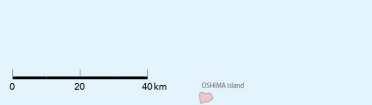
[SAPPORO] [OTARU] [YOICHI-NIKI] [ASAHIKAWA] [FURANO] [HAKODATE-NANAE] [KUCCHAN, NISEKO] [SORACHI] AREAS ENLARGED MAPS ARE DISPLAYED ON THE BACK SIDE

Feb. 28, 2023

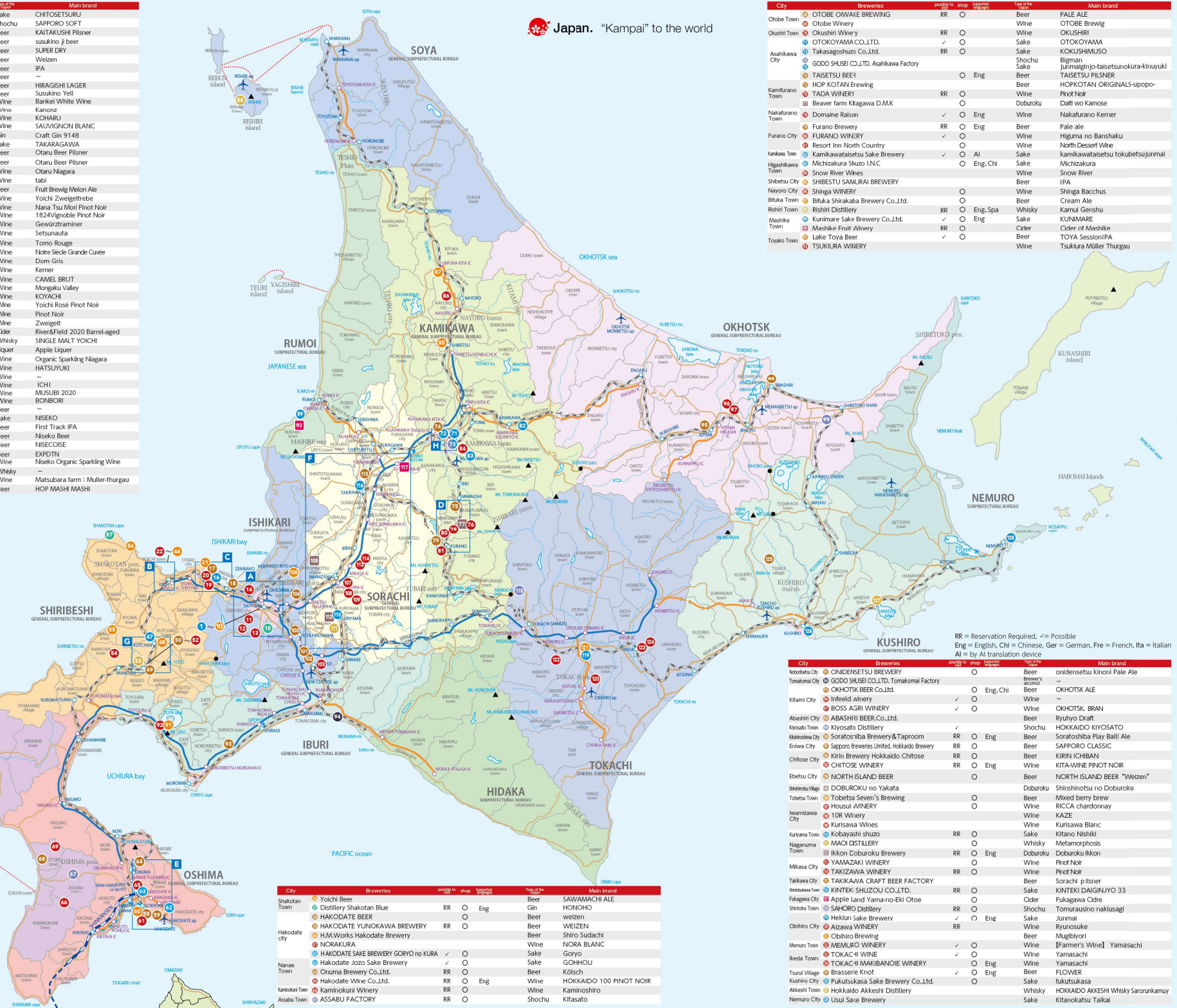
<https://www.nta.co.jp/about/organization/sapporo/sake/sakagura/index.htm>



- Japanese Sake ..... 16
- Shochu ..... 5
- Beer ..... 26
- Low-Malt Beer ..... 14
- Wine ..... 53
- Cider ..... 3
- Whisky ..... 5
- Gin ..... 2
- Liqueur ..... 1
- Doburoku (unrefined Sake) ..... 3
- Material Alcohol ..... 1



SAPPORO REGIONAL TAXATION BUREAU  
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City	Breweries	postal to shop	Reserv	Type of Beer	Main brand
Shiribeshi Town	Yoichi Beer	RR	○	Beer	SAWAMACHI ALE
	Distillery Shakotan Blue	RR	Eng	Gin	HONOHO
	HAKODATE BEER	○	○	Beer	weizen
Hakodate City	HAKODATE YUNOKAWA BREWERY	RR	○	Beer	WEIZEN
	H.M.Works Hakodate Brewery	○	○	Beer	Shiro Sudachi
	ORAKURA	○	○	Wine	NORA BLANC
Nanae Town	HAKODATE SAKE BREWERY GORYO no KURA	✓	○	Sake	Goryo
	Hakodate Jozo Sake Brewery	○	○	Sake	GOHPOU
	Onuma Brewery Co.,Ltd.	RR	○	Beer	KIKUCHI
Kamikawa City	Hakodate Wine Co.,Ltd.	RR	Eng	Wine	HOKKAIDO 100 PINOT NOIR
	Kamiokuni Winery	RR	○	Wine	Kaminohiro
Assabu Town	ASSABU FACTORY	RR	○	Shochu	Kitasato

RR = Reservation Required, ✓ = Possible  
Eng = English, Chi = Chinese, Ger = German, Fre = French, Ita = Italian  
Al = by AI translation device

City	Breweries	postal to shop	Reserv	Type of Beer	Main brand
Nemuro City	ONIDENSETSU BREWERY	○	○	Beer	onidensetsu kirinai Pale Ale
	GODO SHUJIE CO.,LTD. Tomakomai Factory	○	○	Beer	—
	OKHOTSK BEER Co.,Ltd.	○	Eng,Chi	Beer	OKHOTSK ALE
Kitama City	Infeeld winery	✓	○	Wine	—
	BOSS AGRI WINERY	✓	○	Wine	OKHOTSK BRAN
	ABASHIRI BEER Co.,Ltd.	○	○	Beer	Ryuhyo Draft
Kiyosato Town	Kiyosato Distillery	✓	○	Shochu	HOKKAIDO KIYOSATO
	Sorachi-bira Brewery&Taproom	RR	Eng	Beer	Sorachi-bira Play Ball Ale
	Sagazo Breweries Limited. Hokkaido Brewery	RR	○	Beer	SAPPORO CLASSIC
Eniwa City	Kirin Brewery Hokkaido Chitose	RR	○	Beer	KIRIN ICHIBAN
	CHITOSE WINERY	RR	Eng	Wine	NORTH-WINE PINOT NOIR
Eheshi City	NORTH ISLAND BEER	○	○	Beer	NORTH ISLAND BEER "Weizen"
	DOBUROKU no Yakata	○	○	Doburoku	Shinshinotsu no Doburoku
Tobetsu Town	Tobetsu Seven's Brewing	○	○	Beer	Mixed berry brew
	Housui WINERY	○	○	Wine	RICCA chardonnay
Iwamizawa City	IOR Winery	○	○	Wine	KAZE
	Kurisawa Wines	○	○	Wine	Kurisawa Blanc
Kiryama Town	Kobayashi shuzo	RR	○	Sake	Kitano Nishiki
	MAOI DISTILLERY	○	○	Whisky	Metamorphosis
Nagaruma Town	Ikkon Doburoku Brewery	RR	Eng	Doburoku	Doburoku Ikkon
	YAMAZAKI WINERY	○	○	Wine	Pinot Noir
Mikasa City	TAKIZAWA WINERY	RR	○	Wine	Pinot Noir
	TANAKAWA CRAFT BEER FACTORY	○	○	Beer	SORACHI PILSNER
Fukaya Town	KINTEI SHUZO CO.,LTD.	RR	○	Cider	KINTEKI DAGINUYO 33
	Apple Land Yama-no-Eki Otoe	RR	○	Cider	Fukayaga Cidre
Shiroka Town	SAHORO Distillery	○	○	Shochu	Tomurausiro nakisagi
	Heklini Sake Brewery	✓	Eng	Sake	Journal
Obihiro City	Altzawa WINERY	RR	○	Wine	Ryunosuke
	Obihiro Brewing	RR	○	Beer	Mugbyori
Memuro Town	MEMURO WINERY	✓	○	Wine	[Farmer's Wine] Yamasachi
	TOKACHI WINE	✓	○	Wine	Yamasachi
Ikeda Town	TOKACHI MAKIBANAOIE WINERY	○	Eng	Wine	Yamasachi
	Brasserie Knot	○	Eng	Beer	FLOWER
Tsurui Village	Fukutsukasa Sake Brewery Co.,Ltd.	✓	○	Sake	fukutsukasa
Akeshi Town	Hokkaido Akkeshi Distillery	○	○	Whisky	HOKKAIDO AKKESHI Whisky Sarurukamyu
	Usui Sake Brewery	○	○	Sake	Kitanokatsu Taikai

# BREWERIES & DISTILLERIES IN HOKKAIDO

## AREA MAP

- Japanese Sake
- Shochu
- Beer
- Low-Malt Beer
- Wine
- Cider
- Whisky
- Gin
- Liqueur
- Doburoku (unrefined Sake)

